



Art's-Way Manufacturing Co., Inc.

Portable Grain Auger
8, 10, And 12 Inch
Top Drive and Rolling Hopper

Illustrated Parts List
SD206007

Issued August 2013



This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about your safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

IF THIS MACHINE IS USED BY AN EMPLOYEE, IS LOANED, OR IS RENTED, MAKE SURE THAT THE OPERATOR UNDERSTANDS THE TWO INSTRUCTIONS BELOW.

BEFORE THE OPERATOR STARTS THE ENGINE:

1. GIVE INSTRUCTIONS TO THE OPERATOR ON SAFE AND CORRECT USE OF THE MACHINE.
2. MAKE SURE THE OPERATOR READS AND UNDERSTANDS THE OPERATOR'S MANUAL FOR THIS MACHINE.

WARNING

IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH.

BEFORE STARTING THE ENGINE, DO THE FOLLOWING:

1. READ THE OPERATOR'S MANUAL.
2. READ ALL SAFETY DECALS ON THE MACHINE.
3. CLEAR THE AREA OF OTHER PERSONS.

LEARN AND PRACTICE SAFE USE OF MACHINE CONTROLS IN A SAFE AND CLEAR AREA BEFORE YOU OPERATE THIS MACHINE ON A JOB SITE.

It is your responsibility to observe pertinent laws and regulations and to follow manufacturer's instructions on machine operation and maintenance.

See your Authorized Art's-Way Manufacturing Co., Inc. dealer or Art's-Way Manufacturing Co., Inc. for additional operator's manuals, illustrated parts catalogs, and service manuals.

TO THE OWNER

Congratulations on the purchase of your new Art's-Way Portable Grain Auger. You have selected a top quality machine that is designed and built with pride to ensure you have many years of efficient and reliable service.

Many people have worked on the design, production, and delivery of this Portable Grain Auger. The information in this Manual is based on the knowledge, study, and experience through years of specializing in the manufacturing of farm machinery. This Manual is designed to provide you with important information regarding safety, maintenance, and machine operation so you can and will get the best possible performance from your Portable Grain Auger.

Even if you are an experienced operator of this or similar equipment, we ask that you read this manual before operating this Portable Grain Auger. The way you operate, adjust, and maintain this unit will have much to do with its successful performance. Any further questions you may have about this product of Art's-Way equipment should be directed to your local Art's-Way dealer or to Art's-Way Manufacturing Co., Inc., Auger Division – Salem, SD (605) 425-2184.

SPECIFICATIONS AND DESIGN ARE SUBJECT TO CHANGE WITHOUT NOTICE

Art's-Way Manufacturing Co., Inc. is continually making product improvements. In doing so, we reserve the right to make changes and/or add improvements to our products without obligation for the equipment previously sold.

Modifications to this Portable Grain Auger may affect the performance, function, and safety of its operation. Therefore, no modification are to be made without the written permission of Art's-Way Manufacturing Co., Inc. Any modification made without the written permission of Art's-Way Mfg. Co. shall void the warranty of this product.

In the interest of continued safe operation of this Portable Grain Auger, pay particular attention to the safety alert symbol(s) throughout this Manual.

ART'S-WAY MANUFACTURING CO., INC. STATEMENT OF PRODUCT LIABILITY

Art's-Way Manufacturing Co., Inc. recognizes its responsibility to provide customers with a safe and efficient product. Art's-Way Manufacturing Co., attempts to design and manufacture its products in accordance with all accepted engineering practices effective at the date of design. This statement should not be interpreted to mean that our products will protect against the user's own carelessness or failure to follow common safety practices nor will Art's-Way Manufacturing Co., be liable for any such act. In addition, Art's-Way Manufacturing Co., assumes no liability for any altered product or any modified product by users or anyone other than an authorized dealer.

IMPORTANT WARRANTY INFORMATION

The warranty for this Portable Grain Auger appears on page 4 of this manual. In order to establish proper warranty registration, the Warranty Registration must be completed and returned to the factory. Failure to comply with this requirement may result in reduced warranty allowances.

LIMITATIONS OF THIS MANUAL

This Manual contains operating instructions for your Portable Grain Auger only. Any mention of other machinery in this manual other than the Portable Grain Auger is for reference only. This manual does not replace nor is it to be used for any machinery that may be attached to or used in conjunction with the Portable Grain Auger.

PARTS & SERVICE

As the purchaser of your new portable grain auger, it is very important to consider the following factors:

A. Original Quality

B. Availability of Service Parts

C. Availability of Adequate Service Facilities

Art's-Way Manufacturing Co., Inc. has an excellent dealership network ready to answer any questions you may have about your portable grain auger. Parts for your machine may be ordered through our dealers. When placing a parts order, please have the **model** and **serial number** ready. This will allow the dealer to fill your order as quickly as possible.

For your convenience, we have provided this space for you to record your model number, serial number, and the date of purchase, as well as your dealer's name and address.

Owner's Name: _____

Owner's Address: _____

Purchase Date: _____

Dealership Name: _____

Dealership Address: _____

Dealership Phone No.: _____

Machine Serial Number Location

The placard containing the serial and model number is located on the front left-hand side of the Portable Grain Auger.

Enter the serial number and model of your Portable Grain Auger within the space provided.

Building on a

Art's-Way

Tradition of Quality

SERIAL NO.

MODEL NO.

Manufactured By
Art's-Way Manufacturing Co., Inc.
Armstrong, IA

Figure 1 – Serial Model Number Placard

TABLE OF CONTENTS

TO THE OWNER.....1	UNDERCARRIAGE AND CABLES, RH (10-72) 54
SPECIFICATIONS AND DESIGN ARE SUBJECT TO	UNDERCARRIAGE AND CABLES, RH (10-82) 55
CHANGE WITHOUT NOTICE.....1	HOPPER ASSEMBLY BOTTOM (WITH WHEELS) 10
ART'S-WAY MANUFACTURING CO., INC. STATEMENT	INCH..... 57
OF PRODUCT LIABILITY.....1	HOPPER HEAD ASSEMBLY, RH (10 AND 12 INCH)..... 58
IMPORTANT WARRANTY INFORMATION.....1	FLIGHTING CONNECTION, RH (10-62 AND 10-72)..... 59
LIMITATIONS OF THIS MANUAL1	AUGER, RH (12-72)..... 60
PARTS & SERVICE2	AUGER, RH (12-72)..... 61
TABLE OF CONTENTS3	UNDERCARRIAGE, RH (12-72)..... 62
LIMITED WARRANTY.....4	DISCHARGE, RH (12-72, 12-82, 12-92, AND 12-122) 63
SAFETY FIRST5	AUGER INTAKE, RH (12-82 , 12-92 AND 12-122) 64
NOTICES OF DANGER, WARNING, AND CAUTION5	AUGER CABLE, RH (12-82)..... 65
SAFETY GUIDELINES.....6	UNDERCARRIAGE, RH (12-82)..... 66
BEFORE OPERATING6	CABLE AND HOPPER LIFT, RH (12-92)..... 68
DURING OPERATION.....6	UNDERCARRIAGE, RH (12-92)..... 69
MAINTENANCE SAFETY6	FLIGHTING CONNECTION, RH (12-72, 12-82, AND 12-92) 70
HYDRAULIC SAFETY6	HOPPER BOTTOM, RH (12 INCH)..... 72
TRANSPORTATION SAFETY6	UNDERCARRIAGE, 12-122..... 73
ILLUSTRATED PARTS CATALOG.....7	TUBES AND FLIGHTING 12-122..... 74
ALPHANUMERIC INDEX7	ART'S-WAY MANUFACTURING CO., INC.
55E 50 DEG CV PWR SHAFT X40.....13	TECHNICAL MANUALS..... 76
55E 50 DEG CV PWR SHAFT X40.....14	
PTO 12N 48 INCH 1-1/4 (1-3/8).....15	
DRIVELINE TUBE ASSY (8 INCH, 10-34, 10-55 AND 12-34 TOP DRIVE).....16	
DRIVELINE TUBE ASSY (10 INCH, 66FT AND 76 FT TOP DRIVE).....17	
DROP SPOUT ASM (8, 10 AND 12 INCH)19	
ELECTRIC DRIVE AUGER (8, 10 AND 12 INCH)20	
DRIVE LINE PTO 540 RPM (8, 10 AND 12 INCH).....21	
DRIVE LINE HYDRAULIC DRIVE (8 AND 10 INCH)22	
DRIVE LINE GAS DRIVE (10 INCH)23	
WORM WINCH ASSY28	
INTAKE CAGE (8, 10 AND 12 INCH TOP DRIVE)29	
TUBE FLIGHT AND DRIVELINE (8-34, 10-34, AND 12-34 TOP DRIVE).....30	
UNDERCARRIAGE (8-34, 10-34, 12-34)31	
THIS PAGE32	
LEFT32	
INTENTIONALLY32	
BLANK.....32	
COMPLETE ASSEMBLY (8-46).....33	
COMPLETE ASSEMBLY (8-55).....35	
COMPLETE ASSEMBLY (8-60).....37	
COMPLETE ASSEMBLY (8-66).....39	
COMPLETE ASSEMBLY (8-72).....41	
COMPLETE ASSEMBLY (10-55).....43	
COMPLETE ASSEMBLY (10-66).....45	
COMPLETE ASSEMBLY (10-76).....47	
UNDERCARRIAGE AND CABLES, RH (10-62).....49	
UNDERCARRIAGE AND CABLES, RH (10-62).....50	
SPOUT DISCHARGE, (10 INCH ROLLING HOPPER)51	
UNDERCARRIAGE AND CABLES, RH (10-72).....53	

LIMITED WARRANTY

Art's-Way Mfg. Co. warrants all new Portable Grain Auger covered by this agreement, when properly assembled, adjusted, and lubricated, to be free from defects in material and workmanship under normal use and service for which intended for a period of one (1) year from the date of delivery by the dealer. Date of delivery shall be the date product is placed in the possession of the user. NORMAL WEAR FROM USE IS NOT A PART OF THIS WARRANTY. Portable Grain Auger can be expected to have half (1/2) the wear life augering soybeans as opposed to augering corn or small grain. Art's-Way Mfg. Co. makes no warranty or representation, expressed or implied, on equipment including but not limited to gear box, winch, hydraulic motor, and implement input driveline, as all such parts are covered by the manufacturers own limited warranty.

TRAVEL COSTS ARE NOT COVERED IF THE DEALER IS REQUESTED BY THE USER TO TRAVEL TO ANOTHER LOCATION, HAUL, OR TOW THE MACHINE TO HIS SHOP FOR THE PURPOSE OF PERFORMING A WARRANTY OBLIGATION OR FREE INSPECTION. The Limited Warranty is extended to the original user only and is not transferrable to, nor enforceable by, any other person. Art's-Way Mfg. Co will replace free of charge any part of the product found to be defective when such part is returned to Art's-Way Mfg. Co, freight prepaid. If the part is found to be defective, Art's-Way Mfg. Co will refund freight charges paid by you in returning the defective part and prepay replacement part freight charges. Art's-Way Mfg. Co will not be responsible for more than replacement of any defective part and standard freight charges (parcel post or UPS ground rates) of any part found to be defective.

THIS IS THE EXCLUSIVE REMEDY, Art's-Way Mfg. Co SHALL NOT BE RESPONSIBLE OR LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM ANY DEFECTS COVERED BY THIS WARRANTY OR ANY IMPLIED WARRANTY APPLICABLE TO THE PRODUCT INCLUDING BUT NOT LIMITED TO, PROPERTY DAMAGE, LOSS OF USE OF PRODUCT, LOSS OF TIME, LOSS OF PROFITS, INCONVENIENCE, COMMERCIAL LOSS, LABOR COSTS, SERVICE TRIPS, AND MILEAGE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty shall not apply to any product or part of any product which has been altered elsewhere than at the place of manufacture.

ANY IMPLIED WARRANTIES APPLICABLE TO THE PRODUCT, INCLUDING IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED IN DURATION TO THE TERM OF THE WARRANTY (ONE YEAR FROM THE DATE OF DELIVERY)

Some states do not allow limitation on how long an implied warranty lasts, so the above may not apply to you.

DEALER/DISTRIBUTOR WARRANTY CLAIM PROCEDURE

1. All warranty claims must be pre-approved by Art's-Way Mfg. Co. PRIOR to starting any warranty work. Warranty work performed without prior approval will not be considered.
2. All claims must be handled through dealer/distributor.
3. Written approval must be received from Art's-Way Mfg. Co. before return of merchandise. A Return Authorization is to be returned with the merchandise which is sent back.
4. All parts must be returned to Art's-Way Mfg. Co. at the address above, freight prepaid.
5. The serial number of the product and the date of delivery must accompany the parts being removed.
6. If the part is found to have failed because of defect in material or workmanship, replacement will be made on a no-charge basis and the part returned, freight prepaid. Standard freight charges (parcel post or UPS Ground rate) incurred in returning the defective part will be refunded.
7. For reasons of expediency, replacement and/or repair part may be shipped as soon as possible and billed to dealer/distributor. When part is returned, if it is covered under warranty, credit will be issued for part and freight charges.
8. All parts found to be defective shall be retained by and shall become property of Art's-Way Mfg. Co.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state

NOTE: NO WARRANTY ON USED TIRES.

Augers are farm equipment and are NOT TO BE TOWED AT HIGHWAY SPEEDS. Evidence of high speed towing WILL VOID WARRANTY.

SAFETY FIRST

“A careful operator is the best insurance against an accident”

(National Safety Council)

Most accidents can be prevented if the operator:

- Fully understands how the machine functions
- Can anticipate situations which may produce problems
- Can make necessary corrections before problems develop



Figure 2 - Universal Safety Alert Symbol

**THIS SYMBOL MEANS
ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!**

The American Society of Agricultural Engineers has adopted the Universal Safety Alert Symbol as a way to identify areas of potential danger if the equipment is not operated correctly. (See Figure 4.) Please be alert whenever you see this symbol in the manuals or on your portable grain auger.

Art's-Way Manufacturing Co., Inc. strives to make our equipment as safe as possible. The Art's-Way portable grain auger conforms to applicable safety standards at the time of manufacturing. A safety conscious equipment operator makes an effective accident-prevention program complete.

Safety features and instructions for the portable grain auger are detailed Safety Guidelines section of this Operator's Manual. It is the responsibility of the owner to ensure that all operators read and understand the manual before they are allowed to operate the portable grain auger. (Occupational Safety and Health Administration (OSHA) regulations 1928.57.)

NOTICES OF DANGER, WARNING, AND CAUTION

Signal Words: Note the use of signal words **DANGER**, **WARNING**, and **CAUTION** on the portable grain auger and in this manual. The appropriate signal word for each has been selected using the following guidelines:



DANGER: IMMEDIATE AND SPECIFIC HAZARD WHICH *WILL* RESULT IN SEVERE PERSONAL INJURY OR DEATH IF PROPER PRECAUTIONS ARE NOT TAKEN.



WARNING: SPECIFIC HAZARD OR UNSAFE PRACTICE *COULD* RESULT IN SEVERE PERSONAL INJURY OR DEATH IF PROPER PRECAUTIONS ARE NOT TAKEN.



CAUTION: A REMINDER OF GOOD SAFETY PRACTICES. PERSONAL INJURY *COULD* RESULT IF PROPER PROCEDURES ARE NOT FOLLOWED.



SAFETY GUIDELINES



Remember:

“The Best Operator is a Safe Operator”



CAUTION: BEFORE YOU ATTEMPT TO OPERATE THIS PORTABLE GRAIN AUGER, READ AND STUDY THE FOLLOWING SAFETY INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, WHETHER FAMILY MEMBER OR EMPLOYEE, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS. ART'S-WAY MFG. CO. PROVIDES GUARDS FOR EXPOSED MOVING PARTS FOR THE OPERATOR'S PROTECTION; HOWEVER, SOME AREAS CANNOT BE GUARDED OR SHIELDED IN ORDER TO ASSURE PROPER OPERATION. THE OPERATOR'S MANUAL AND DECALS ON THE MACHINE ITSELF WARN YOU OF DANGERS AND SHOULD BE READ AND OBSERVED CLOSELY.

CAUTION: SOME PHOTOGRAPHS USED HEREIN MAY SHOW DOORS, GUARDS AND SHIELDS OPENED AND REMOVED. BE SURE THAT ALL DOORS, GUARDS AND SHIELDS ARE FASTENED IN THEIR PROPER POSITION BEFORE MACHINE IS OPERATED.

BEFORE OPERATING

ELECTROCUTION HAZARD. The auger is not insulated. Keep away from overhead electrical wires and devices. Electrocution can occur without direct contact. FAILURE TO KEEP AWAY WILL RESULT IN SERIOUS INJURY OR DEATH.

Once in place, the auger should be anchored at the intake end and/or supported at the discharge end. The wheels should be chocked on both sides of auger and power source.

Do not attempt to increase auger height by positioning wheels on lumber, blocks, or by other means.

DO NOT alter or mount additional weight to the portable grain auger in any way that will cause an imbalance or overload in the unit. An overload or imbalance situation may result in a mechanical or structural failure of the lifting mechanism.

DURING OPERATION

Maximum elevation is determined by interference between track car and auger structure. The operator MUST STOP RAISING the auger BEFORE track car reaches the end of the track. Continued lift will cause failure to the winch, lift cage, or auger supports, causing auger to collapse, resulting in SERIOUS INJURY OR DEATH.

Keep all shields in place during operation.

MAINTENANCE SAFETY

After doing any service work, be sure to replace all shields and guards.

When ordering parts, please specify part number, length, and diameter of auger, type of drive, and serial number.

HYDRAULIC SAFETY

Never check for hydraulic leaks using any part of the human body. Oil injection can occur causing serious injury.

TRANSPORTATION SAFETY

Always transport the auger in the full down position. The lift arm of the undercarriage should be seated against the down position stop with slight tension on the winch cable and at least five (5) complete wraps of cable around the winch drum.

Never allow persons to stand underneath or ride on the auger when it's being transported.

Move the auger slowly into working position with towing vehicle and not by hand. Make certain everyone is clear of the work area.

UPENDING HAZARD – FAILURE TO FOLLOW THESE GUIDELINES MAY CAUSE UPENDING, WHICH MAY RESULT IN SERIOUS INJURY OR DEATH.

Never move the auger manually – use a vehicle.

Always have downward weight on the intake end of the auger.

Always test the downward weight before releasing the auger from the vehicle or hold-down.

Always lift the intake slowly and keep it no higher than the tractor tow bar when attaching or releasing it.

Never push on the undercarriage.

Never move the auger with grain in the auger tube.

Always lower the auger to transport position before moving.

ILLUSTRATED PARTS CATALOG

- The figure item corresponds to the number shown in the illustration. Figure items having a dash “-” next to the number indicates that the figure item is not displayed on the corresponding illustration.
- Numbers listed in the part number column are the numbers under which the parts are manufactured and by which the parts are identified by the manufacturer.
- Requirement shown in the Units Per Assy column is per Harvester or assembly. Items that have no specified quantity are designated by the letters “AR” (as required). “RF” listed in the Units Per Assy column indicates that the item is listed as a reference and the requirement is listed in another figure of the IPC.

The relationship of component parts of an installation or assembly may be determined by the degree of indenture in the nomenclature column. The next higher assembly can be found by referring to the first indentation above and to the left. The following example shows the format of this indented system:

1	2	3	4
*	*	*	*
DETAIL PART OR ASSEMBLY			
*	DETAIL PART BREAKDOWN OR ASSEMBLY BREAKDOWN		
*	*	ADDITIONAL BREAKDOWN OF DETAIL PART OR ASSEMBLY	
*	*	*	ADDITIONAL BREAKDOWN OF DETAIL PART OR ASSEMBLY

ALPHANUMERIC INDEX

014590.....	17	SD200162	72
014630.....	23	SD200162	27
1071212.....	25, 26	SD200163	56
146670.....	28	SD200197	74
155570.....	25, 26, 29, 30, 46, 48	SD200198	28
553390.....	75	SD200199	50, 54
E672451.....	23	SD20019934, 36, 38, 39, 41, 44, 45, 48, 56	
MP09-70731	17	SD200254	58
MP12.00090	73	SD200274	20
MP32.03794	75	SD200282	50, 61
MP906494	12	SD200282	12, 56
SD200018	16	SD200292	57
SD200024	16	SD200292	25, 26
SD2000290	13, 14	SD200295	50, 61
SD200031	72	SD200295	56
SD200031	27	SD200303	30, 34, 36, 38, 40, 42, 44
SD200047	16	SD200304	23
SD200066	17	SD200367	36, 38, 44
SD200067	17	SD200370	34
SD200082	66, 69	SD200375	50, 54, 61, 68
SD200083	66	SD200408	20
SD200123	12	SD200426	31
SD200133	50	SD200431	34, 36, 38, 40, 42, 44, 48, 56
SD200134	66, 69	SD200436	17
SD200136	58	SD200487	75
SD200142	72	SD200492	72
SD200142	27	SD200492	27
SD200152	59	SD200494	72
SD200152	55	SD200494	27
SD200153	50, 54	SD200495	17
SD200153 ... 33, 35, 37, 39, 41, 43, 45, 47, 55		SD200518	16
SD200154	50, 54	SD200520	17
SD200154 ... 33, 35, 37, 39, 41, 43, 45, 47, 55		SD200590	58
SD200156	50, 64, 68	SD200622	21
SD200156	61	SD200739	63, 68
SD200157	56	SD200739	51

SD200748	17	SD201692	70
SD200767	50	SD201692	74
SD200767	34, 36, 37, 39, 41, 44, 45, 47, 56	SD201693	64, 68
SD200768	50	SD201693	61, 70, 74
SD200768	34, 36, 37, 39, 41, 44, 45, 47, 56	SD201695	58
SD200781	20	SD201706	72
SD200781	24	SD201706	27
SD200785	50, 54	SD201714	75
SD200785	33, 35, 37, 39, 41, 43, 45, 47, 55	SD201716	75
SD200806	20, 24	SD201718	75
SD200807	34	SD201734	33, 35, 37, 39, 41, 43, 45, 47, 56, 65, 66
SD200809	54	SD201749	58
SD200809	48, 56	SD201762	68, 69
SD200820	54	SD201762	66
SD200820	34, 36, 38, 40, 42, 44, 46, 48, 56	SD201766	68, 69
SD200864	50, 51, 63, 68	SD201766	66
SD200864	55, 74	SD201769	62
SD200889	61, 68	SD201770	62
SD200889	74	SD201771	62
SD200927	59	SD202047	21
SD200927	46, 48	SD202050	23
SD200928	51	SD202055	20
SD200928	59	SD202059	13, 14
SD200958	16	SD202060	15
SD200958	30	SD202063	13, 14
SD201046	57, 72	SD202073	75
SD201140	34	SD202161	12
SD201141	34	SD202164	12
SD201143	30, 34, 36, 38, 40, 42, 44	SD202189	16
SD201147	16	SD202191	17
SD201147	30, 34, 36, 38, 40, 42, 44	SD202206	72
SD201172	30	SD202206	27
SD201231	20	SD202221	13, 14
SD201231	23	SD202223	12
SD201233	20	SD202225	12
SD201237	20	SD202394	20
SD201244	51, 63, 68	SD202405	15, 21
SD201556	72	SD202407	21, 22, 23, 24
SD201600	50, 64, 68	SD202409	20
SD201602	58	SD205003	16
SD201603	57, 72	SD205023	30, 34, 36, 38, 40, 42, 44, 46, 48
SD201605	57	SD205030	30
SD201605	25	SD205036	36, 38, 40, 42, 44, 46, 48
SD201607	57	SD205040	30, 34, 36, 38, 40, 42, 44, 46, 48
SD201617	68	SD205041	16
SD201617	61, 74	SD205043	30
SD201618	62, 66, 69	SD205044	16, 30
SD201619	62	SD205047	16
SD201620	62	SD205054	30, 34, 36, 38, 40, 42, 44
SD201634	66, 68, 69	SD205055	30, 40, 42
SD201638	74	SD205056	21
SD201644	68, 69	SD205057	21
SD201644	66	SD205058	21
SD201653	58	SD205059	20
SD201654	58	SD205059	21, 22, 23
SD201667	58	SD20506	62
SD201681	68	SD205060	20
SD201682	64, 65	SD205060	21, 22, 23
SD201682	61	SD205061	28
SD201683	68	SD205063	30
SD201683	61	SD205064	30
SD201685	70	SD205068	57
SD201686	63, 65	SD205089	31
SD201690	64	SD205100	29
SD201690	70	SD205100	30, 46, 48
SD201691	68	SD205104	29
SD201691	70	SD205104	30, 34, 36, 38, 40, 42, 44, 45, 48
SD201691	74	SD205116	40
SD201692	68		

SD205117	50, 51	SD205497	61
SD205117	46, 48, 56	SD205511	62
SD205119	19, 50, 51	SD205529	62
SD205119	30, 46, 47, 55	SD205543	62, 68, 69
SD205124	31	SD205543	66
SD205131	31	SD205550	58
SD205132	31	SD205556	72
SD205142	31	SD205577	72
SD205148	16	SD205577	27
SD205149	29	SD205586	72
SD205156	28, 50, 54, 56	SD205591	72
SD205157	28	SD205600	72
SD205161	28	SD205600	26
SD205165	17	SD205604	63, 68
SD205173	23	SD205604	74
SD205308	70	SD205611	65, 66
SD205309	70	SD205622	54
SD205310	70	SD205622	50
SD205311	57	SD205638	61, 74
SD205318	50	SD205645	34, 36, 38, 40, 42, 44
SD205318	55	SD205655	20
SD205320	25	SD205657	20
SD205324	58	SD205659	20
SD205339	50	SD205661	20
SD205340	50, 51	SD205663	20
SD205340	54	SD205685	68, 69
SD205352	50, 54	SD205685	66
SD205352	40, 42, 46	SD205689	68, 69
SD2053563	50	SD205689	66
SD205357	50, 54	SD205691	68, 69
SD205357	33, 35, 37, 39, 41, 43, 45, 47, 55	SD205692	68, 69
SD205363	54	SD205695	68, 69
SD205363	40, 42, 46, 47	SD205703	68, 69
SD205372	50	SD205703	66
SD205372	33, 35, 37, 39, 41, 43, 45, 47, 55	SD205722	66
SD205375	50, 54	SD205724	66
SD205375	40, 42, 46, 47	SD205726	66
SD205378	50, 54	SD205729	75
SD205378	40, 42, 46, 47	SD205769	22, 75
SD205381	50	SD205772	75
SD205381	35, 37, 39, 43, 46	SD205775	75
SD205385	50	SD205777	75
SD205385	35, 37, 39, 43, 46	SD205801	27
SD205400	50	SD205805	14
SD205400	55	SD205808	42, 48, 54
SD205415	59	SD205809	36, 38, 40, 42, 44, 45, 48, 50, 54, 56
SD205435	50	SD205811	36, 38, 40, 44, 46, 50
SD205435	38, 40, 42, 46, 47, 56	SD205827	48
SD205436	50	SD205829	46, 48
SD205436	38, 40, 42, 46, 48, 56	SD205834	74
SD205439	50, 56	SD205835	74
SD205444	42, 47, 55	SD205844	20
SD205445	54	SD205844	24, 74
SD205445	42, 47	SD205863	75
SD205453	16, 17	SD205877	73
SD205455	30	SD205879	73
SD205459	30	SD205883	37
SD205467	19, 33, 35, 37, 39, 41, 43	SD205885	39
SD205468	19, 34, 36, 38, 40, 41, 44	SD205887	41
SD205469	29, 30, 34, 36, 38, 40, 42, 44	SD205889	20
SD205482	64, 68	SD205890	45
SD205482	74	SD205892	47
SD205490	64, 68	SD205894	20
SD205491	72	SD205901	33
SD205495	65, 68	SD205912	73
SD205495	61	SD205917	73
SD205496	65	SD205927	73
SD205496	61, 74	SD205936	73
SD205497	65, 68	SD205937	73

SD205940	74	SD206117	38
SD205941	74	SD206120	40, 42
SD205950	74	SD206127	30
SD205951	74	SD206132	48
SD205961	73	SD206133	17, 46, 48
SD205963	73	SD206135	46, 48
SD205967	73	SD206136	46, 48
SD205968	74	SD206138	46, 48
SD205971	74	SD206139	17
SD205974	74	SD206140	17, 46, 48
SD205979	73	SD206141	46, 48
SD205980	73	SD206142	46, 48
SD205981	73	SD206143	46, 48
SD205984	73	SD206144	46, 48
SD205987	73	SD206151	17
SD205990	73	SD206152	46, 48
SD205991	73	SD206155	46
SD205995	73	SD206169	46
SD205998	74	SD206170	46, 48
SD206006	74	SD206171	48
SD206009	74	SD206172	40, 42, 46, 48
SD206010	46	SD206174	40, 42
SD206012	36, 38, 40	SD206175	46, 48
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SD206028	34	SD206221	30
SD206029	34	SD206230	30
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SD206036	40, 42	SD206237	25
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SD206044	38	SD206245	20
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SD206052	34	SD206257	25
SD206053	34	SD206260	25, 26
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SD206058	34	SD206267	25
SD206059	33, 35, 37, 43	SD206270	24
SD206061	34	SD206271	24
SD206064	36, 38, 40, 42, 44	SD206272	24
SD206065	36, 38, 40, 42, 44	SD206292	24
SD206067	42	SD206292	26
SD206068	42	SD206293	24
SD206070	42	SD206294	26, 27, 75
SD206071	42	SD206295	27
SD206072	42	SD206297	26
SD206073	42	SD206299	27
SD206076	36, 38, 40, 42, 44	SD206300	26
SD206077	36, 38, 40, 42, 44	SD206303	27
SD206085	15	SD206306	27
SD206086	15	SD206310	26
SD206099	46, 48	SD206312	26
SD206102	46, 48	SD206316	26
SD206103	42	SD206321	56
SD206104	36, 38, 40, 44	SD206323	55
SD206106	34	SD206327	55
SD206109	34	SD206328	56
SD206116	36, 44	SD206330	55

SD206332	55	SD206360	22
SD206333	55	SD206361	22
SD206335	56	SD206364	23
SD206343	56	SD206369	23
SD206344	56	SD206370	23
SD206345	56	SD206371	23
SD206346	55	SD206373	23
SD206347	55	SD206381	23
SD206348	55	SD206383	23
SD206353	56	SD206387	23
SD206358	24	SD206402	44
SD206359	24	SD206406	44

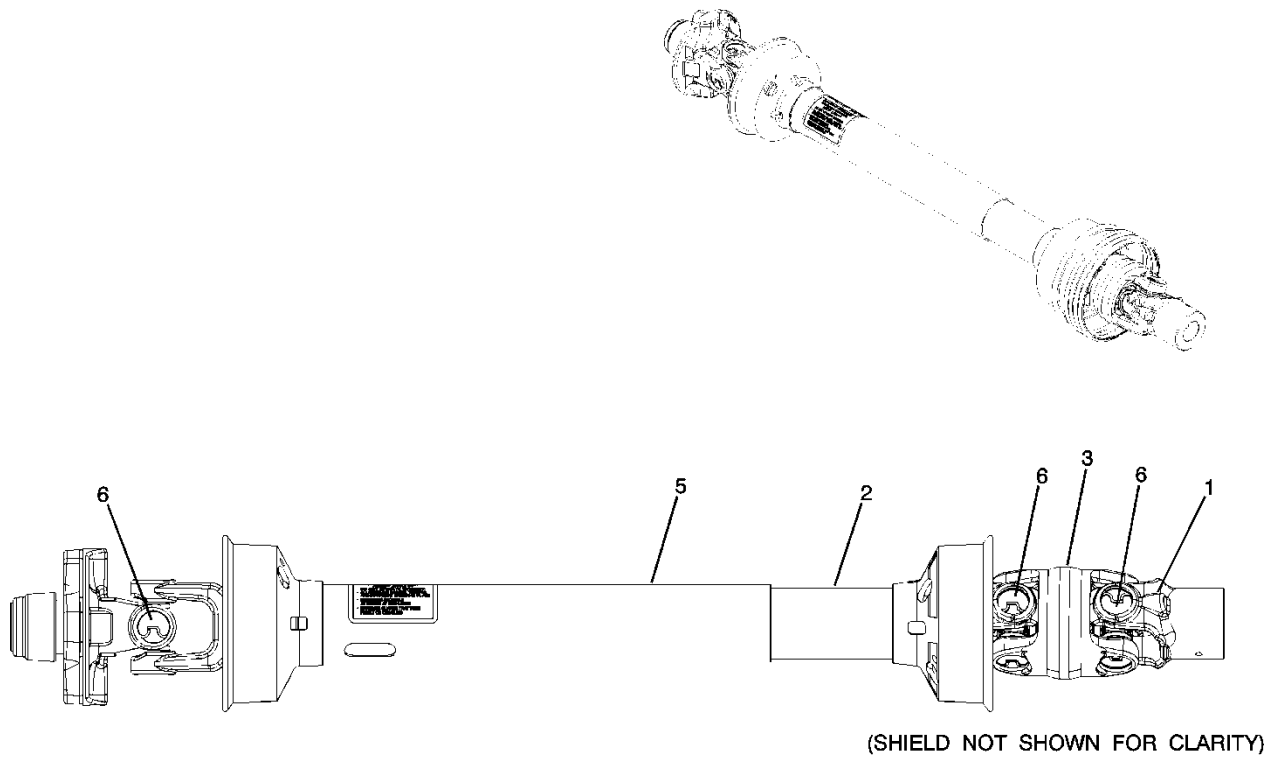
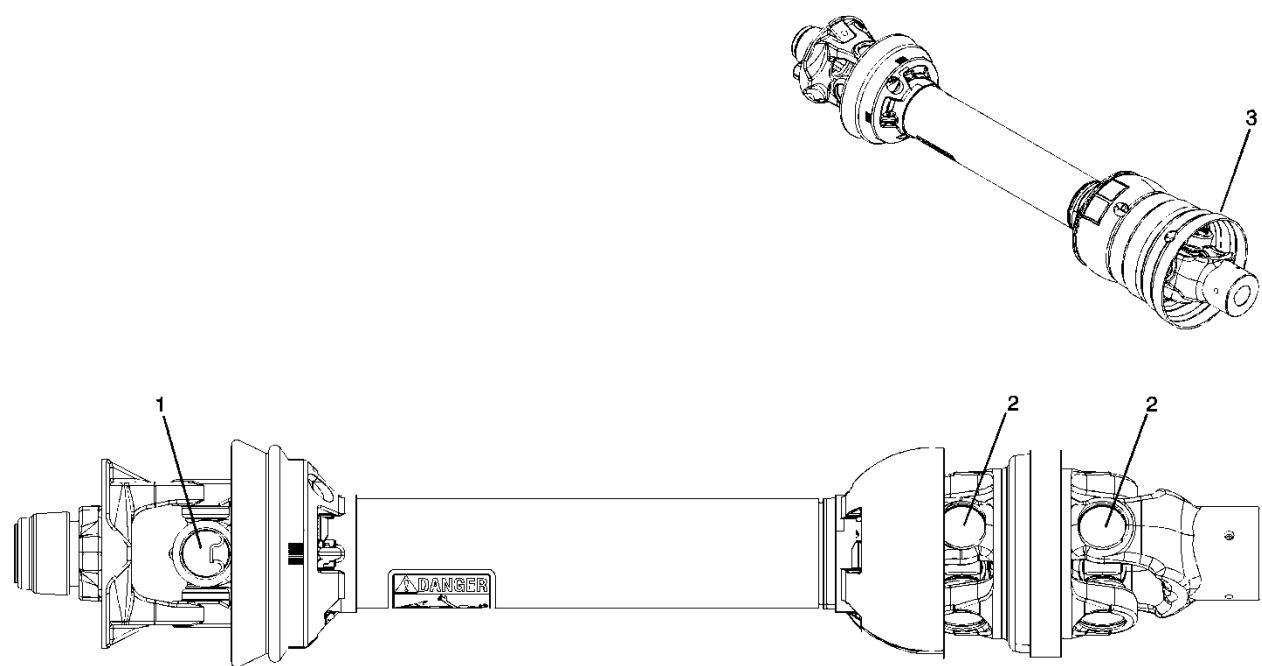
35E 50 Deg CV Pwr Shaft x40

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD200282	35E 50 DEG CV PWR SHAFT X40	RF
1	SD202161	1-3/8 ROUND CV END YOKE FOR WEASLER	1
2	SD202223	SHIELD INNER – WEASLER 45R	1
3	SD202164	CV CENTER BODY FOR WEASLER	1
4	MP906494	REPAIR KIT – PTO BRG/RET 2.687	1
5	SD202225	SHIELD OUTER FOR WEASLER 35R	1
6	SD200123	KIT 35E CROSS BRG. EXTND. LIFE	3

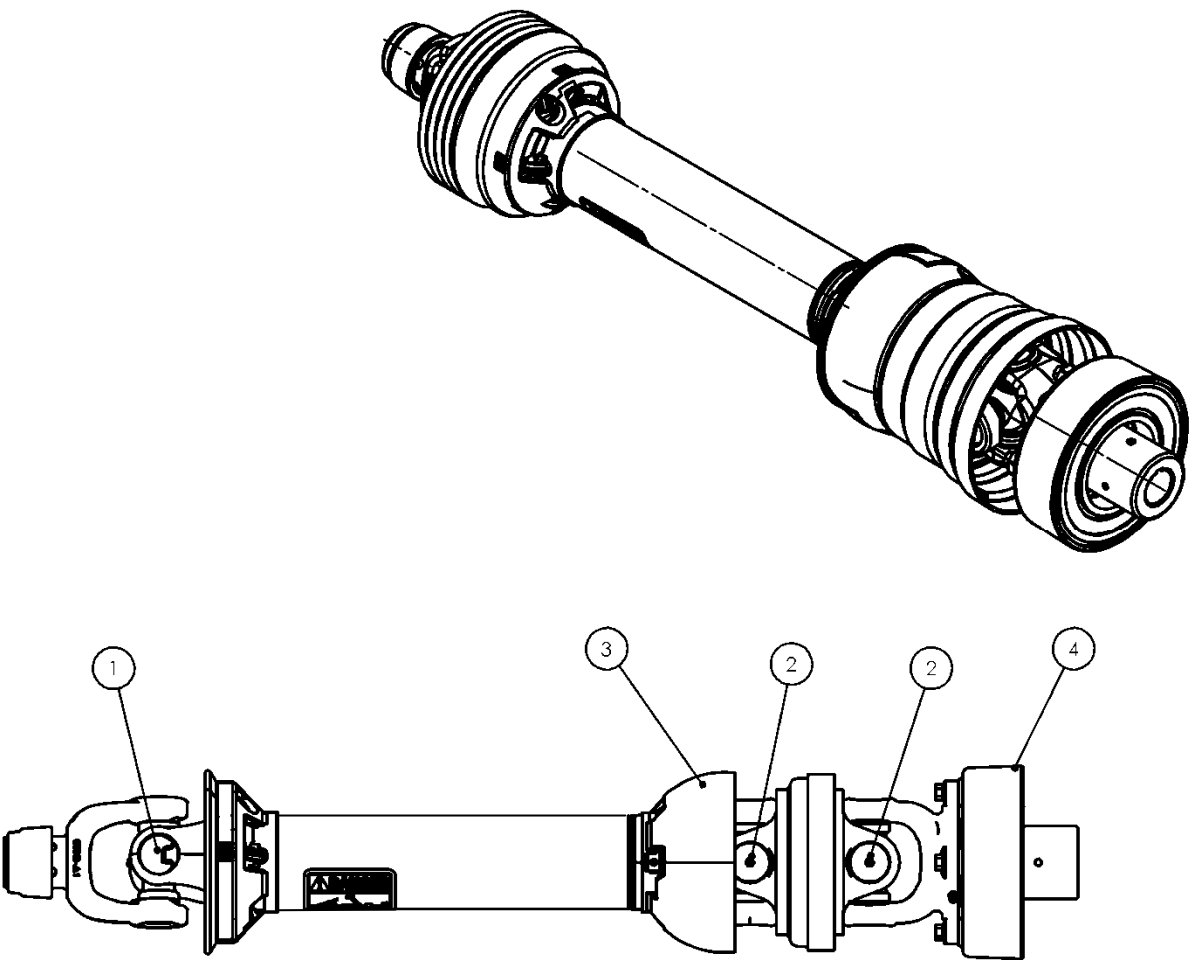
55E 50 DEG CV PWR SHAFT X40



(SHIELD NOT SHOWN FOR CLARITY)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD200290	55E 50 DEG CV PWR SHAFT X40	RF
1	SD202059	55R CROSS AND BRG. KIT	1
2	SD202063	55R CROSS AND BRG. WITH END CAP GREASE	2
3	SD202221	SHIELD SET COMPLETE 55 PTO	1

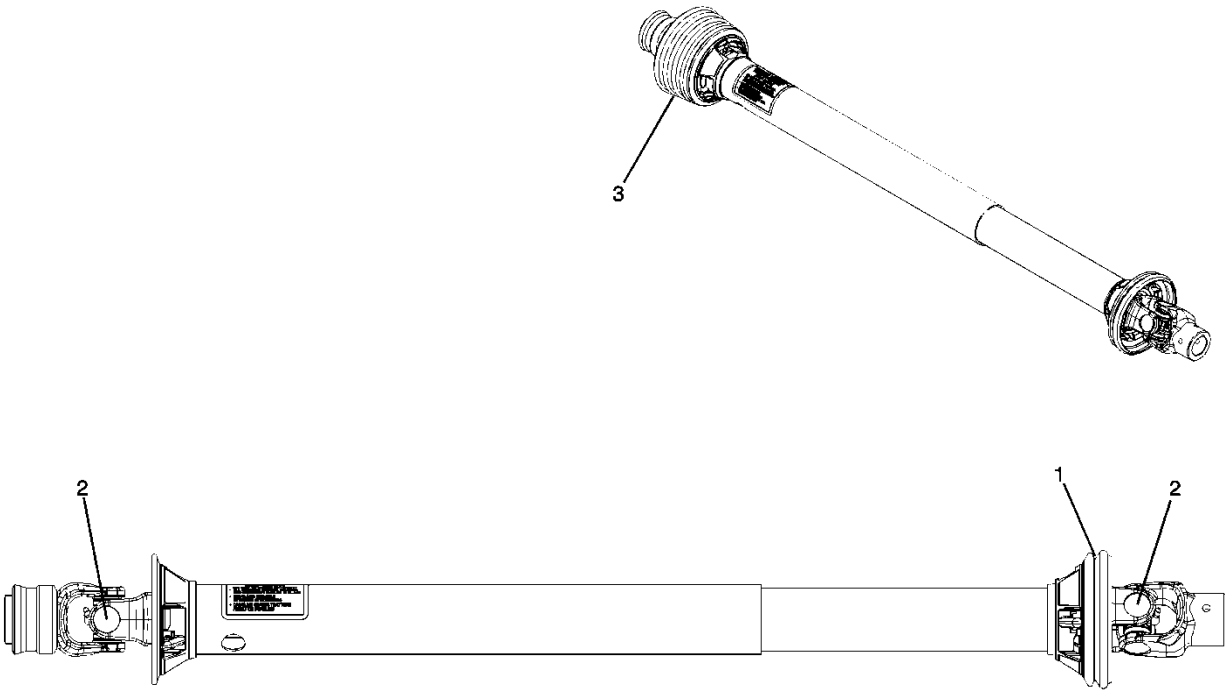
55E 50 DEG CV PWR SHAFT X40



[SHIELD CUT AWAY FOR CLARITY]

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD200290	55E 50 DEG CV PWR SHAFT X40	RF
1	SD202059	55R CROSS AND BRG. KIT	1
2	SD202063	55R CROSS AND BRG. WITH END CAP GREASE	2
3	SD202221	SHIELD SET COMPLETE 55 PTO	1
4	SD205805	PTO SLIP CLUTCH	1

PTO 12N 48 INCH 1-1/4 (1-3/8)



(SHIELD NOT SHOWN FOR CLARITY)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD202405	PTO 12N 48 INCH 1-1/4 (1-3/8)	
1	SD206085	INNER GUARD 12 SERIES	1
2	SD202060	12RBL CROSS AND BRG. KIT COMPLETE	2
3	SD206086	OUTER GUARD 12 SERIES	1

DRIVELINE TUBE ASSY (8 INCH, 10-34, 10-55 AND 12-34 TOP DRIVE)

NOTE:

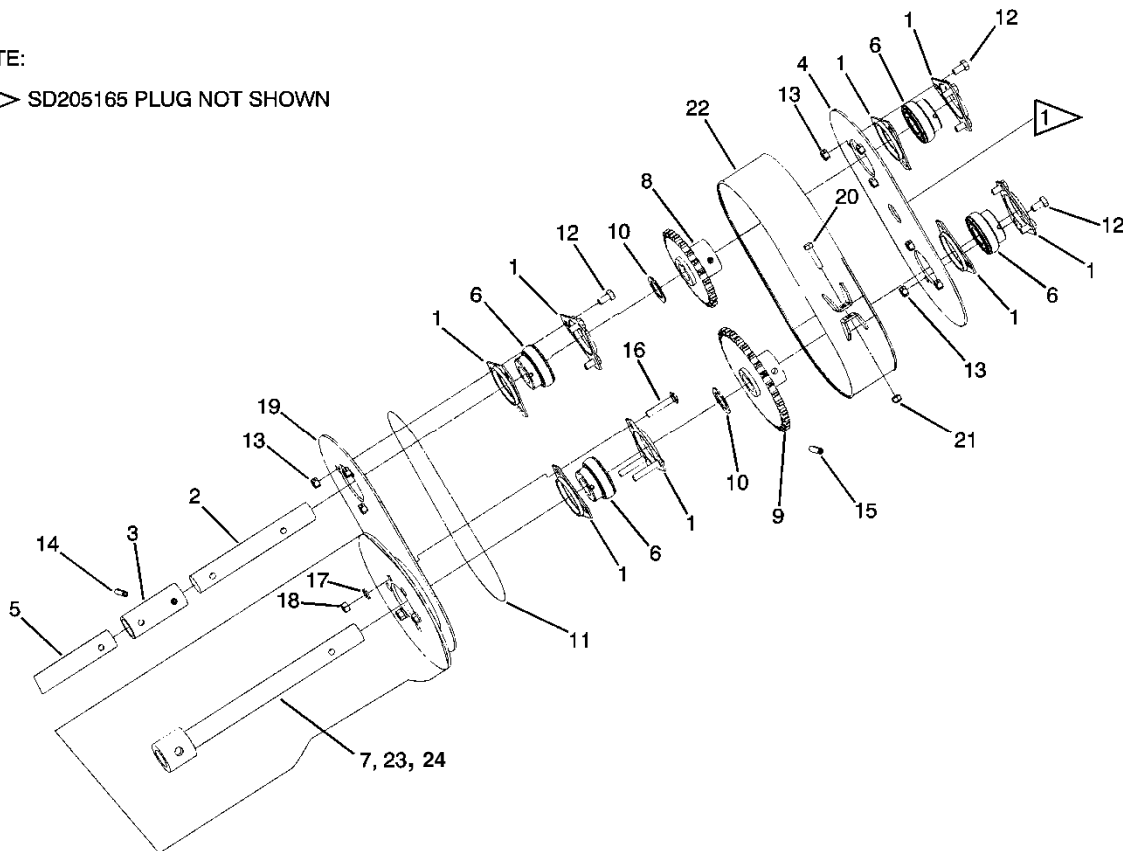
 SD205165 PLUG NOT SHOWN


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY			
			8 INCH	10-34	10-55	12-34
	SD205453 SD205003 SD206206	DRIVELINE TUBE ASSEMBLY (8 INCH TOP DRIVE) DRIVELINE TUBE ASSEMBLY (10 INCH TOP DRIVE) DRIVELINE TUBE ASSEMBLY (12 INCH TOP DRIVE)	RF	RF	RF	RF
1	SD202189	FLANGE, 62MM, 3BLT	8	8	8	8
2	SD205041	SHAFT, DRIVELINE	1	1	1	1
3	SD201147	COUPLER, DRIVELINE	1	1	1	1
4	SD205164	PLATE, FACE	1	1	1	1
5	SD205044 SD206048	TUBE, DRIVELINE 43 INCHES TUBE, DRIVELINE 62.25 INCHES	1 N/A	1 N/A	1 1	1 N/A
6	SD200758	BEARING, 1-1/4 INCH, LOOSE	4	4	4	4
7	SD205047	SHAFT, WLDT., 1-1/4 INCH, EXT.10"	N/A	1	1	N/A
8	SD200018	SPROCKET, WLDT., 60B22	1	1	1	1
9	SD200024	SPROCKET, WLDT., 60-30	1	1	1	1
10	SD200436	WASHER, FLAT	2	2	2	2
11	SD200047	CHAIN, ASSEMBLY, RLR, #60,48	1	1	1	1
12	022420	BOLT, HHCS 3/8-16 X 3/4	9	9	9	9
13	023060	NUT, LOCK 3/8-16 2-WAY	9	9	9	9
14	SD201254	PIN, SPL, 3/8	2	2	2	2
15	I43812432	PIN, 0.375 X 2 SLT. SPRING	2	2	2	2
16	041450	BOLT, CRG 3/8-16 X 2.00 SSN GR5 ZN	3	3	3	3
17	021180	WASHER, LOCK 3/8 ZN	3	3	3	3
18	027260	NUT, HEX 3/8-16 GR5 ZN	3	3	3	3
19	SD200958	TUBE WLDT., 10 TO 34 INCHES	1	1	1	1
20	025760	BOLT, HHCS 5/16-18 X 1-1/2	1	1	1	1
21	181570	NYLON INSERT LOCKNUT, 5/16-18 UNC	1	1	1	1
22	SD205148	HEAD DRIVE COVER WLDT.	1	1	1	1
23	SD200518	SHAFT, WLDT. 1-1/4 INCH, EXT. 8"	1	N/A	N/A	N/A
24	SD206233	SHAFT, WLDT. 1-1/4 INCH, EXT. 12"	N/A	N/A	N/A	1

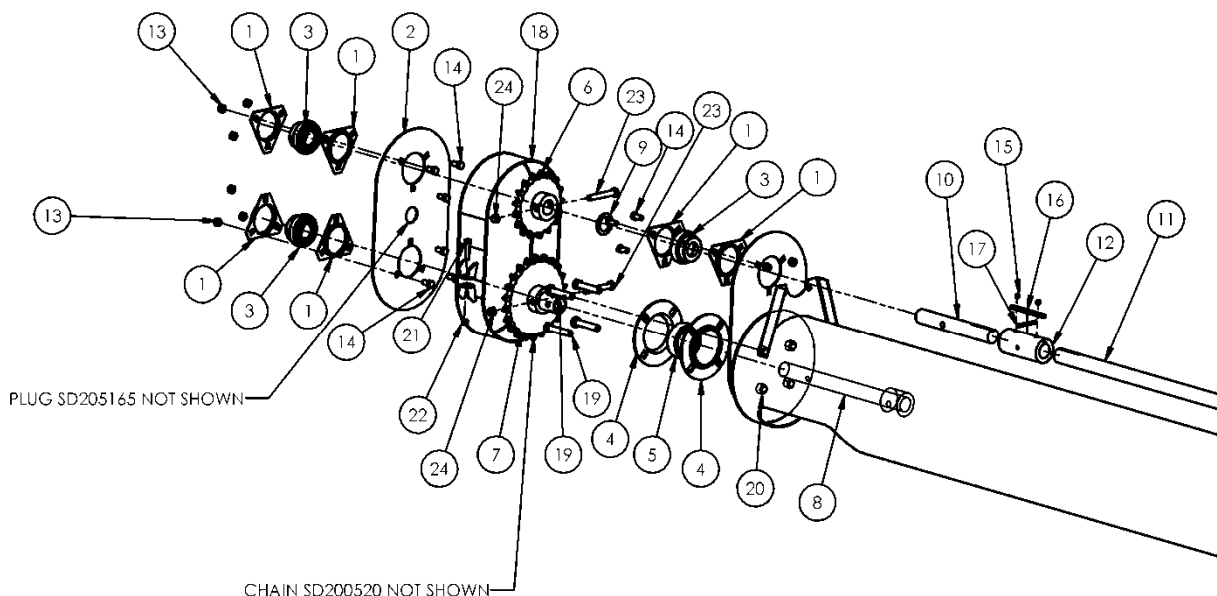
DRIVELINE TUBE ASSY (10 INCH, 66FT AND 76 FT TOP DRIVE)

FIG ITEM	PART NUMBER	NOMENCLATURE	PARTS IN ASSY
1	SD206101	DRIVELINE HEAD ASSEMBLY (10-66 AND 10-76)	RF
2	SD202189	FLANGE, 62MM, 3BLT	6
3	SD205164	PLATE, FACE	1
4	SD200758	BEARING, 1-1/4, LOOSE	3
5	SD202191	FLG BRG 80 MM 4 BLT	2
6	SD200748	BEARING 1 1/2" HEAD CAP	1
7	SD200066	SPROCKET, 80B17	1
8	SD200067	SPROCKET, 80B22	1
9	SD200495	SHAFT, WLDT, 1-1/4, EXT	1
10	SD200436	WASHER, FLAT	1
11	SD206139	DRIVELINE 1-1/4, 8.75"	1
12	SD206140	DRIVELINE 1-1/4, KEYED	1
13	SD206133	COUPLER DRIVELINE 1-1/4	1
14	023060	NUT, LOCK 3/8-16 2 WAY	9
15	022420	BOLT, HHCS 3/8-16 x 3/4	9
16	010990	Screw, HSSS 5/16-18 x 5/16	2
17	014590	KEY, SQ 1/4x 4	1
18	SD201939	PIN, SPL 1/4 2-1/4	1
19	SD205148	HEAD DRIVE COVER WLDT	1
20	007080	HBOLT 1/2-13 X 2-1/2	4
21	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	4
22	025760	BOLT, HHCS 5/16-18x1 1/2	1
23	181570	NYLON INSERT LOCKNUT, 5/16-18	1
24	SD206151	HHCS 7/16-14 x 3.0 GR5	2
	MP09-70731	7/16-14 NYLOCK NUT	2
	SD200520	ROLLER CHAIN #80 36 PITCH	1
	SD205165	PLUG, 1-3/8 PLASTIC	1

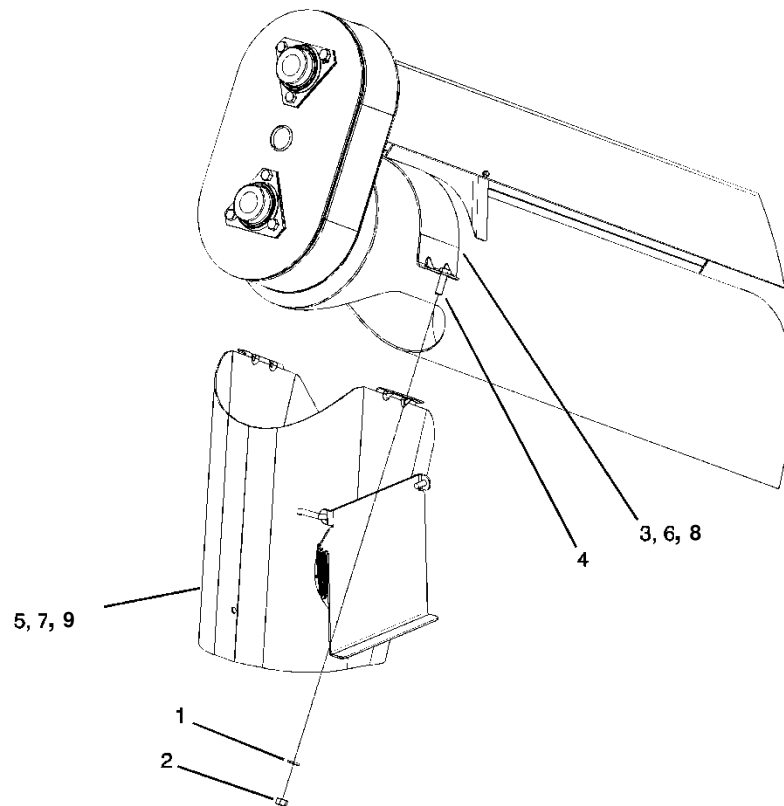
DROP SPOUT ASM (8, 10 AND 12 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY		
			8 INCH	10 INCH	12 INCH
		DROP SPOUT ASM (8 INCH) DROP SPOUT ASM (10 INCH) DROP SPOUT ASM (12 INCH)	RF	RF	RF
1	021180	WASHER, LOCK 3/8 ZN	2	2	2
2	027260	NUT, HEX 3/8-16 GR5 ZN	2	2	2
3	SD205117	CLAMP, HALF 10 INCH	N/A	1	N/A
4	006690	BOLT, HEX 0.3750-16 X 1.25 X 1.25-N	2	2	2
5	SD205119	SPOUT WLDT., RELIEF	N/A	1	N/A
6	SD205468	CLAMP, HALF 8 INCH	1	N/A	N/A
7	SD205467	SPOUT WLDT. 8" RELIEF	1	N/A	N/A
8	SD206217	CLAMP, HALF 12"	N/A	N/A	1
9	SD206220	SPOUT WLDT. 12" RELIEF	N/A	N/A	1

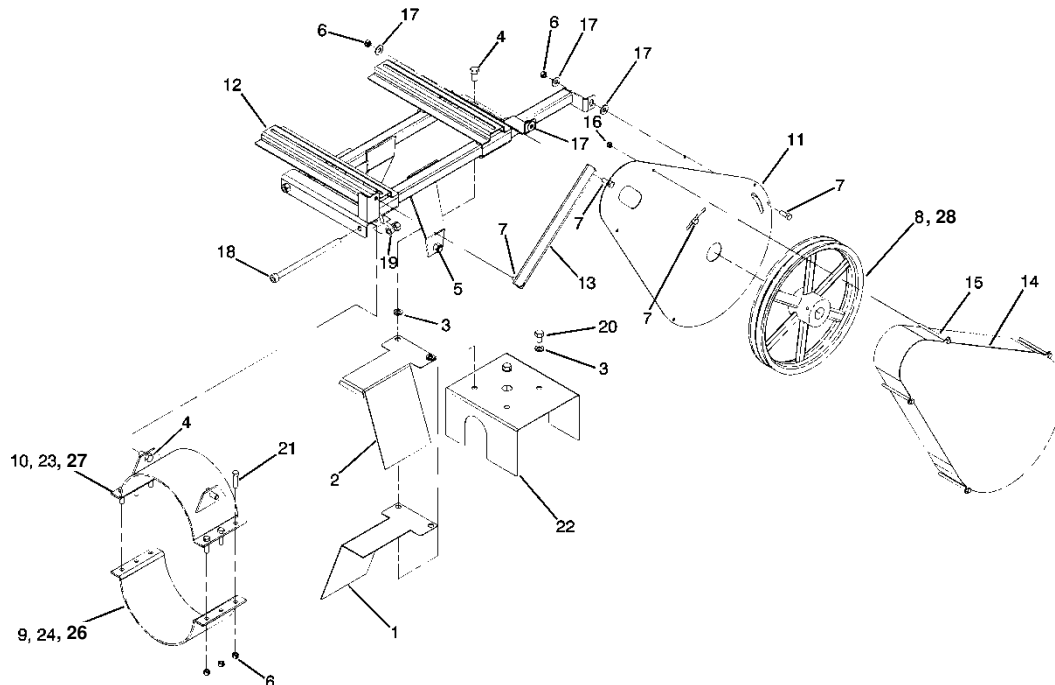
ELECTRIC DRIVE AUGER (8, 10 AND 12 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY				
			8 -34 8-46	8-55 THRU 8-72	10-34	10-55 THRU 10-76	12-34
	SD200408 SD205889 SD202409 SD205894 SD206244	ELECTRIC DRIVE AUGER (8-34, 8-46) HD ELECTRIC DRIVE AUGER (8-55 THRU 8-72) ELECTRIC DRIVE AUGER (10 INCH 34FT) HD ELECTRIC DRIVE AUGER (10-66 AND 10-76) HD ELECTRIC DRIVE AUGER (12 INCH)	RF	RF	RF	RF	RF
1	SD205059	SHIELD, CPLR	1	1	1	1	1
2	SD205060	SHIELD, CPLR, GEARBOX, 10 INCH	1	1	1	1	1
3	005370	WASHER, LOCK 1/2 ZN	4	4	4	4	4
4	031080	BOLT, HEX 1/2-13 X 1.00 INCH GR5 ZN	4	4	4	4	4
5	037540	NUT, LOCK 1/2-13 GR5 ZN NYLON	2	2	2	2	2
6	023060	NUT, LOCK 3/8-16 2-WAY	10	10	10	10	10
7	012260	3/8-16 X 1.00 INCH GR5 ZN	4	4	4	4	4
8	SD200274	PULLEY 14 X 2 GR	1	1	1	1	1
9	SD200781	ELECTRIC MOTOR MOUNT CLAMP, 10 INCH AUGER	N/A	N/A	1	1	1
10	SD201233	CLAMP WLDT., ELECTRIC, 10 INCH	N/A	N/A	1	1	1
11	SD205657	PLATE, SHIELD	1	1	1	1	1
12	SD205659	MOUNT WLDT.	1	1	1	1	1
13	SD205661	ANGLE, MOUNT	1	1	1	1	1
14	SD205663	SHIELD, WLDT.	1	1	1	1	1
15	533350	BOLT, HHCS 1/4-20 X 4 GR5	4	4	4	4	4
16	03750	NUT, LOCK 1/4-20 HEX NYLON INSERT	4	4	4	4	4
17	021190	WASHER, FLAT 3/8 STD. 7/16 X 5/64 ZN	5	5	5	5	5
18	SD201231	TENSION ADJUSTMENT BOLT	2	2	2	2	2
19	005360	NUT, HEX 1/2-13	4	4	4	4	4
20	E672030	BOLT, HHCS 1/2-13 X 3/4 GR5 ZN	2	2	2	2	2
21	011370	BOLT, HEX 0.3750-16 X 1.5 X 1.5-N	6	6	6	6	6
22	SD205655	SHIELD GEARBOX	1	1	1	1	1
23	SD201237	CLAMP, WLDT., 8 INCH	1	1	N/A	N/A	N/A
24	SD200806	HALF CLAMP, 8 INCH	1	1	N/A	N/A	N/A
25	SD202394	BELT, V B63	2	3	2	3	2
26	SD205844	HALF CLAMP, 12 INCH	N/A	N/A	N/A	N/A	1
27	SD206245	CLAMP, WLDT, 12 INCH	N/A	N/A	N/A	N/A	1
28	SD202055	PULLEY 14 X 3 GR	N/A	1	N/A	1	1

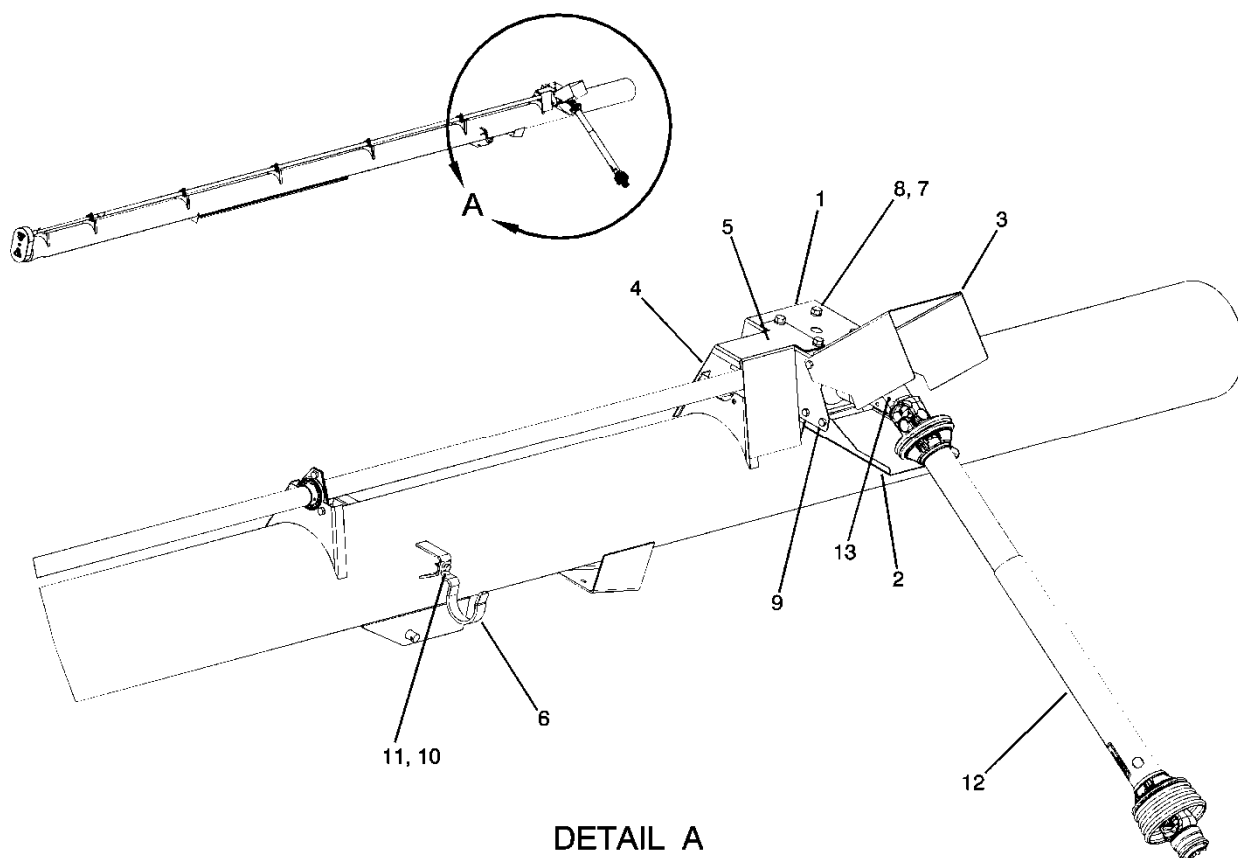
DRIVE LINE PTO 540 RPM (8, 10 AND 12 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY	
			STD	HD
	SD202407 SD205895	DRIVELINE PTO 540 RPM (8 INCH, 10-34, AND 12-34) HD DRIVELINE PTO 540 RPM (10-66 AND 10-76)	RF	RF
1	SD205056	SHIELD, GEARBOX DRIVELINE	1	1
2	SD205057	SHIELD, PTO, LOWER DRIVELINE	1	1
3	SD205058	SHIELD, FLIP, PTO	1	1
4	SD205059	SHIELD, CPLR, GEARBOX	1	1
5	SD205060	SHIELD, CPLR, GEARBOX	1	1
6	SD200622	HANGER PTO	1	1
7	005370	WASHER, LOCK, 1/2 ZN	4	4
8	031080	BOLT, HEX, 1/2-13 X 1.00 INCH GR5 ZN	4	4
9	022420	BOLT, HHCS, 3/8-16 X 3/4	6	6
10	023060	NUT, LOCK, 3/8-16 2-WAY	7	7
11	012260	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	1	1
12	SD202405	PTO, 12N 48 INCH 1-1/4 1-3/8	1	N/A
12	SD202047	PTO, 14N 48 INCH 1-1/4 1-3/8	N/A	1
13	SD20125	PIN, SPL., 5/16, 2.00	1	1

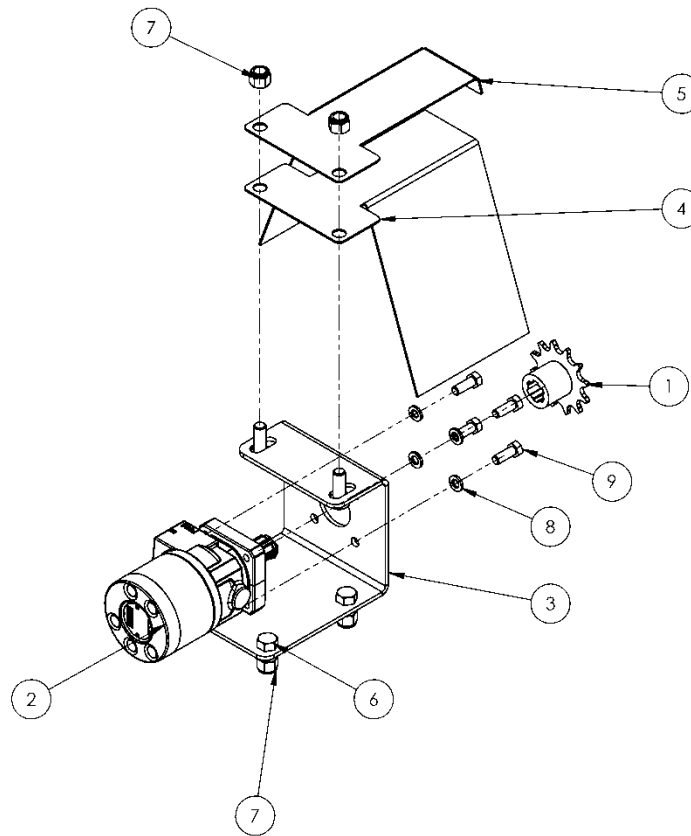
DRIVE LINE HYDRAULIC DRIVE (8 AND 10 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD206362	HYDRAULIC DRIVE DRIVELINE AUGER	RF
1	SD206360	SPROCKET HALF 60-12	1
2	SD205769	MOTOR, HYDRAULIC	1
3	SD206361	MOUNT MOTOR AUGER	1
4	SD205059	SHIELD,CPLR,	1
5	SD205060	SHIELD,CPLR,GRBX,10	1
6	010730	HBOLT 1/2-13 x 1.25" GR5 ZN	6
7	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	6
8	021180	WASHER, LOCK 3/8 ZN	4
9	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	4

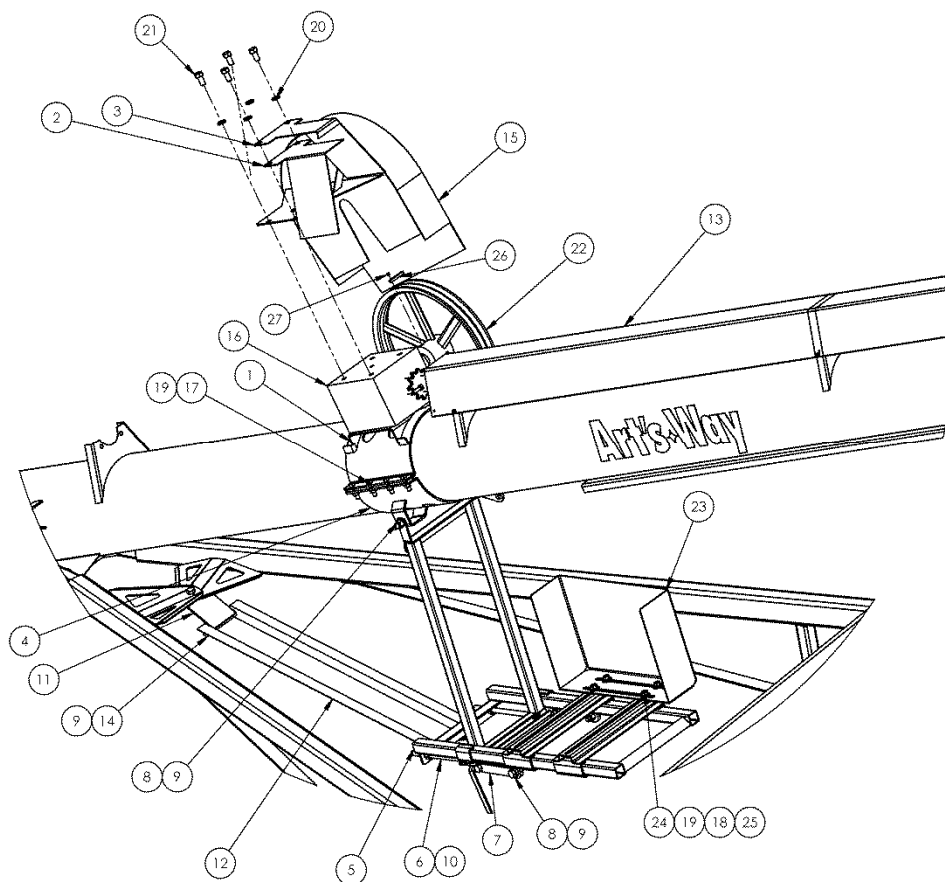
DRIVE LINE GAS DRIVE (10 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
1	SD206365	GAS DRIVE DRIVELINE AUGER	RF
2	SD206364	MOUNT GEARBOX 10"	1
3	SD205059	SHIELD,CPLR,	1
4	SD205060	SHIELD,CPLR,GRBX,10	1
	SD206370	WLDT HALF CLAMP MOUNT	1
5	SD206371	MOUNT WLDT, GAS	1
6	SD201231	TENSION ADJUSTMENT BOLT	2
7	SD206381	FLAT ARM LINKAGE	2
8	014770	BOLT, HHCS 1/2-13	8
9	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	9
10	005360	NUT, HEX 1/2-13	6
11	SD206369	WLDT, PIVOT GAS	1
12	SD206373	ANGLE,1-1/4, 1/8 X 33	2
13	SD205173	SHIELD,DRIVELINE	1
14	160350	HBOLT 1/2-13 x 5.00" GR5 ZN	1
15	SD206387	WLDT, SHIELD GAS	1
16	SD200304	GEARBOX, DRIVELINE,1.5:1	1
17	011370	HBOLT 0.3750-16x1.5x1.5-N	8
18	021180	WASHER, LOCK 3/8 ZN	12
19	027260	NUT, HEX 3/8-16 GR5 ZN	12
20	005370	WASHER, LOCK 1/2 ZN	4
21	031080	HBOLT 1/2-13 x 1.00" GR5 ZN	4
22	SD202050	PULLEY 16 X 2 GR X	1
23	SD206383	SHIELD MOTOR GAS	1
24	032840	BOLT, CRG 3/8-16 x 3/4 SSN Gr5	4
25	021190	WASHER, FLAT 3/8 STD 7/16x	4
26	014630	KEY, SQ 1/4x 2	1
27	E672451	SHSS 1/4 - 20 x 1/4 Cup Point	1
N/S	139650	BELT, B103	2

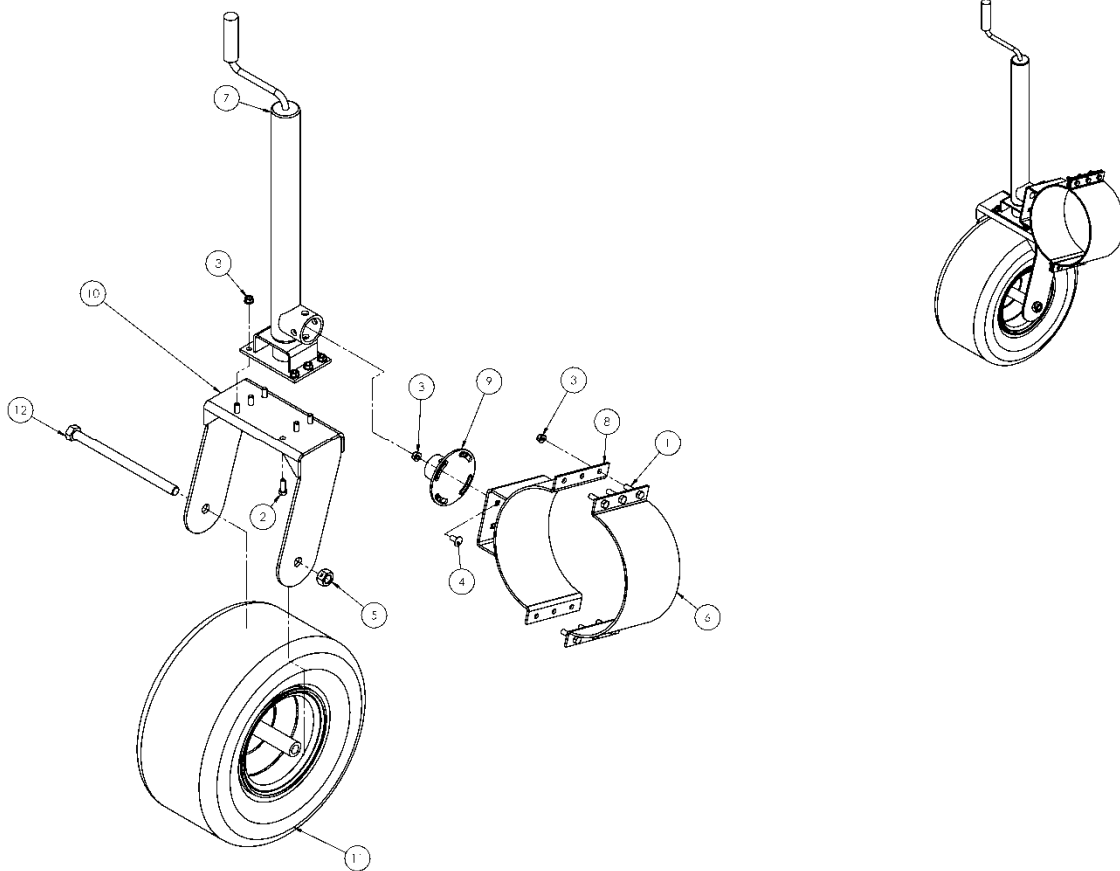
AUGER SWIVEL JACK ASSEMBLY

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY		
			8"	10"	12"
	SD206358 SD206267 SD206292	ASSEMBLY DOLLY JACK 8" ASSEMBLY DOLLY JACK 10" ASSEMBLY DOLLY JACK 12"	RF	RF	RF
1	011370	HBOLT 0.3750-16x1.5x1.5-N	6	6	6
2	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	6	6	6
3	020180	Nut, Lock 3/8-16 Gr5 ZN Hex FLG	16	16	16
4	032840	BOLT, CRG 3/8-16 x 3/4 SSN Gr5 ZN	4	4	4
5	152360	NUT, LOCK 3/4-10 HEX	1	1	1
6	SD200806	MOUNT CLAMP - 8" AGR	1	N/A	N/A
	SD200781	MOUNT CLAMP - 10" AGR	N/A	1	N/A
	SD205844	MOUNT CLAMP - 12" AGR	N/A	N/A	1
7	SD206262	JACK DL SWIVEL	1	1	1
8	SD206359	WLDT MOUNT 8" DOLLY	1	N/A	N/A
	SD206264	WLDT MOUNT 10" DOLLY	1	1	N/A
	SD206293	WLDT MOUNT 12" DOLLY	N/A	N/A	1
9	SD206266	WLDT SWIVEL DOLLY	1	1	1
10	SD206270	WLDT YOKE DOLLY	1	1	1
11	SD206271	ASSY TIRE RIM DOLLY	1	1	1
12	SD206272	HBOLT 0.7500-10x5.5 GR5 ZN	1	1	1

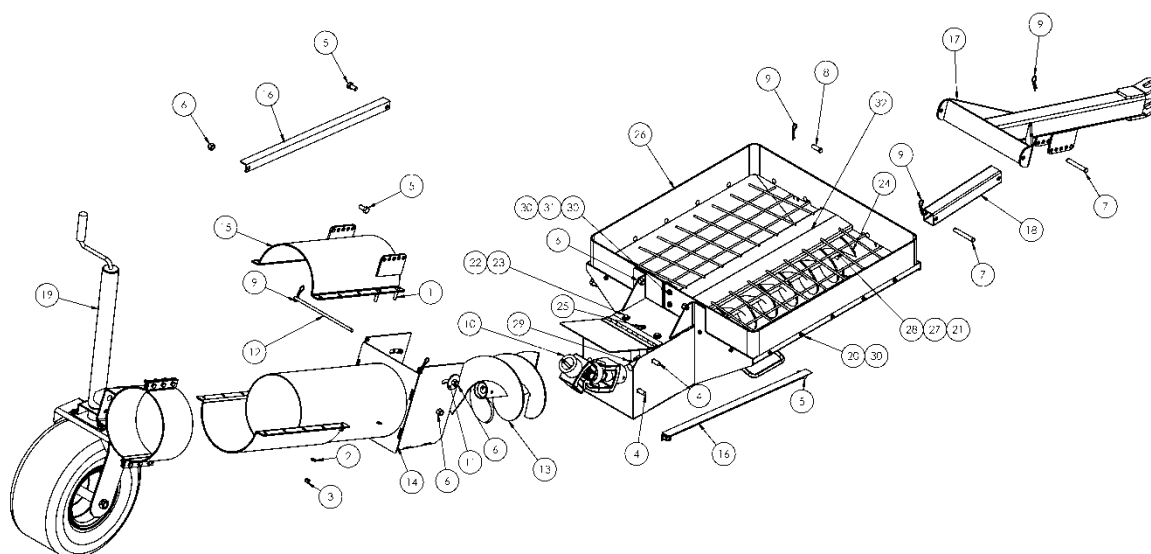
10" BIN HOPPER ASSEMBLY

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD206235	Hopper ASS'Y 10" BIN	REF
1	011370	HBOLT 0.3750-16x1.5x1.5-N	4
2	021180	WASHER, LOCK 3/8 ZN	4
3	027260	NUT, HEX 3/8-16 GR5 ZN	4
4	030470	BOLT, CRG 1/2-13 x 1-1/4 SSN Gr5 ZN	4
5	031080	HBOLT 1/2-13 x 1.00" GR5 ZN	4
6	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	8
7	155570	PIN, CLEVIS 1/2 x 3-1/2	2
8	1071212	PIN, CLEVIS 1/2 x 1-1/2	2
9	E580035	PIN, HAIR 1/8 x 2-3/8 COTTER	6
10	SD200292	6E 50 DEG CV W/ 15/16 SQ	1
11	SD201784	WASHER, FLAT .53" ID X	2
12	SD205320	PIN, 3/8" OD, 11" L	1
13	SD206246	FLIGHT WLDT, 10"	1
14	SD206248	TUBE WLDT, DSCHG, 10"	1
15	SD206250	WLDT CLAMP HALF 10"	1
16	SD206252	ANGLE, 1-1/4, 1/8 X 27.75	2
17	SD206257	WLDT HITCH BIN HPPR	1
18	SD206260	TUBING 2" SQ. X 13" L	1
19	SD206267	ASSY DOLLY 10"	1
20	E096029	BOLT, CRG 1/4-20 x 3/4	20
21	012410	BOLT, CRG 5/16-18x3/4 SSN ZN	3
22	021190	WASHER, FLAT 3/8 STD 7/16x x5/64 ZN	4
23	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	2
24	SD206243	FLIGHTING, WLDT BIN	1
25	SD201605	HANGER WLDT, BRG	1
26	SD206242	BELT, RUBBER HPPR	1
27	SD200756	BEARING ASSY, 1.0	1
28	SD202188	FLANGE, BRG 52MM	2
29	SD201255	PIN, SPL, 3/8, 2	1
30	37550	NUT, LOCK 1/4-20 HEX NYLON INSERT	20
31	023260	FW 1/4 STD	2
32	SD206237	BIN HOPPER WLDT, 10"	1

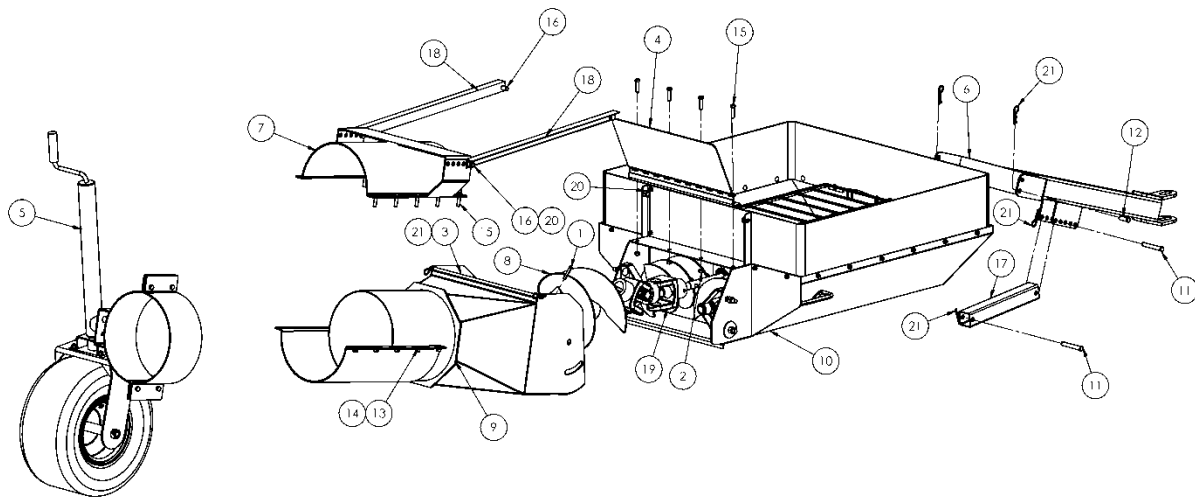
12" BIN HOPPER ASSEMBLY

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD206300	Hopper ASS'Y 12" BIN	REF
1	I43812432	Pin, .375 x 2 SPIRAL	1
2	023060	NUT, LOCK 3/8-16 2 WAY	4
3	SD201713	PIN, 3/8" OD, 21" L	1
4	SD205600	DOOR WLDT, TRANS	1
5	SD206292	ASSY DOLLY 12" JACK	1
6	SD206316	WLDT HITCH BIN HPPR	1
7	SD206312	WLDT CLAMP HALF 12"	1
8	SD206310	FLIGHT WLDT, 12"	1
9	SD206297	TUBE WLDT, TRANS, 12"	1
10	SD206294	HOPPER ASSY, 12"	1
11	155570	PIN, CLEVIS 1/2 x 3-1/2	2
12	1071212	PIN, CLEVIS 1/2 x 1-1/2	2
13	021180	WASHER, LOCK 3/8 ZN	7
14	027260	NUT, HEX 3/8-16 GR5 ZN	7
15	011370	HBOLT 0.3750-16x1.5x1.5-N	11
16	031080	HBOLT 1/2-13 x 1.00" GR5 ZN	4
17	SD206260	TUBING 2" SQ. X 13"L	1
18	SD206252	ANGLE, 1-1/4, 1/8 X 27.75	2
19	SD200292	6E 50 DEG CV W/ 15/16 SQ	1
20	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	4
21	E580035	PIN, HAIR 1/8 x 2-3/8 COTTER	6

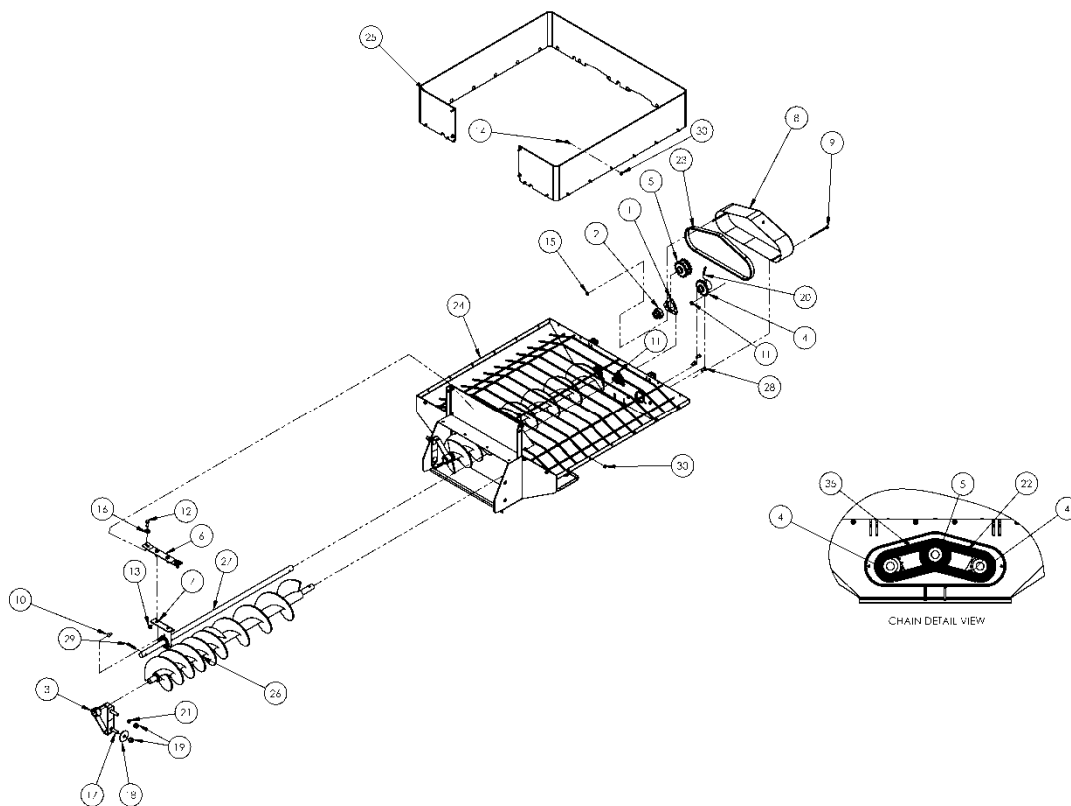
12" BIN HOPPER BOTTOM ASSEMBLY

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD206294	12" BIN HOPPER BOTTOM ASSEMBLY	REF
1	SD202188	FLANGE, BRG 52MM	8
2	SD200756	BRG, 1, W/LOOSE, LOCK	4
3	SD205577	BEARING WLDT, SIDE	2
4	SD200492	SPROCKET WLDT,	2
5	SD200494	SPROCKET WLDT,	1
6	SD200142	PLATE, FORMED MNT	1
7	SD200162	PLATE, FORMED MNT	1
8	SD201706	SHIELD WLDT,	1
9	394900	BOLT, HHCS 1/4-20 x 4-1/2	2
10	012410	BOLT, CRG 5/16-18x3/4 SSN ZN	3
11	181570	NYLON INSERT LOCKNUT, 5/16-18	12
12	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	4
13	073630	NUT, LOCK 3/8-16	4
14	E096029	BOLT, CRG 1/4-20 x 3/4	26
15	037550	NUT, LOCK 1/4-20 HEX NYLON	2
16	021190	WASHER, FLAT 3/8 STD 7/16x x5/64	2
17	463750	BOLT, CRG, 1/2-13 x 2 SSN Gr5 ZN	4
18	SD201784	WASHER, FLAT .53" ID X	2
19	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	4
20	237190	PIN, Spring, 5/16, 2.00	3
21	SD205801	SPACER, .530 x .25	4
22	SD200031	CHAIN ASSY, ROLLER #50 34P	2
23	SD202206	SEAL, RUBBER	1
24	SD206295	BIN HOPPER WLDT, 12"	1
25	SD206299	BELT, RUBBER HPPR	1
26	SD206303	FLIGHTING WLDT,	2
27	SD206306	SHAFT, ROUND 1" X	1
28	012140	BOLT, HHCS 5/16-18 x 3/4 GR5 ZN	9
29	I43812432	Pin, .375 x 2 Plt Spring	1
30	023270	NUT, LOCK 1/4-20 FLG	31

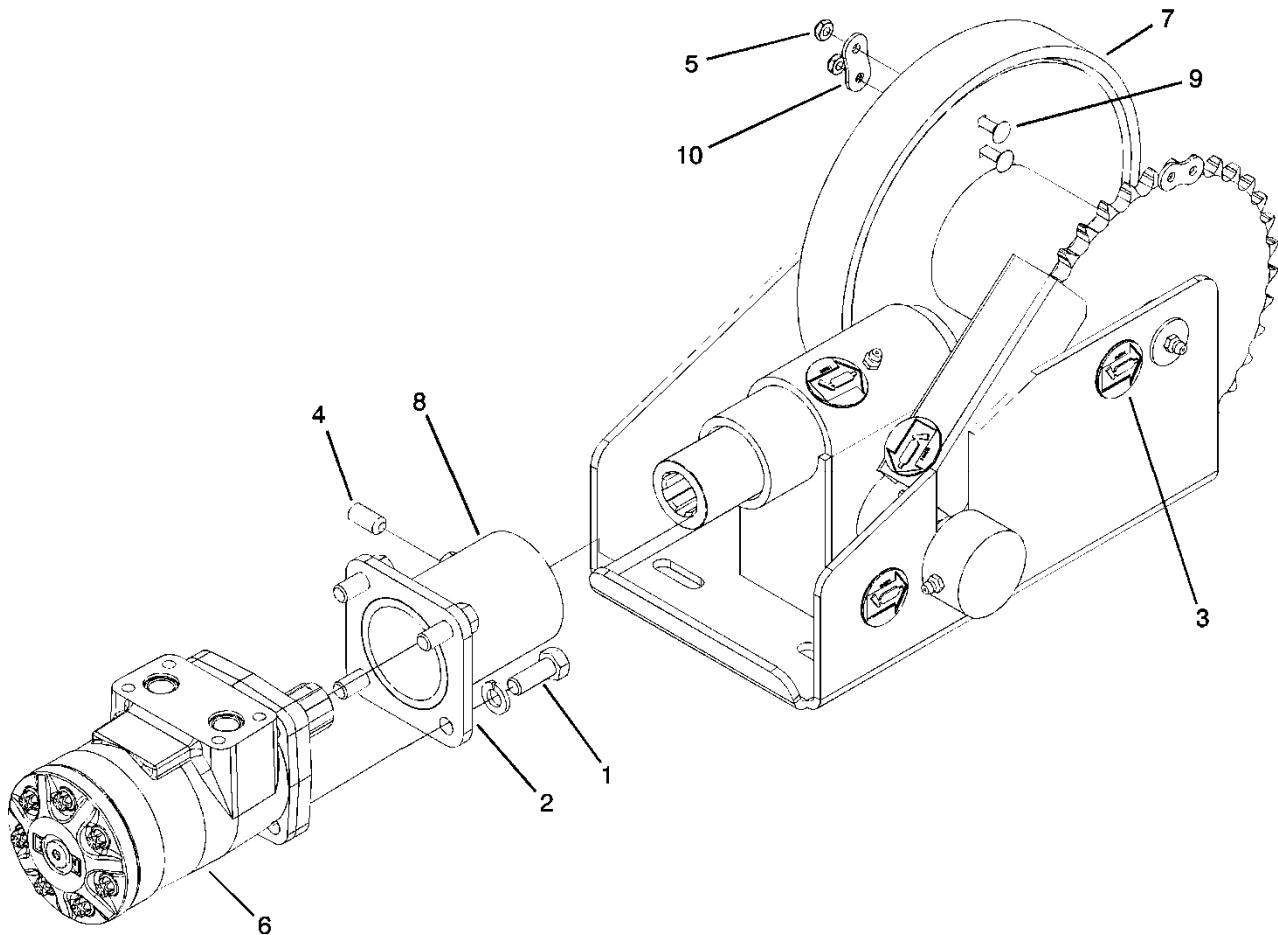
Worm Winch Assy

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205156	WORM WINCH ASSEMBLY	RF
1	012260	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	4
2	021180	WASHER, LOCK 3/8 ZN	4
3	146670	DECAL, GREASE SYMBOL	5
4	1070121	SCREW, NYLON LOCK, HSSS, 3/8-16 X 3/4 BLO	1
5	MP907302	NUT, NYLON LOCK 10-24 GR5 ZN	2
6	SD200198	MOTOR, HYD.	1
7	SD205061	WINCH, WLDT., HYD.	1
8	SD205157	MOUNT WLDT., HYD.	1
9	SD205160	BOLT, CRG #10-24 X 1	2
10	SD205161	LINK PLATE, #60	1

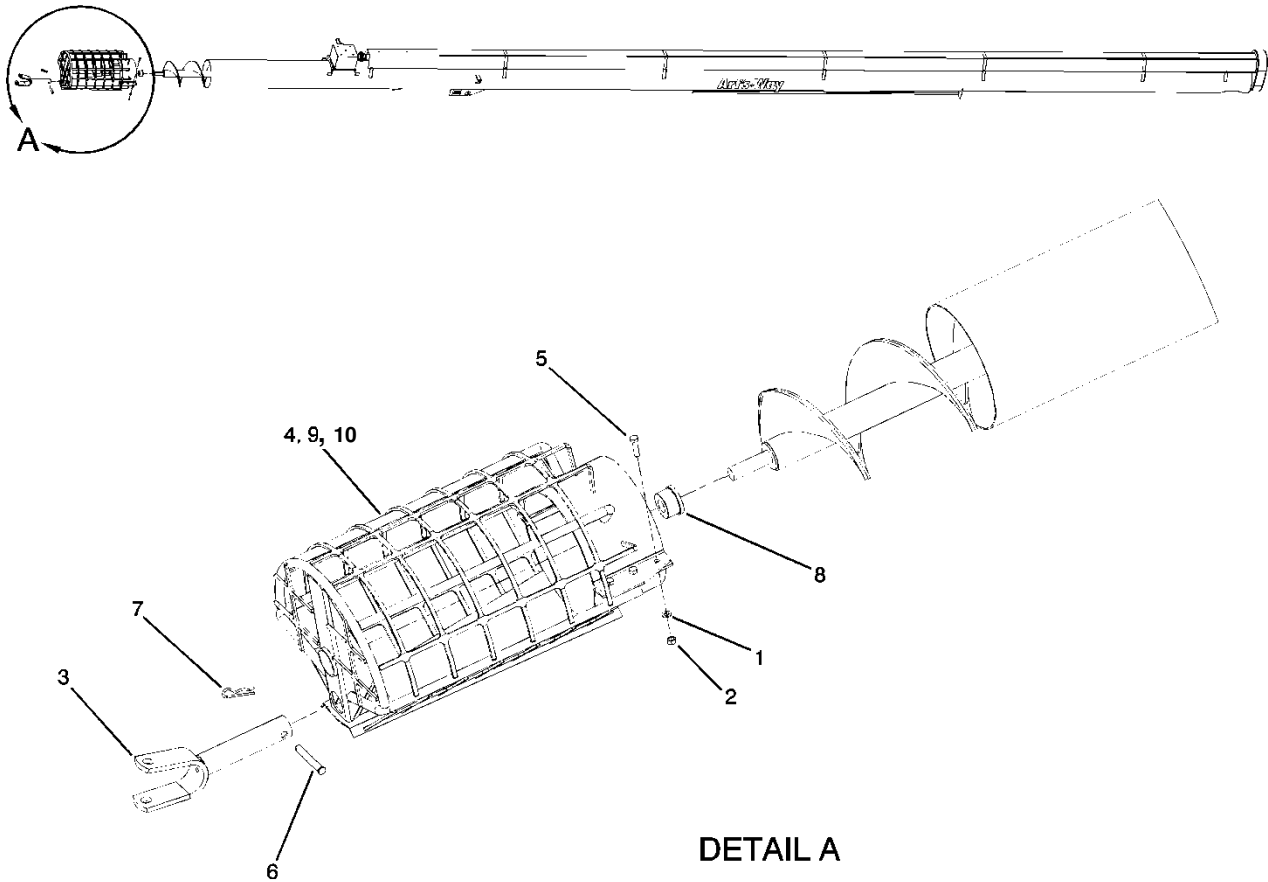
INTAKE CAGE (8, 10 AND 12 INCH TOP DRIVE)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY		
			8 INCH	10 INCH	12 INCH
		INTAKE CAGE (8 INCH TOP DRIVE) INTAKE CAGE (10 INCH TOP DRIVE) INTAKE CAGE (12 INCH TOP DRIVE)	RF	RF	RF
1	021180	WASHER, LOCK, 3/8 ZN	6	6	6
2	027260	NUT, HEX 3/8-16 GR5 ZN	6	6	6
3	SD205104	HITCH WLDT.	1	1	1
4	SD205100	GUARD, 10 INCH AUGER	N/A	1	N/A
5	011370	BOLT, HEX, 0.3750-16 X 1.5 X 1.5-N	6	6	6
6	155570	PIN, CLEVIS, 1/2 X 3-1/2	1	1	1
7	051670	COTTER PIN, HAIR, 0.148 X 2-11/16	1	1	1
8	SD205149	BEARING, 1.00 WOOD	1	1	1
9	SD205469	GUARD, 8 INCH AUGER	1	N/A	N/A
10	SD206221	GUARD, 12 INCH AUGER	N/A	N/A	1

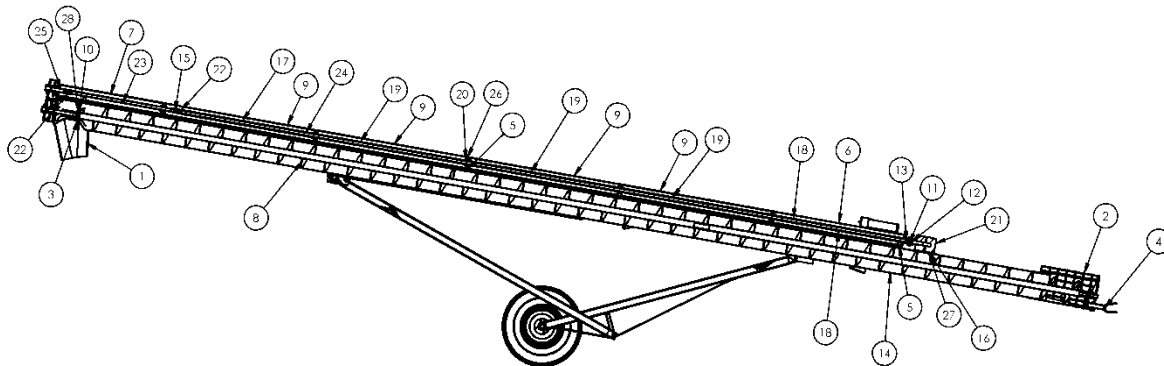
TUBE FLIGHT AND DRIVELINE (8-34, 10-34, AND 12-34 TOP DRIVE)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY		
			8-34	10-34	12-34
		TUBE AND FLIGHT ASSEMBLY (8-34 TOP DRIVE)	RF		
		TUBE AND FLIGHT ASSEMBLY (10-34 TOP DRIVE)		RF	
		TUBE AND FLIGHT ASSEMBLY (12-34 TOP DRIVE)			RF
1	SD201172	8" SPOUT WLDT, RELIEF	1	N/A	N/A
1	SD205119	10" SPOUT WLDT, RELIEF	N/A	1	N/A
1	SD206127	10" SPOUT WLDT, RELIEF	N/A	N/A	1
2	SD205469	GUARD, 8" AUGER	1	N/A	N/A
2	SD205100	GUARD, 10" AUGER	N/A	1	N/A
2	SD206221	GUARD, 12" AUGER	N/A	N/A	1
3	035850	COTTER PIN, 3/16 X 2 1/2	5	5	5
4	SD205104	HITCH WLDT	1	1	1
5	SD202381	BLT, SDHH, #10, 1-1/4	14	14	14
6	SD205055	SHIELD, DRIVELINE	1	1	1
7	SD205054	SHIELD, DRIVELINE	1	1	1
8	SD205459	AUGER WLDT, FLGT, 8" 34'	1	N/A	N/A
8	SD205030	AUGER WLDT, FLGT, 10" 34'	N/A	1	N/A
8	SD206230	AUGER WLDT, FLGT, 12" 34'	N/A	N/A	1
9	SD205040	SHIELD, DRIVELINE	4	4	4
10	005200	WASHER, FLAT 1/2 STD	2	2	2
11	SD201143_A	SPROCKET HALF 60-12	2	2	2
12	SD201251	PIN, SPL, 5/16, 2.00	1	1	1
13	SD202380	BLT HHCS 5/16 18UNC 3 G2	1	1	1
14	SD205455	TUBE WLDT, 8" -34'	1	N/A	N/A
14	SD200958	TUBE WLDT, 10" -34'	N/A	1	N/A
14	SD206207	TUBE WLDT, 12" -34'	N/A	N/A	1
15	SD201254	PIN, SPL, 3/8	4	4	4
16	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4	4	4
17	SD205064	PIPE, PVC, 1-1/4, SCH40	1	1	1
18	SD205063	PIPE, PVC, 1-1/4, SCH40	1	1	1
19	SD205023	PIPE, PVC, 58.38"	3	3	3
20	SD200726	BEARING, 1-1/4, SS, LOCK	5	5	5
21	SD200303	GEARBOX, DRIVELINE	1	1	1
22	SD201147	COUPLER, DRIVELINE	2	2	2
23	SD205044	TUBE, DRIVELINE 43"	1	1	1
24	SD205043	TUBE, DRIVELINE, 288"	1	1	1
25	SD205041	SHAFT, DRIVELINE	1	1	1
26	SD202189	FLANGE, 62MM, 3BLT	18	18	18
27	005370	WASHER, LOCK 1/2 ZN	4	4	4
28	155570	PIN, CLEVIS 1/2 x 3-1/2	2	2	2

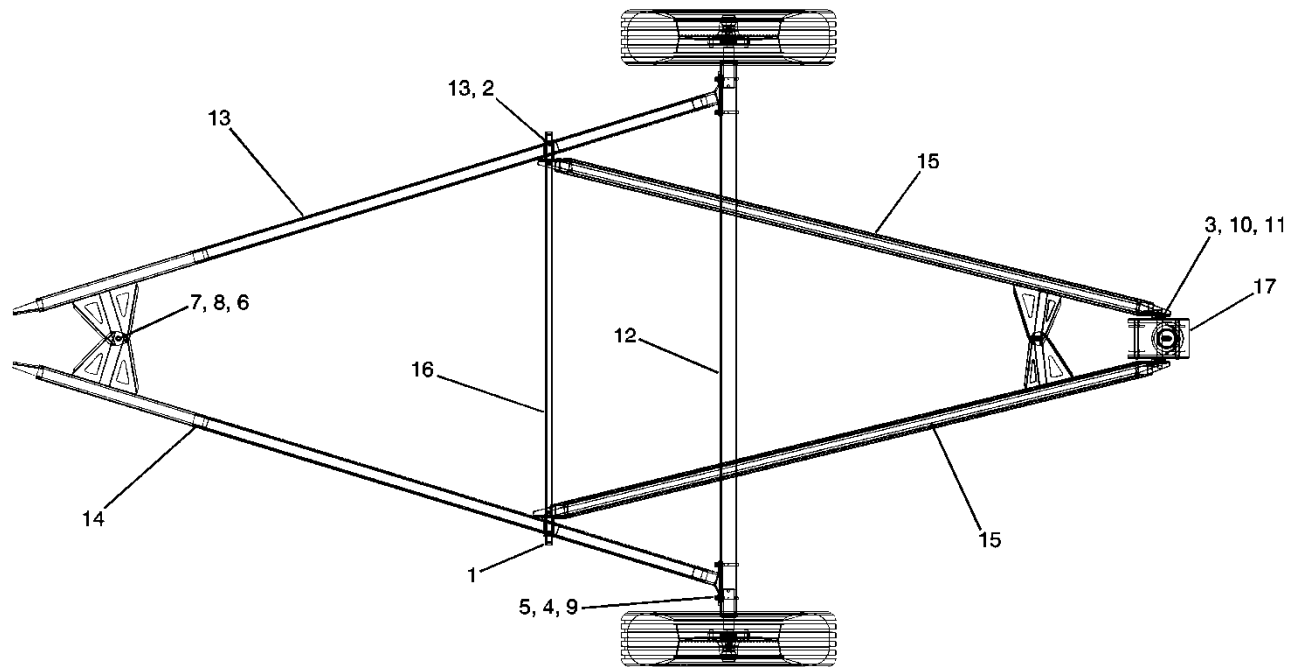
UNDERCARRIAGE (8-34, 10-34, 12-34)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE (8-34, 10-34, 12-34)	RF
1	114370	COTTER PIN, 1/4 X 2	2
2	013230	WASHER, FLAT 1.03 X 1.50 X 0.134	2
3	I131017	WASHER, FLAT 0.812	4
4	021180	WASHER, LOCK 3/8 ZN	8
5	027260	NUT, HEX 3/8-16 GR5 ZN	8
6	031080	BOLT, HEX 1/2-13 X 1.00 INCH GR5 ZN	2
7	005370	WASHER, LOCK 1/2 ZN	2
8	005360	NUT, HEX 1/2-13	2
9	SD202385	U-BOLT, 3/8-16 X 2-1/2	4
10	990710	WASHER, FLAT 3/4 STD.	2
11	035850	COTTER PIN, 3/16 X 2-1/2	2
12	SD205142	UNDERCARRIAGE, AXLE	1
13	SD205132	UNDERCARRIAGE, LH LOWER	1
14	SD205131	UNDERCARRIAGE, RH LOWER	1
15	SD205124	UNDERCARRIAGE, UPPER	2
16	SD205089	PIVOT WLDT, 34'	1
17	SD200426	CAR WLDT.	1

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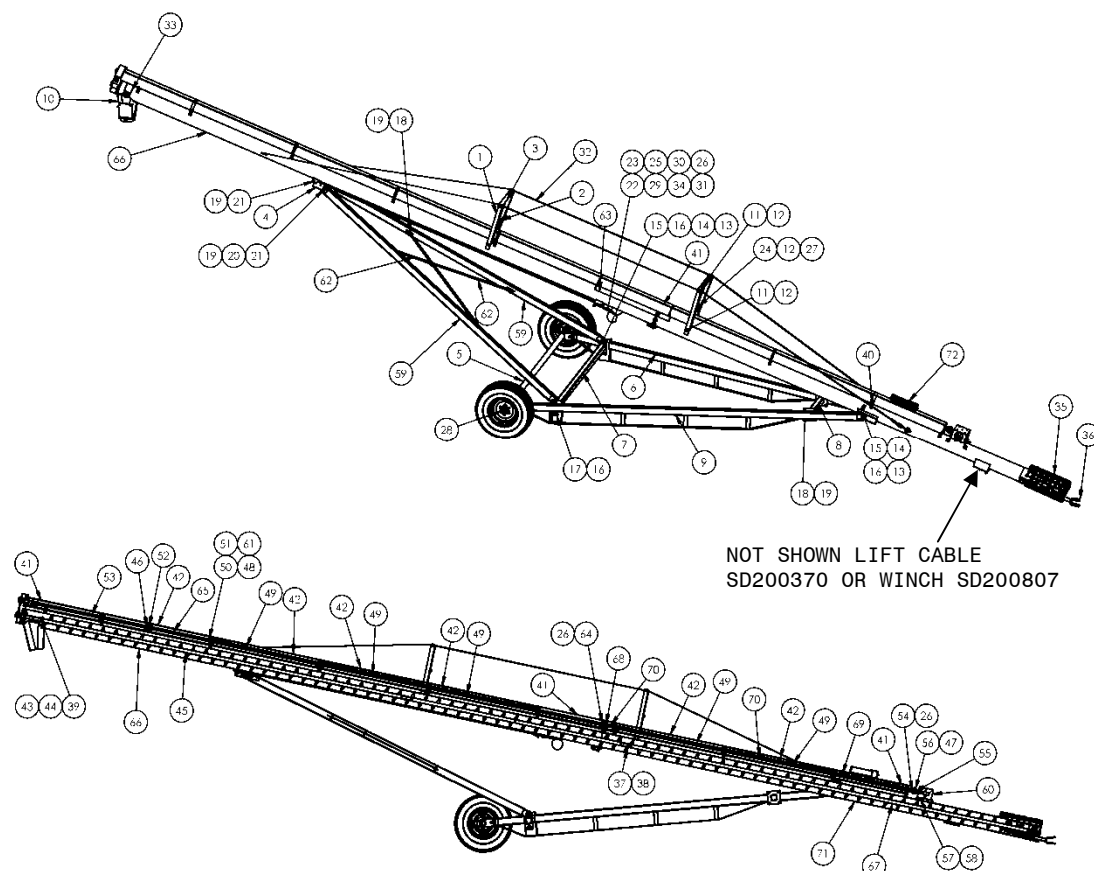
COMPLETE ASSEMBLY (8-46)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205901	8-46 COMPLETE	RF
1	SD200154	ANGLE, FORMED	4
2	SD200153	BRACE, CROSS	2
3	SD200785	BRACE, CROSS	2
4	SD206059	CAR WLDT, TRACK, 8	1
5	SD205357	AXLE WLDT,	1
6	SD206019	ARM, WLDT, LOWER	1
7	SD205372	CROSS WLDT,	1
8	SD206054	BRACE WLDT, CROSS FR	1
9	SD206018	ARM, WLDT, LOWER	1
10	SD205467	SPOUT WLDT, RELIEF	1
11	006690	HBOLT 0.3750-16x1.25x1.25-N	8
12	073630	NUT, LOCK 3/8-16	23
13	SD205433	WASHER, FLAT .656"ID	4
14	SD201734	WASHER, FLAT .66"ID	4
15	990620	BOLT, HHCS 5/8-11x2	4
16	I19508R1	NUT, LOCK 5/8-11	16
17	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
18	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	25
19	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	28
20	1774808	WASHER, .531 X 1.25 X .12	2
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21	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
22	SD200768	ARM, STOP LIFT	2
23	SD200767	SIGN, STOP LIFT HEX	2
24	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	9
25	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
26	181570	NYLON INSERT LOCKNUT, 5/16-18	5
27	021190	WASHER, FLAT 3/8 STD 7/16x	7
28	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
29	020700	COTTER PIN, 3/16 X 2 1/2	2
30	218300	BOLT, HHMS #10-24x1/2	4
31	120590	NUT, HEX 10-24 GR2 ZN	4
32	SD200820	ASSY CABLE 1/4 7X19	2
33	SD205468	CLAMP, HALF	1
34	SD200431	SPRING, EXTENSION	2
35	SD205469	GUARD, 8" AUGER	1
36	SD205104	HITCH WLDT	1
37	SD206074	Bolt, HHCS 3/8-24 x 2-1/2	2
38	SD206075	NUT, LOCK 3/8-24 ZN	2
39	I4395844	PIN, CLEVIS 1/2 x 2-3/4	2
40	SD202381	BLT,SDHH,#10,1-1/4	12
41	SD205054	SHIELD,DRIVELINE	3
42	SD205040	SHIELD,DRIVELINE	6
43	035850	COTTER PIN, 3/16 X 2 1/2	1
44	005200	WASHER, FLAT 1/2 STD	2
45	SD206049	AUGER WLDT,FLGT	1
46	SD201254	PIN,SPL,3/8	5
47	SD205645	Chain, Roller #60-2, 12P	1
48	022420	BOLT, HHCS 3/8-16 x 3/4	33
49	SD205023	PIPE,PVC, 58.38"	5
50	SD200726	BEARING,1-1/4,SS,LOCK	8
51	SD202189	FLANGE,62MM,3BLT	20
52	SD201147	COUPLER, DRIVELINE	2
53	SD206048	TUBE, DRIVELINE 62.25"	1
54	SD202380	BLT HHCS 5/16 18UNC 3 G2	2
55	237190	PIN, Spring,5/16,2.00	1
56	SD201143	SPROCKET,RC60,12	2
57	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
58	005370	WASHER, LOCK 1/2 ZN	4
59	SD206029	ARM WLDT, REAR	2
60	SD200303	GEARBOX, DRIVELINE	1
61	023060	NUT, LOCK 3/8-16 2 WAY	33
62	SD206056	BAR, CROSS FLAT	2
63	SD206061	SHIELD,DRIVELINE	2
64	SD201140	1-1/4" FLEX COUPLER	1
65	SD206053	TUBE, DRIVELINE	1
66	SD206026	TUBE, WLDT UPPER WHITE	1
	SD206109	TUBE, WLDT UPPER GALVANIZED	
67	SD206057	AUGER WLDT,FLGT	1
68	SD201141	1-1/4" FLEX COUPLER	1
69	SD206058	PIPE,PVC, 42.5"L	1
70	SD206052	TUBE, DRIVELINE	1
71	SD206028	TUBE WLDT, LOWER WHITE	1
	SD206106	TUBE WLDT, LOWER GALVANIZED	
72	MP907739	TUBE - OP MAN HOLDER	1
79	SD200370	CABLE LIFT 3/16" X 69'	1
80	SD200807	1500 LB BRAKE WINCH	1

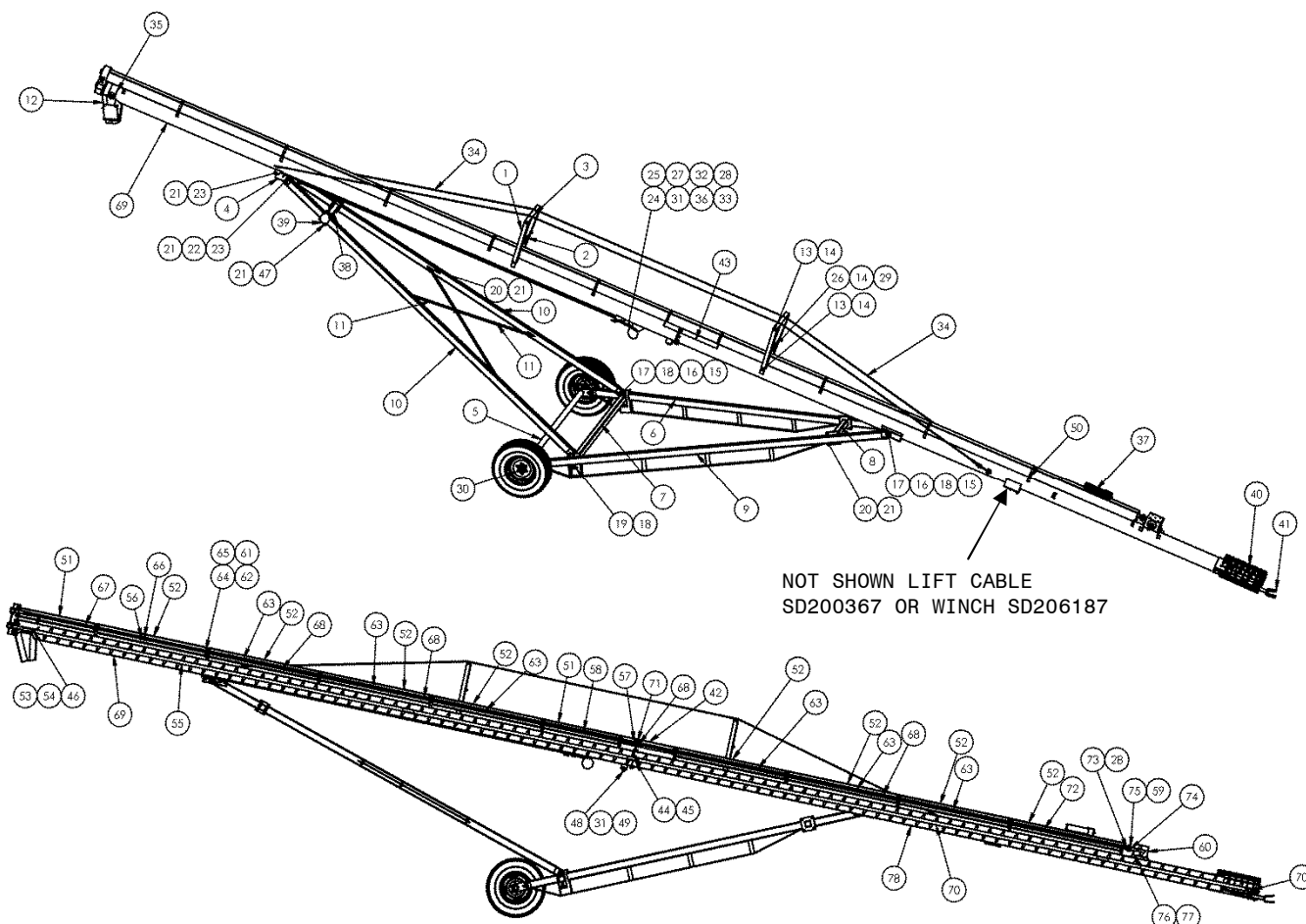
COMPLETE ASSEMBLY (8-55)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205881	8-55 COMPLETE	RF
1	SD200154	ANGLE, FORMED TRUSS	4
2	SD200153	BRACE, CROSS TRUSS	2
3	SD200785	BRACE, CROSS TRUSS	2
4	SD206059	CAR WLDT, TRACK	1
5	SD205357	AXLE WLDT	1
6	SD206019	ARM, WLDT, LOWER RIGHT	1
7	SD205372	CROSS BRACE WLDT, LOWER PIVOT	1
8	SD206054	BRACE WLDT, CROSS FRONT	1
9	SD206018	ARM, WLDT, LOWER LEFT	1
10	SD205381	ARM WLDT, REAR	2
11	SD205385	BAR, CROSS	2
12	SD205467	SPOUT WLDT, RELIEF	1
13	006690	HBOLT 3/8-16 x 1-1/4 GR5 ZN	8
14	073630	NUT, LOCK 3/8-16	25
15	SD205433	BUSHING .656" ID 1.25 OD	4
16	SD201734	WASHER, FLAT .66" ID	4
17	990620	BOLT, HHCS 5/8-11x2 GR5 ZN	4
18	I19508R1	NUT, LOCK 5/8-11 GR5 ZN Nylon	16
19	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5 ZN	12
20	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5 ZN	25
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21	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	35
22	1774808	WASHER, .531 X 1.25 X .12	2
23	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
24	SD200768	ARM, STOP LIFT	2
25	SD200767	SIGN, STOP LIFT HEX	2
26	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	9
27	005900	BOLT, HHCS 5/16-18 x 1.00 GR5 ZN	2
28	181570	NYLON INSERT LOCKNUT, 5/16-18	4
29	021190	WASHER, FLAT 3/8 STD 7/16 ZN	7
30	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
31	020700	COTTER PIN, 3/16 X 2 1/2	3
32	218300	BOLT, HHMS #10-24x1/2	4
33	120590	NUT, HEX 10-24 GR2 ZN	4
34	SD200820	ASSY CABLE 1/4 7X19	2
35	SD205468	CLAMP, HALF 8"	1
36	SD200431	SPRING, EXTENSION	2
37	MP907739	TUBE – OPERATOR'S MANUAL HOLDER	1
38	SD205811	BRACE WLDT, CROSS	1
39	SD205809	PLATE, RECT CROSS	2
40	SD205469	GUARD, 8" AUGER	1
41	SD205104	HITCH WLDT	1
42	SD206064	SHIELD,DRIVELINE	1
43	SD206065	SHIELD,DRIVELINE	2
44	SD206074	Bolt, HHCS 3/8-24 x 2-1/2	2
45	SD206075	NUT, LOCK 3/8-24 ZN	2
46	I4395844	PIN, CLEVIS 1/2 x 2-3/4	2
47	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
48	MP2732	PIN - CLEVIS 3/4 X 2	1
49	SD205036	SHEAVE ASSY,3	1
50	SD202381	BLT,SDHH,#10,1-1/4	12
51	SD205054	SHIELD,DRIVELINE	2
52	SD205040	SHIELD,DRIVELINE	8
53	035850	COTTER PIN, 3/16 X 2 1/2	1
54	005200	WASHER, FLAT 1/2 STD	2
55	SD206049	AUGER WLDT,FLGT	1
56	SD201254	PIN,SPL,3/8	6
57	SD206077	1-1/4" FLEX COUPLER	1
58	SD206045	PIPE,PVC, 39.75"L	1
59	SD205645	Chain, Roller #60-2, 12P	1
60	SD200303	GEARBOX, DRIVELINE	1
61	023060	NUT, LOCK 3/8-16 2 WAY	39
62	022420	BOLT, HHCS 3/8-16 x 3/4	39
63	SD205023	PIPE,PVC, 58.38"	6
64	SD200726	BEARING,1-1/4,SS,LOCK	10
65	SD202189	FLANGE,62MM,3BLT	28
66	SD201147	COUPLER, DRIVELINE	2
67	SD206048	TUBE, DRIVELINE 62.25"	1
68	SD206038	TUBE, DRIVELINE, 264.5"	2
69	SD206024	TUBE WLDT, 8-55 WHITE	1
70	SD206116	TUBE WLDT, 8-55 GALVANIZED	
71	SD206033	AUGER WLDT,FLGT	1
72	SD206076	1-1/4" FLEX COUPLER	1
73	SD206040	PIPE,PVC, 62"	1
74	SD202380	BLT HHCS 5/16 18UNC 3 G2	1
75	237190	PIN, Spring, 5/16, 2.00	1
76	SD201143	SPROCKET, RC60, 12	2
77	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
78	005370	WASHER, LOCK 1/2 ZN	4
79	SD206012	TUBE WLDT, LOWER 8 WHITE	1
80	SD206104	TUBE WLDT, LOWER 8 GALVANIZED	
	SD200367	CABLE LIFT 3/16" X 79'	1
	SD206187	2500 LB BRAKE WINCH	1

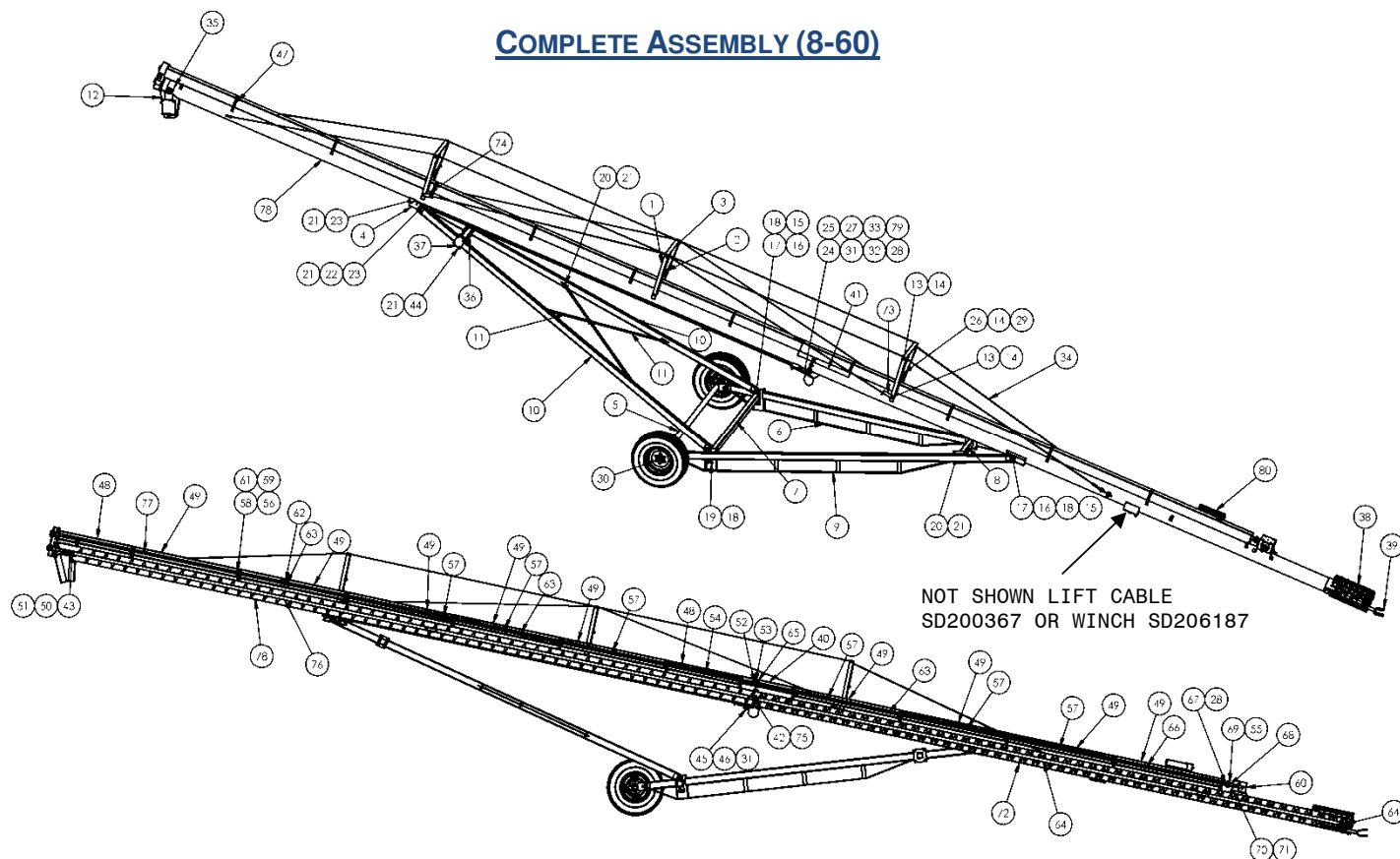


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205883	8-60 COMPLETE	RF
1	SD200154	ANGLE, FORMED	6
2	SD200153	BRACE, CROSS	3
3	SD200785	BRACE, CROSS	3
4	SD206059	CAR WLDT, TRACK, 8	1
5	SD205357	AXLE WLDT,	1
6	SD206019	ARM, WLDT, LOWER	1
7	SD205372	CROSS WLDT,	1
8	SD206054	BRACE WLDT, CROSS FR	1
9	SD206018	ARM, WLDT, LOWER	1
10	SD205381	ARM WLDT, REAR	2
11	SD205385	BAR, CROSS	2
12	SD205467	SPOUT WLDT, RELIEF	1
13	006690	HBOLT 0.3750-16x1.25x1.25-N	12
14	073630	NUT, LOCK 3/8-16	33
15	SD205433	WASHER, FLAT .656" ID	4
16	SD201734	WASHER, FLAT .66" ID	4
17	990620	BOLT, HHCS 5/8-11x2	4
18	I19508R1	NUT, LOCK 5/8-11	16
19	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
20	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	25
21	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	36
22	1774808	WASHER, .531 X 1.25 X .12	2
23	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
24	SD200768	ARM, STOP LIFT	2
25	SD200767	SIGN, STOP LIFT HEX	2
26	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	11
27	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
28	181570	NYLON INSERT LOCKNUT, 5/16-18	4

8-60 PARTS CONTINUED			
29	021190	WASHER, FLAT 3/8 STD 7/16x	9
30	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
31	020700	COTTER PIN, 3/16 X 2 1/2	3
32	218300	BOLT, HHMS #10-24x1/2	4
33	120590	NUT, HEX 10-24 GR2 ZN	4
34	SD200820	ASSY CABLE 1/4 7X19	4
35	SD205468	CLAMP, HALF	1
36	SD205811	BRACE WLDT, CROSS	1
37	SD205809	PLATE, RECT CROSS	2
38	SD205469	GUARD, 8" AUGER	1
39	SD205104	HITCH WLDT	1
40	SD206064	SHIELD,DRIVELINE	1
41	SD206065	SHIELD,DRIVELINE	2
42	SD206074	Bolt, HHCS 3/8-24 x 2-1/2	2
43	I4395844	PIN, CLEVIS 1/2 x 2-3/4	1
44	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
45	MP2732	PIN - CLEVIS 3/4 X 2	1
46	SD205036	SHEAVE ASSY,3	1
47	SD202381	BLT,SDHH,#10,1-1/4	24
48	SD205054	SHIELD,DRIVELINE	2
49	SD205040	SHIELD,DRIVELINE	9
50	035850	COTTER PIN, 3/16 X 2 1/2	1
51	005200	WASHER, FLAT 1/2 STD	2
52	SD201254	PIN,SPL,3/8	6
53	SD206077	1-1/4" FLEX COUPLER	1
54	SD206045	PIPE,PVC, 39.75"L	1
55	SD205645	Chain, Roller #60-2, 12P	2
56	022420	BOLT, HHCS 3/8-16 x 3/4	42
57	SD205023	PIPE,PVC, 58.38"	6
58	SD200726	BEARING,1-1/4,SS,LOCK	11
59	023060	NUT, LOCK 3/8-16 2 WAY	42
60	SD200303	GEARBOX, DRIVELINE	1
61	SD202189	FLANGE,62MM,3BLT	30
62	SD201147	COUPLER, DRIVELINE	2
63	SD206038	TUBE, DRIVELINE, 264.5"	2
64	SD206033	AUGER WLDT,FLGT	2
65	SD206076	1-1/4" FLEX COUPLER	1
66	SD206040	PIPE,PVC, 62"	1
67	SD202380	BLT HHCS 5/16 18UNC 3 G2	1
68	237190	PIN, Spring,5/16,2.00	1
69	SD201143	SPROCKET,RC60,12	2
70	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
71	005370	WASHER, LOCK 1/2 ZN	4
72	SD206012	TUBE WLDT, LOWER 8 WHITE	1
	SD206104	TUBE WLDT, LOWER 8 GALVANIZED	
73	SD205435	BAR, ANCHOR TRUSS	2
74	SD205436	BAR, ANCHOR	2
75	SD206075	NUT, LOCK 3/8-24	2
76	SD206046	AUGER WLDT,FLGT,	1
77	SD206044	TUBE, DRIVELINE	1
78	SD206021	TUBE WLDT, 8-60 UPPER WHITE	1
	SD206117	TUBE WLDT, 8-60 UPPER GALVANIZED	
79	SD200431	SPRING, EXTENSION	2
80	MP907739	TUBE - OP MAN HOLDER	1
81	SD200367	CABLE LIFT 3/16" X 79'	1
82	SD206187	2500 LB BRAKE WINCH	1

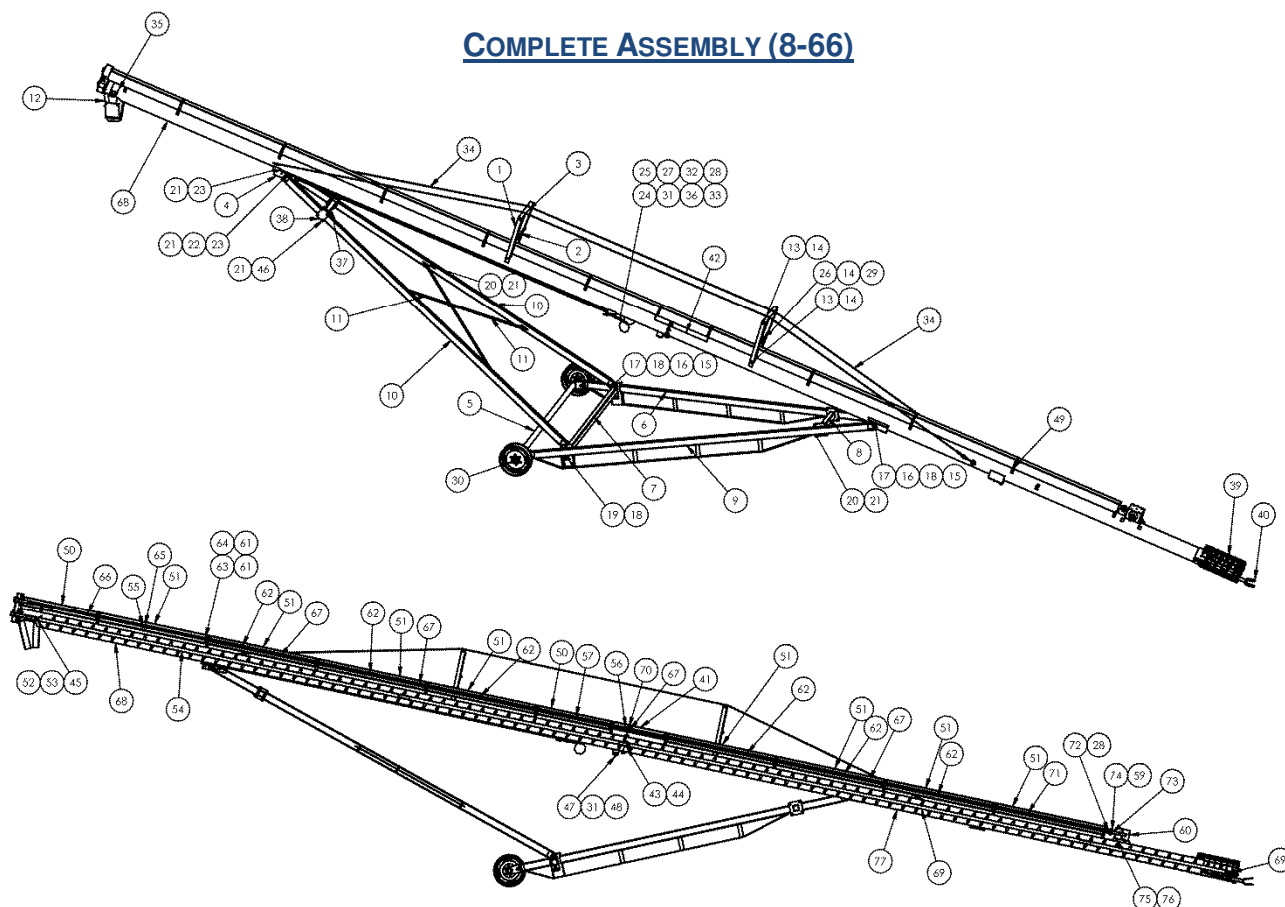


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205885	8-66 COMPLETE	RF
1	SD200154	ANGLE, FORMED	6
2	SD200153	BRACE, CROSS	3
3	SD200785	BRACE, CROSS	3
4	SD205357	AXLE WLDT,	1
5	SD205372	CROSS WLDT,	1
6	SD205381	ARM WLDT, REAR	2
7	SD205385	BAR, CROSS	2
8	SD205467	SPOUT WLDT, RELIEF	1
9	006690	HBOLT 0.3750-16x1.25x1.25-N	12
10	073630	NUT, LOCK 3/8-16	29
11	SD205433	WASHER, FLAT .656"ID	4
12	SD201734	WASHER, FLAT .66"ID	4
13	990620	BOLT, HHCS 5/8-11x2	4
14	I19508R1	NUT, LOCK 5/8-11	16
15	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
16	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	25
17	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	35
18	1774808	WASHER, .531 X 1.25 X .12	2
19	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
20	SD200768	ARM, STOP LIFT	2
21	SD200767	SIGN, STOP LIFT HEX	2
22	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	11
23	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
24	181570	NYLON INSERT LOCKNUT, 5/16-18	4
25	021190	WASHER, FLAT 3/8 STD 7/16x	9
26	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
27	020700	COTTER PIN, 3/16 X 2 1/2	3
28	218300	BOLT, HHMS #10-24x1/2	4

8-66 PARTS CONTINUED			
29	120590	NUT, HEX 10-24 GR2 ZN	4
30	SD205468	CLAMP, HALF	1
31	SD205811	BRACE WLDT, CROSS	1
32	SD205809	PLATE, RECT CROSS	2
33	SD205469	GUARD, 8" AUGER	1
34	SD205104	HITCH WLDT	1
35	SD206064	SHIELD,DRIVELINE	1
36	SD206065	SHIELD,DRIVELINE	2
37	I4395844	PIN, CLEVIS 1/2 x 2-3/4	2
38	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
39	MP2732	PIN - CLEVIS 3/4 X 2	1
40	SD205036	SHEAVE ASSY,3	1
41	SD202381	BLT,SDHH,#10,1-1/4	33
42	SD205054	SHIELD,DRIVELINE	1
43	SD205040	SHIELD,DRIVELINE	10
44	035850	COTTER PIN, 3/16 X 2 1/2	1
45	005200	WASHER, FLAT 1/2 STD	2
46	SD201254	PIN,SPL,3/8	6
47	SD206077	1-1/4" FLEX COUPLER	1
48	SD205645	Chain, Roller #60-2, 12P	1
49	022420	BOLT, HHCS 3/8-16 x 3/4	45
50	SD205023	PIPE,PVC, 58.38"	6
51	SD200726	BEARING,1-1/4,SS,LOCK	12
52	SD202189	FLANGE,62MM,3BLT	32
53	SD201147	COUPLER, DRIVELINE	2
54	SD206038	TUBE, DRIVELINE, 264.5"	1
55	SD206033	AUGER WLDT,FLGT	1
56	SD206076	1-1/4" FLEX COUPLER	1
57	SD206040	PIPE,PVC, 62"	1
58	SD200303	GEARBOX, DRIVELINE	1
59	023060	NUT, LOCK 3/8-16 2 WAY	45
60	SD202380	BLT HHCS 5/16 18UNC 3 G2	1
61	237190	PIN, Spring,5/16,2.00	1
62	SD201143	SPROCKET,RC60,12	2
63	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
64	005370	WASHER, LOCK 1/2 ZN	4
65	SD206012	TUBE WLDT, LOWER 8 WHITE	1
	SD206104	TUBE WLDT, LOWER 8 GALVANIZED	
66	SD205435	BAR, ANCHOR TRUSS	2
67	SD205436	BAR, ANCHOR	2
68	SD200431	SPRING, EXTENSION	2
69	MP907739	TUBE - OP MAN HOLDER	1
70	SD205352	CAR WLDT,TRACK,10	1
71	SD205363	ARM WLDT,LWR 206"	1
72	SD205375	BRACE WLDT, CROSS FR	1
73	SD205378	ARM, WLDT, LOWER	1
74	SD206049	AUGER WLDT,FLGT	1
75	SD206032	AUGER WLDT,FLGT,MID	1
76	SD205055	SHIELD,DRIVELINE,	1
77	SD206016	TUBE WLDT, 8-66, UPPER WHITE	1
	SD206120	TUBE WLDT, 8-66, UPPER GALVANIZED	
78	SD206041	PIPE,PVC, 49.5"	1
79	SD206036	TUBE, DRIVELINE	1
80	SD206174	TUBE, DRIVELINE, 288"	1
81	SD205116	TIRE / WHEEL ASS'Y	2
82	SD200820	ASSY CABLE 1/4 7X19	4
83	SD206075	NUT, LOCK 3/8-24 ZN	4
84	SD206074	Bolt, HHCS 3/8-24 x 2-1/2	4
85	SD206172	CABLE LIFT 3/16" X 130'	1
86	SD206187	2500 LB BRAKE WINCH	1

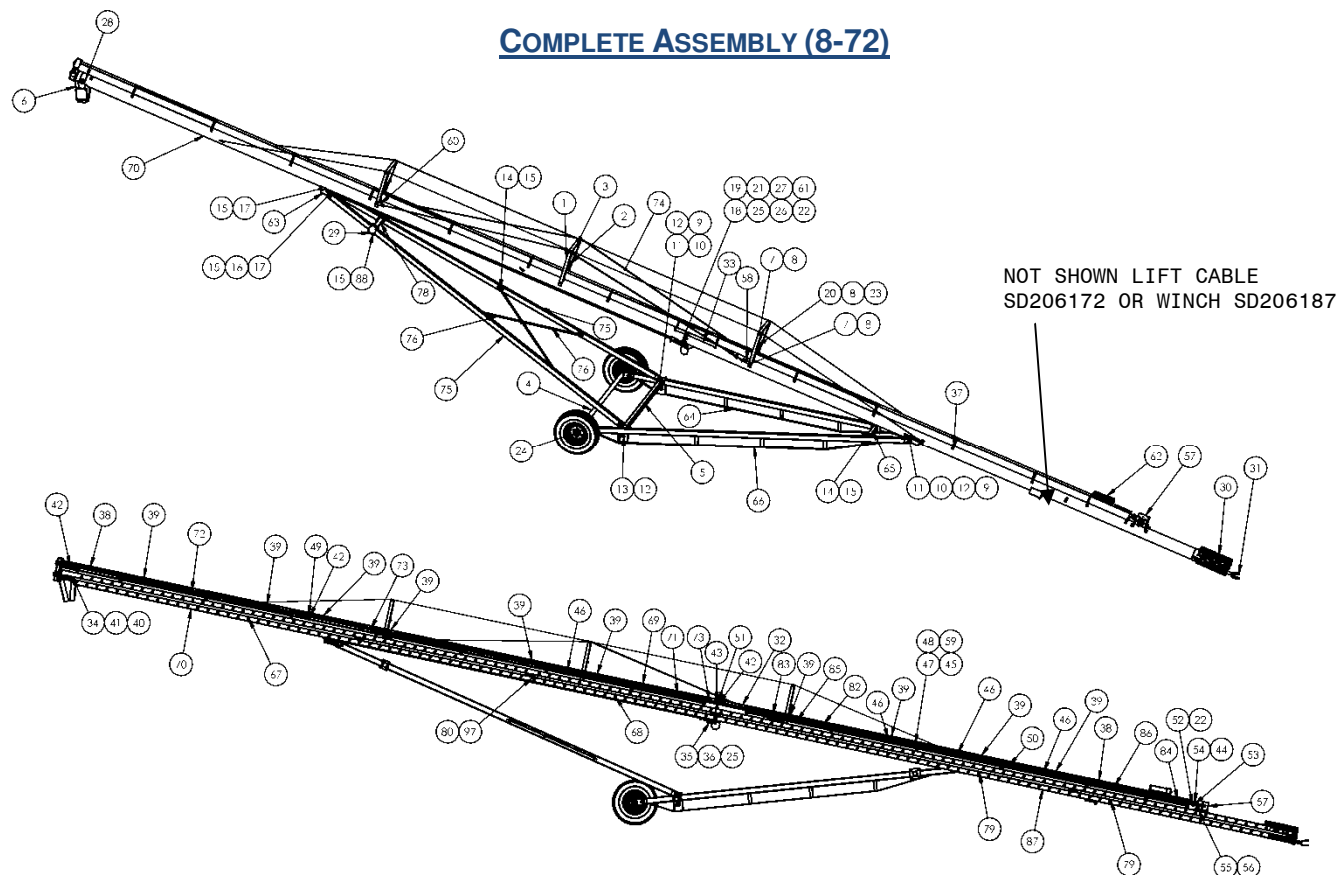


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205887	8-72 COMPLETE	RF
1	SD200154	ANGLE, FORMED	6
2	SD200153	BRACE, CROSS	3
3	SD200785	BRACE, CROSS	3
4	SD205357	AXLE WLDT,	1
5	SD205372	CROSS WLDT,	1
6	SD205467	SPOUT WLDT, RELIEF	1
7	006690	HBOLT 0.3750-16x1.25x1.25-N	12
8	073630	NUT, LOCK 3/8-16	22
9	SD205433	WASHER, FLAT .656" ID	4
10	SD201734	WASHER, FLAT .66" ID	4
11	990620	BOLT, HHCS 5/8-11x2	4
12	I19508R1	NUT, LOCK 5/8-11	16
13	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
14	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	25
15	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	31
16	1774808	WASHER, .531 X 1.25 X .12	2
17	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
18	SD200768	ARM, STOP LIFT	2
19	SD200767	SIGN, STOP LIFT HEX	2
20	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	11
21	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
22	181570	NYLON INSERT LOCKNUT, 5/16-18	4
23	021190	WASHER, FLAT 3/8 STD 7/16x	9
24	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
25	020700	COTTER PIN, 3/16 X 2 1/2	3
26	218300	BOLT, HHMS #10-24x1/2	4
27	120590	NUT, HEX 10-24 GR2 ZN	4
28	SD205468	CLAMP, HALF 8"	1

8-72 PARTS CONTINUED			
29	SD205809	PLATE, RECT CROSS	2
30	SD205469	GUARD, 8" AUGER	1
31	SD205104	HITCH WLDT	1
32	SD206064	SHIELD,DRIVELINE	2
33	SD206065	SHIELD,DRIVELINE	2
34	I4395844	PIN, CLEVIS 1/2 x 2-3/4	1
35	MP2732	PIN - CLEVIS 3/4 X 2	1
36	SD205036	SHEAVE ASSY,3	1
37	SD202381	BLT,SDHH,#10,1-1/4	16
38	SD205054	SHIELD,DRIVELINE	2
39	SD205040	SHIELD,DRIVELINE	10
40	035850	COTTER PIN, 3/16 X 2 1/2	1
41	005200	WASHER, FLAT 1/2 STD	2
42	SD201254	PIN,SPL,3/8	8
43	SD206077	1-1/4" FLEX COUPLER	1
44	SD205645	Chain, Roller #60-2, 12P	1
45	022420	BOLT, HHCS 3/8-16 x 3/4	51
46	SD205023	PIPE,PVC, 58.38"	4
47	SD200726	BEARING,1-1/4,SS,LOCK	14
48	SD202189	FLANGE,62MM,3BLT	36
49	SD201147	COUPLER, DRIVELINE	3
50	SD206038	TUBE, DRIVELINE, 264.5"	1
51	SD206076	1-1/4" FLEX COUPLER	1
52	SD202380	BLT HHCS 5/16 18UNC 3 G2	1
53	237190	PIN, Spring, 5/16, 2.00	1
54	SD201143	SPROCKET, RC60, 12	2
55	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
56	005370	WASHER, LOCK 1/2 ZN	4
57	SD200303	GEARBOX, DRIVELINE	1
58	SD205435	BAR, ANCHOR TRUSS	2
59	023060	NUT, LOCK 3/8-16 2 WAY	51
60	SD205436	BAR, ANCHOR	2
61	SD200431	SPRING, EXTENSION	2
62	MP907739	TUBE - OP MAN HOLDER	1
63	SD205352	CAR WLDT, TRACK, 10	1
64	SD205363	ARM WLDT, LWR 206"	1
65	SD205375	BRACE WLDT, CROSS FR	1
66	SD205378	ARM, WLDT, LOWER	1
67	SD206049	AUGER WLDT, FLGT	1
68	SD206032	AUGER WLDT, FLGT, MID	1
69	SD205055	SHIELD, DRIVELINE,	1
70	SD206016	TUBE WLDT, UPR 8-66, 8-72 WHITE	1
	SD206120	TUBE WLDT, UPR 8-66, 8-72 GALVANIZED	
71	SD206041	PIPE, PVC, 49.5"	1
72	SD206036	TUBE, DRIVELINE	1
73	SD206174	TUBE, DRIVELINE, 288"	1
74	SD200820	ASSY CABLE 1/4 7X19	3
75	SD205445	ARM WLDT, REAR	2
76	SD205444	BAR, CROSS BRACE	2
77	SD200820	ASSY CABLE 1/4 7X19	2
78	SD205808	BRACE WLDT, CROSS	1
79	SD206068	AUGER WLDT, FLGT,	1
80	SD205437	Nut, Lock 1/2-20 GR5 ZN Nylon	2
97	SD205434	Bolt, HHCS 1/2-20 x 3	2
82	SD206073	PIPE, 2" PVC 12" L	1
83	SD206072	PIPE, 1-1/4 PVC SCH 40	1
84	SD206071	PIPE, PVC 32" L	1
85	SD206070	TUBE, DRIVELINE,	1
86	SD206045	PIPE, PVC, 39.75" L	1
87	SD206067	TUBE WLDT, LOWER WHITE	1
	SD206103	TUBE WLDT, LOWER GALVANIZED	
88	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
89	SD206172	CABLE LIFT 3/16" X 130'	1
90	SD206187	2500 LB BRAKE WINCH	1

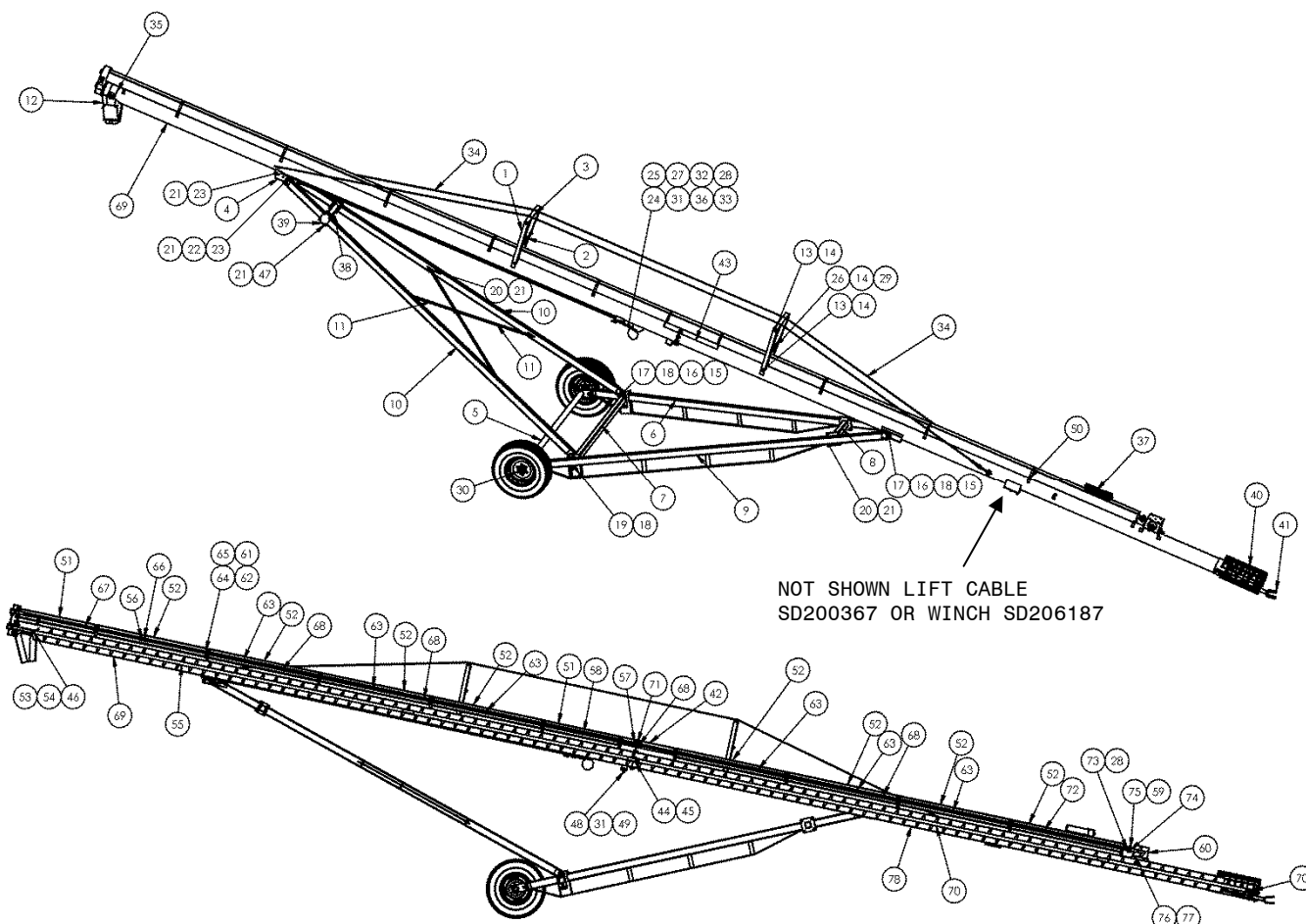
COMPLETE ASSEMBLY (10-55)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205881	10-55 COMPLETE	RF
1	SD200154	ANGLE, FORMED TRUSS	4
2	SD200153	BRACE, CROSS TRUSS	2
3	SD200785	BRACE, CROSS TRUSS	2
4	SD206059	CAR WLDT, TRACK	1
5	SD205357	AXLE WLDT	1
6	SD206019	ARM, WLDT, LOWER RIGHT	1
7	SD205372	CROSS BRACE WLDT, LOWER PIVOT	1
8	SD206054	BRACE WLDT, CROSS FRONT	1
9	SD206018	ARM, WLDT, LOWER LEFT	1
10	SD205381	ARM WLDT, REAR	2
11	SD205385	BAR, CROSS	2
12	SD205119	SPOUT WLDT, RELIEF	1
13	006690	HBOLT 3/8-16 x 1-1/4 GR5 ZN	8
14	073630	NUT, LOCK 3/8-16	25
15	SD205433	BUSHING .656" ID 1.25 OD	4
16	SD201734	WASHER, FLAT .66" ID	4
17	990620	BOLT, HHCS 5/8-11x2 GR5 ZN	4
18	I19508R1	NUT, LOCK 5/8-11 GR5 ZN Nylon	16
19	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5 ZN	12
20	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5 ZN	25
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21	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	35
22	1774808	WASHER, .531 X 1.25 X .12	2
23	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
24	SD200768	ARM, STOP LIFT	2
25	SD200767	SIGN, STOP LIFT HEX	2
26	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	9
27	005900	BOLT, HHCS 5/16-18 x 1.00 GR5 ZN	2
28	181570	NYLON INSERT LOCKNUT, 5/16-18	4
29	021190	WASHER, FLAT 3/8 STD 7/16 ZN	7
30	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
31	020700	COTTER PIN, 3/16 X 2 1/2	3
32	218300	BOLT, HHMS #10-24x1/2	4
33	120590	NUT, HEX 10-24 GR2 ZN	4
34	SD200820	ASSY CABLE 1/4 7X19	2
35	SD205117	CLAMP, HALF 10"	1
36	SD200431	SPRING, EXTENSION	2
37	MP907739	TUBE – OPERATOR'S MANUAL HOLDER	1
38	SD205811	BRACE WLDT, CROSS	1
39	SD205809	PLATE, RECT CROSS	2
40	SD205100	GUARD, 10" AUGER	1
41	SD205104	HITCH WLDT	1
42	SD206064	SHIELD,DRIVELINE	1
43	SD206065	SHIELD,DRIVELINE	2
44	SD205434	Bolt, HHCS 1/2-20 x 3	2
45	SD206075	NUT, LOCK 1/2-20 ZN	2
46	155570	PIN, CLEVIS 1/2 x 3-1/2	1
47	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
48	MP2732	PIN - CLEVIS 3/4 X 2	1
49	SD205036	SHEAVE ASSY,3	1
50	SD202381	BLT,SDHH,#10,1-1/4	12
51	SD205054	SHIELD,DRIVELINE	2
52	SD205040	SHIELD,DRIVELINE	8
53	035850	COTTER PIN, 3/16 X 2 1/2	1
54	005200	WASHER, FLAT 1/2 STD	2
55	SD206099	AUGER WLDT,FLGT UPPER	1
56	SD201254	PIN,SPL,3/8	6
57	SD206077	1-1/4" FLEX COUPLER	1
58	SD206045	PIPE,PVC, 39.75"L	1
59	SD205645	Chain, Roller #60-2, 12P	1
60	SD200303	GEARBOX, DRIVELINE	1
61	023060	NUT, LOCK 3/8-16 2 WAY	39
62	022420	BOLT, HHCS 3/8-16 x 3/4	39
63	SD205023	PIPE,PVC, 58.38"	6
64	SD200726	BEARING,1-1/4,SS,LOCK	10
65	SD202189	FLANGE,62MM,3BLT	28
66	SD201147	COUPLER, DRIVELINE	2
67	SD206048	TUBE, DRIVELINE 62.25"	1
68	SD206038	TUBE, DRIVELINE, 264.5"	2
69	SD206406	TUBE WLDT, 10-55 WHITE UPPER	1
	SD206416	TUBE WLDT, 10-55 GALVANIZED	
70	SD206408	AUGER WLDT,FLGT LOWER	1
71	SD206076	1-1/4" FLEX COUPLER	1
72	SD206040	PIPE,PVC, 62"	1
73	SD202380	BLT HHCS 5/16 18UNC 3 G2	1
74	237190	PIN, Spring,5/16,2.00	1
75	SD201143	SPROCKET,RC60,12	2
76	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
77	005370	WASHER, LOCK 1/2 ZN	4
78	SD206402	TUBE WLDT, LOWER 10 WHITE	1
	SD206413	TUBE WLDT, LOWER 10 GALVANIZED	
79	SD200367	CABLE LIFT 3/16" X 79'	1
80	SD206187	2500 LB BRAKE WINCH	1

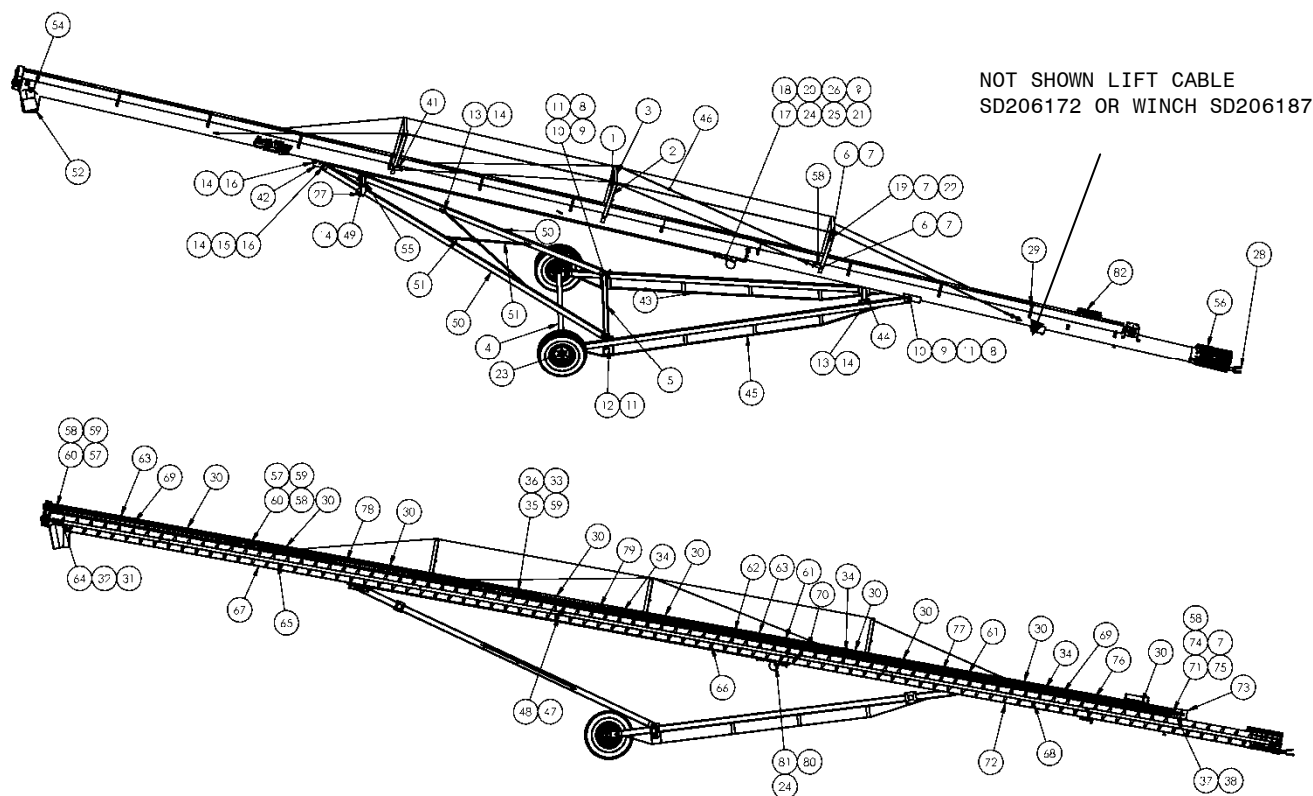
COMPLETE ASSEMBLY (10-66)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205890	10-66 COMPLETE	RF
1	SD200154	ANGLE, FORMED	6
2	SD200153	BRACE, CROSS	3
3	SD200785	BRACE, CROSS	3
4	SD205357	AXLE WLDT,	1
5	SD205372	CROSS WLDT,	1
6	006690	HBOLT 0.3750-16x1.25x1.25-N	12
7	073630	NUT, LOCK 3/8-16	29
8	SD205433	WASHER, FLAT .656" ID	4
9	SD201734	WASHER, FLAT .66" ID	4
10	990620	BOLT, HHCS 5/8-11x2	4
11	I19508R1	NUT, LOCK 5/8-11	16
12	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
13	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	29
14	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	40
15	1774808	WASHER, .531 X 1.25 X .12	2
16	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
17	SD200768	ARM, STOP LIFT	2
18	SD200767	SIGN, STOP LIFT HEX	2
19	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	11
20	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
21	181570	NYLON INSERT LOCKNUT, 5/16-18	3
22	021190	WASHER, FLAT 3/8 STD 7/16x	9
23	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
24	20700	COTTER PIN, 3/16 X 2 1/2	3
25	218300	BOLT, HHMS #10-24x1/2	4
26	120590	NUT, HEX 10-24 GR2 ZN	4
27	SD205809	PLATE, RECT CROSS	2
28	SD205104	HITCH WLDT	1

10-66 PARTS CONTINUED			
29	SD202381	BLT,SDHH,#10,1-1/4	26
30	SD205040	SHIELD,DRIVELINE	10
31	035850	COTTER PIN, 3/16 X 2 1/2	1
32	005200	WASHER, FLAT 1/2 STD	2
33	022420	BOLT, HHCS 3/8-16 x 3/4	43
34	SD205023	PIPE,PVC, 58.38"	3
35	SD200726	BEARING,1-1/4,SS,LOCK	11
36	SD202189	FLANGE,62MM,3BLT	28
37	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
38	005370	WASHER, LOCK 1/2 ZN	4
58	SD205435	BAR, ANCHOR TRUSS	2
59	023060	NUT, LOCK 3/8-16 2 WAY	43
41	SD205436	BAR, ANCHOR	2
42	SD205352	CAR WLDT,TRACK,10	1
43	SD205363	ARM WLDT,LWR 206"	1
44	SD205375	BRACE WLDT, CROSS FR	1
45	SD205378	ARM, WLDT, LOWER	1
46	SD200820	ASSY CABLE 1/4 7X19	4
47	SD205437	Nut, Lock 1/2-20 GR5 ZN Nylon	4
48	SD205434	Bolt, HHCS 1/2-20 x 3	4
49	041410	HHCS, 1/2-13 X 3.25, G5, ZN	8
50	SD205381	ARM WLDT, REAR	2
51	SD205385	BAR, CROSS	2
52	SD205119	SPOUT WLDT, RELIEF	1
53	120600	WASHER, LOCK #10 x 21/64 x 3/6	4
54	SD205117	CLAMP, HALF 10"	1
55	SD205811	BRACE WLDT, CROSS	1
56	SD205100	GUARD, 10" ' AUGER	1
57	014590	KEY, SQ 1/4x 4	5
58	010990	Screw, HSSS 5/16-18 x 5/16	12
59	SD201939	PIN, SPL 1/4 2-1/4	5
60	SD206133	COUPLER DRIVELINE 1-1/4	5
61	SD206143	PIPE,PVC, 2-1/2"	2
62	SD206144	PIPE,PVC, 54.81"	1
63	SD206152	SHIELD,DRIVELINE	2
64	155570	PIN, CLEVIS 1/2 x 3-1/2	2
65	SD206099	FLIGHT WLDT,10,327.5	1
66	SD200927	FLIGHT WLDT,10,153"L	1
67	SD205829	TUBE WLDT, 10-66, UPR WHITE	1
	SD206170	TUBE WLDT, 10-66, UPR GALVANIZED	
68	SD206102	FLIGHT WLDT,10x313"L	1
69	SD206138	DRIVELINE 1-1/4, KEYED	2
70	SD206155	DRIVELINE 1-1/4, KEYED	1
71	SD206135	COUPLER GEARBOX 1-1/4	1
72	SD206010	TUBE WLDT, LOWER WHITE	1
	SD206169	TUBE WLDT, LOWER GALVANIZED	
73	SD206136	GEAR BOX 90 DEG 1-1/4	1
74	011530	KEY, SQ, 1/4X1-1/4	1
75	990820	BOLT, HHCS 3/8-16 x 3 GR5 ZN	1
76	SD206142	PIPE,PVC, 57.25"	1
77	SD206141	PIPE,PVC, 51.5"	1
78	SD206175	DRIVELINE 1-1/4, KEYED	1
79	SD206140_a	DRIVELINE 1-1/4, KEYED	1
80	SD205036	SHEAVE ASSY,3	1
81	MP2732	PIN - CLEVIS 3/4 X 2	1
82	MP907739	TUBE - OP MAN HOLDER	1
83	SD206172	CABLE LIFT 3/16" X 130'	1
84	SD206187	2500 LB BRAKE WINCH	1

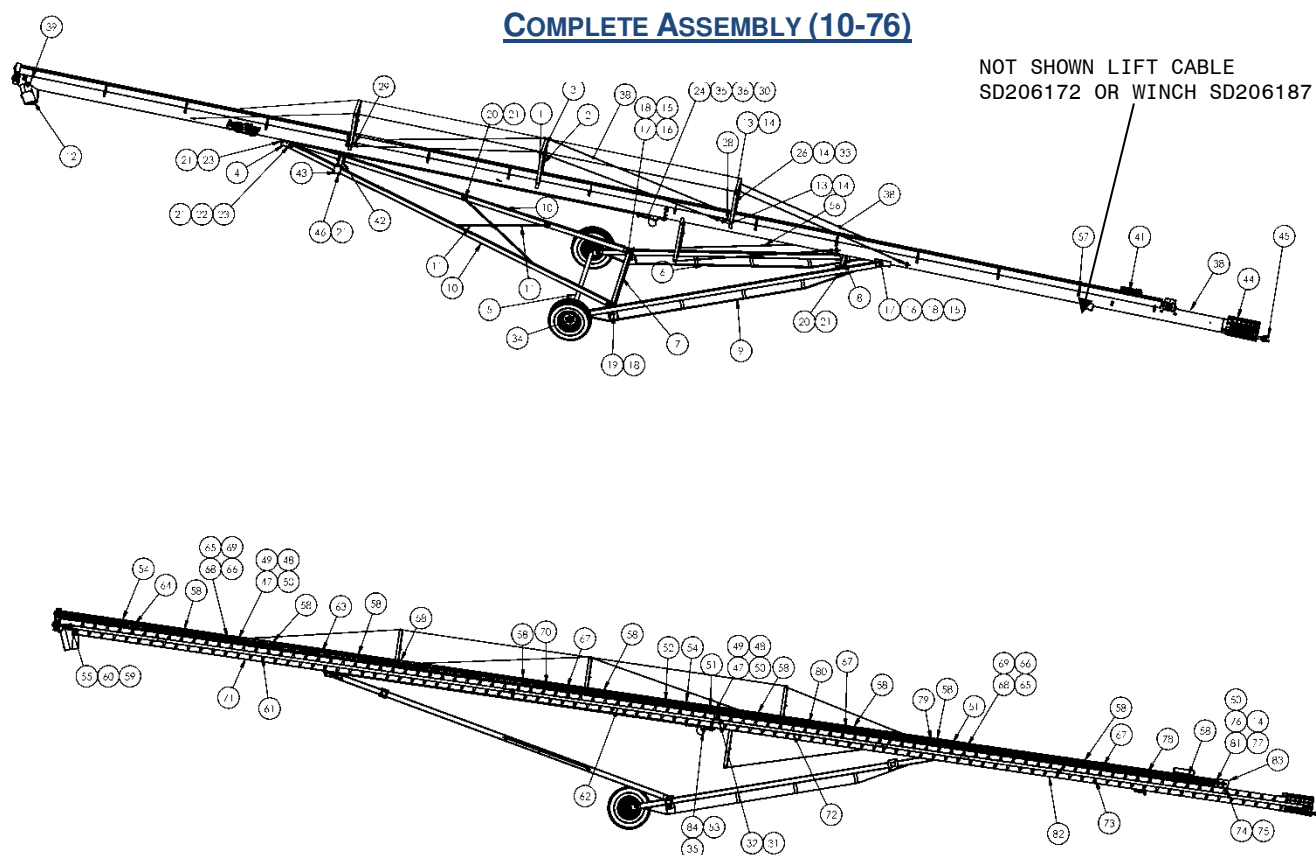
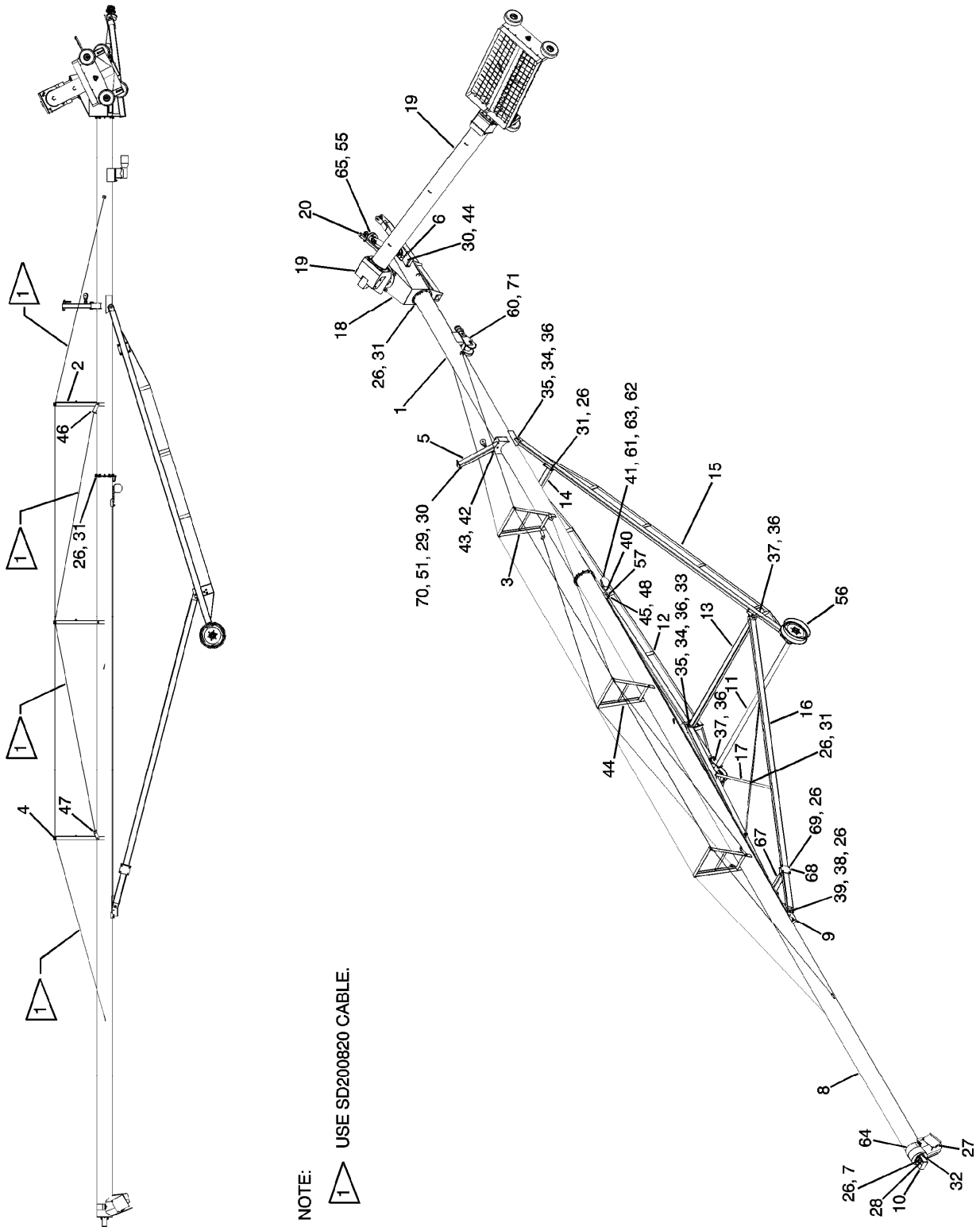


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205892	10-76 COMPLETE	RF
1	SD200154	ANGLE, FORMED	8
2	SD200153	BRACE, CROSS	4
3	SD200785	BRACE, CROSS	4
4	SD206145	CAR WLDT, TRACK, 10-66	1
5	SD205357	AXLE WLDT,	1
6	SD205363	ARM WLDT, LWR 206"	1
7	SD205372	CROSS WLDT,	1
8	SD205375	BRACE WLDT, CROSS FR	1
9	SD205378	ARM, WLDT, LOWER	1
10	SD205445	ARM WLDT, REAR	2
11	SD205444	BAR, CROSS BRACE	2
12	SD205119	SPOUT WLDT, RELIEF	1
13	006690	HBOLT 0.3750-16x1.25x1.25-N	14
14	073630	NUT, LOCK 3/8-16	34
15	SD205433	WASHER, FLAT .656" ID	4
16	SD201734	WASHER, FLAT .66" ID	4
17	990620	BOLT, HHCS 5/8-11x2	4
18	I19508R1	NUT, LOCK 5/8-11	16
19	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	12
20	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	29
21	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	40
22	1774808	WASHER, .531 X 1.25 X .12	2
23	E672288	Bolt, HHCS 1/2-13 x 7-1/2 Gr5 ZN	2
24	SD200768	ARM, STOP LIFT	2
25	SD200767	SIGN, STOP LIFT HEX	2
26	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	15
27	005900	BOLT, HHCS 5/16-18 x1.00 GR5	2
28	SD205435	BAR, ANCHOR TRUSS	2

10-76 PARTS CONTINUED			
29	SD205436	BAR, ANCHOR	2
30	181570	NYLON INSERT LOCKNUT, 5/16-18	3
31	SD205434	Bolt, HHCS 1/2-20 x 3	4
32	SD205437	Nut, Lock 1/2-20 GR5 ZN Nylon	4
33	021190	WASHER, FLAT 3/8 STD 7/16x	11
34	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
35	020700	COTTER PIN, 3/16 X 2 1/2	3
36	218300	BOLT, HHMS #10-24x1/2	4
37	120590	NUT, HEX 10-24 GR2 ZN	4
38	SD200820	ASSY CABLE 1/4 7X19	4
39	SD205117	CLAMP, HALF 10"	1
40	SD200431	SPRING, EXTENSION	2
41	MP907739	TUBE - OP MAN HOLDER	1
42	SD205808	BRACE WLDT, CROSS	1
43	SD205809	PLATE, RECT CROSS	2
44	SD205100	GUARD, 10" ' AUGER	1
45	SD205104	HITCH WLDT	1
46	1770608	HHCS, 1/2-13 X 3.25, G5, ZN	8
47	SD206133	COUPLER DRIVELINE 1-1/4	4
48	SD201939	PIN, SPL 1/4 2-1/4	4
49	014590	KEY, SQ 1/4x 4	4
50	010990	Screw, HSSS 5/16-18 x 5/16	10
51	SD206143	PIPE,PVC, 2-1/2"	2
52	SD206144	PIPE,PVC, 54.81"	1
53	SD205036	SHEAVE ASSY,3	1
54	SD206152	SHIELD,DRIVELINE	2
55	155570	PIN, CLEVIS 1/2 x 3-1/2	2
56	SD200809	ASSY CABLE 1/4 7X19	2
57	SD202381	BLT,SDHH,#10,1-1/4	8
58	SD205040	SHIELD,DRIVELINE	12
59	035850	COTTER PIN, 3/16 X 2 1/2	1
60	05200	WASHER, FLAT 1/2 STD	2
61	SD206099	FLIGHT WLDT,10,327.5	1
62	SD200927	FLIGHT WLDT,10,153"L	1
63	SD206175	DRIVELINE 1-1/4, KEYED	2
64	SD206138	DRIVELINE 1-1/4, KEYED	1
65	023060	NUT, LOCK 3/8-16 2 WAY	49
66	022420	BOLT, HHCS 3/8-16 x 3/4	49
67	SD205023	PIPE,PVC, 58.38"	6
68	SD200726	BEARING,1-1/4,SS,LOCK	13
69	SD202189	FLANGE,62MM,3BLT	32
70	SD206140	DRIVELINE 1-1/4, KEYED	1
71	SD205829	TUBE WLDT, 10-66, 76 UPR WHITE	1
72	SD206170	TUBE WLDT, 10-66, 76 UPR GALVANIZED	1
73	SD206132	FLIGHT WLDT,10x120"L	1
74	SD206102	FLIGHT WLDT,10x313"L	1
75	E672030	Bolt, HHCS 1/2-13 x 3/4 Gr5 ZN	4
76	005370	WASHER, LOCK 1/2 ZN	4
77	011530	KEY, SQ, 1/4X1-1/4	1
78	990820	BOLT, HHCS 3/8-16 x 3 GR5 ZN	1
79	SD206142	PIPE,PVC, 57.25"	1
80	SD206141	PIPE,PVC, 51.5"	1
81	SD206137	DRIVELINE 1-1/4, KEYED	1
82	SD206135	COUPLER GEARBOX 1-1/4	1
83	SD205827	TUBE WLDT, LOWER WHITE	1
84	SD206171	TUBE WLDT, LOWER GALVANIZED	1
85	SD206136	GEAR BOX 90 DEG 1-1/4	1
86	MP2732	PIN - CLEVIS 3/4 X 2	1
87	SD206172	CABLE LIFT 3/16" X 130'	1
88	SD206187	2500 LB BRAKE WINCH	1

UNDERCARRIAGE AND CABLES, RH (10-62)

UNDERCARRIAGE AND CABLES, RH (10-62)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE AND CABLES, RH (10-62)	RF
1	SD205339	TUBE WLDT., RH 10-62	1
2	SD200154	ANGLE, FORMED	6
3	SD200153	BRACE, CROSS	3
4	SD200785	BRACE, CROSS	3
5	SD200133	LIFT WLDT., HOPPER 10 INCHES	1
6	SD201600	CHANNEL, FRAMED	1
7	SD200739	BEARING, 1-1/2 INCH 4-BOLT CAST FLANGE	1
8	SD205340	TUBE WLDT., 10-62	1
9	SD205352	CAR WLDT., TRACK, 10	1
10	SD200864	SHIELD, FRAMED HEAD	1
11	SD205357	AXLE WLDT.	1
12	SD2053563	ARM WLDT., LOWER 206 INCHES	1
13	SD205372	CROSS WLDT.	1
14	SD205375	BRACE WLDT., CROSS FRAME	1
15	SD205378	ARM, WLDT., LOWER	1
16	SD205381	ARM, WLDT., REAR	2
17	SD205385	BAR, CROSS	2
18	SD205400	DRIVE ASSEMBLY	1
19	SD205318	HOPPER ASSEMBLY	1
20	SD200156	CHANNEL, FORMED	1
26	037540	NUT, LOCK 1/2-13 GR5 ZN NYLON	54
27	SD205119	SPOUT WLDT., RELIEF	1
28	SD201244	NUT, 1-1/2 WITH 3/8 SSCR	1
29	006690	BOLT, HEX 0.3750-16 X 1.25 X 1.25-N	13
30	073630	NUT, LOCK 3/8-16	34
31	014770	BOLT, HHCS 1/2-13 X 1-1/2 GR5 ZN	47
32	012140	BOLT, HHCS 5/16-18 X 3/4 GR5 ZN	2
33	SD205433	WASHER, FLAT 0.656 INCH ID	4
34	SD201734	WASHER, FLAT 0.66 INCH ID	4
35	990620	BOLT, HHCS 5/8-11 X 2	4
36	I19508R1	NUT, LOCK 5/8-11	16
37	990610	BOLT, HHCS 5/8-11 X 1-1/2 GR5 ZN	12
38	1774808	WASHER 0.531 X 1.25 X 0.12	2
39	E672288	BOLT, HHCS 1/2-13 X 7-1/2 GR5 ZN	2
40	SD200768	ARM, STOP LIFT	2
41	SD200767	SIGN, STOP LIFT HEX	2
42	SD205439	PIN, CLEVIS 5/8 X 4-1/2 ZN	2
43	E580035	COTTER PIN, HAIR 1/8 X 2-3/8	2
44	012260	3/8-16 X 1.00 GR5 ZN	16
45	005900	BOLT, HHCS 5/16-18 X 1.00 GR5 ZN	5
46	SD205435	BAR, ANCHOR TRUSS	2
47	SD205436	BAR, ANCHOR	2
48	181570	NUT, LOCK NYLON INSERT, 5/16-18 UNC	5
51	021190	WASHER, FLAT 3/8 STD. 7/16 X 5/64 ZN	10
55	SD201939	PIN, SPL. 1/4 X 2-1/4	1
56	SD200199	RIM 16 6 6-BLT., 4.62 PILOT	2
57	020700	COTTER PIN, 3/16 X 2-1/2	2
60	SD205156	ASSY, HYD. WINCH	1
61	218300	BOLT, HHMS #10-24 X 1/2	4
62	120600	WASHER, LOCK #10 X 21/64 X 3/6	4
63	120590	NUT, HEX 10-24 GR2 ZN	4
64	SD205117	CLAMP, HALF 10 INCHES	1
65	SD200282	35E 50 DEGREE CV. POWER SHAFT	1
66	SD200295	12N INT., POWER SHAFT	1
67	SD205811	BRACE WLDT., CROSS	1
68	SD205809	PLATE, RECT. CROSS	2
69	041410	BOLT, HCCS, 1/2-13 X 3.25, G5, ZN	8
70	SD200375	HOPPER CABLE, 3/16-7 X 19 X 420	1
71	SD205622	CABLE, WINCH, 5/16-7 X 19 X 936	1

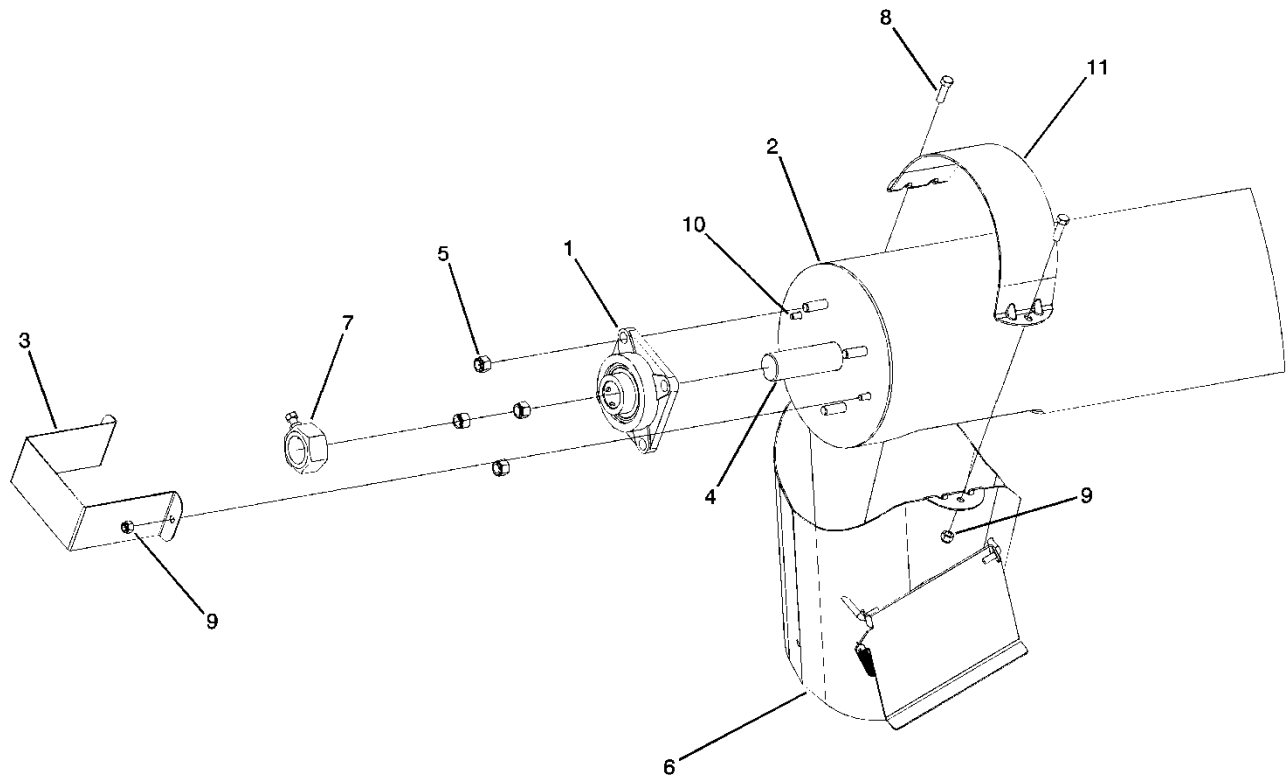
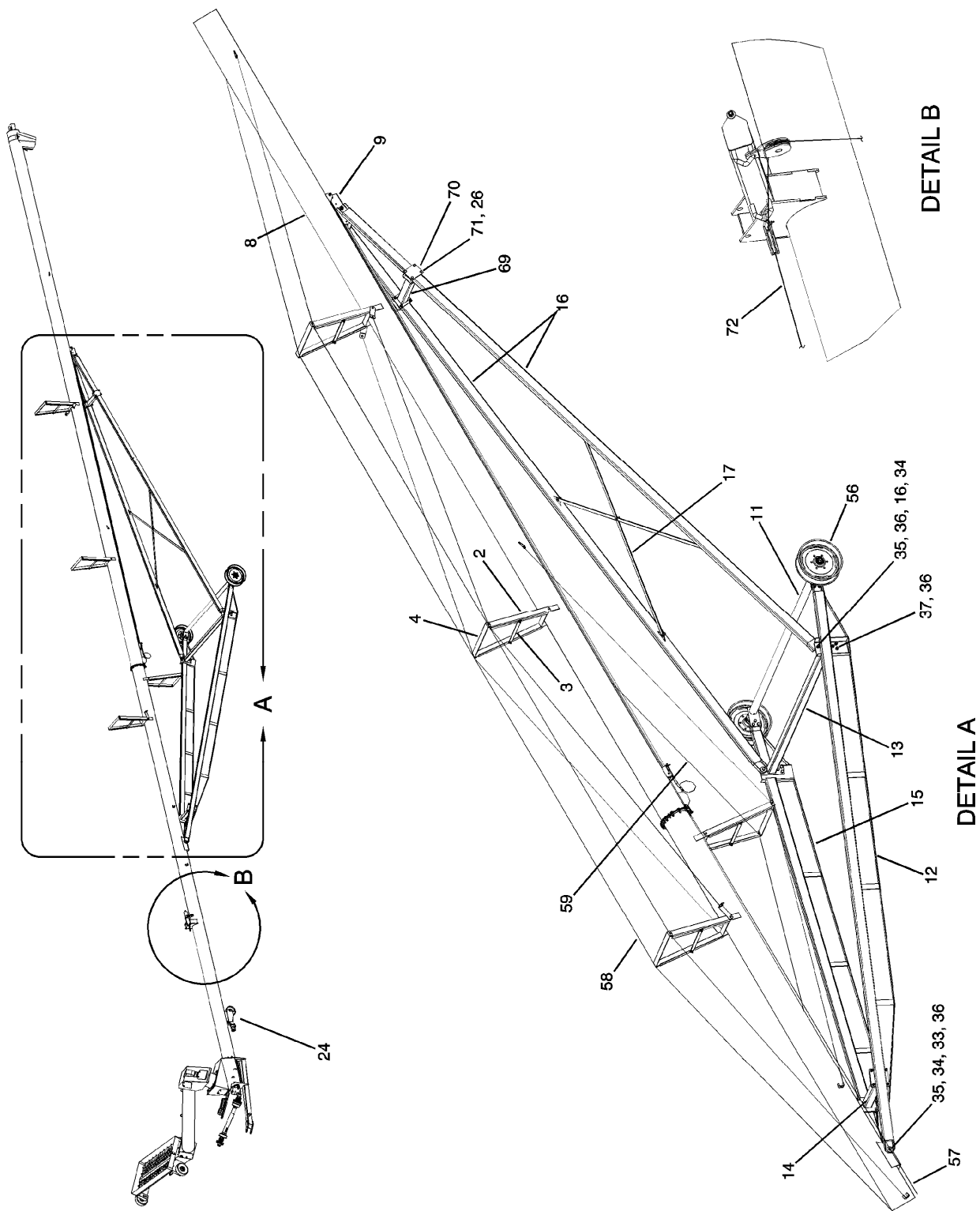
SPOUT DISCHARGE, (10 INCH ROLLING HOPPER)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		SPOUT DISCHARGE (10 INCH ROLLING HOPPER)	RF
1	SD200739	BEARING, 1-1/2 INCH 4-BOLT CAST FLANGE	1
2	SD205340	TUBE WLDT., 10-62	1
3	SD200864	SHIELD, FRAMED HEAD	1
4	SD200928	FLIGHT WLDT., 10, 327.5 INCHES	1
5	037540	NUT, LOCK NYLON 1/2-13 GR5 ZN	4
6	SD205119	SPOUT WLDT., RELIEF	1
7	SD201244	NUT, 1-1/2 WITH 3/8 SSCR	1
8	006690	BOLT, HEX 0.3750-16 X 1.25 X 1.25-N	2
9	073630	NUT, LOCK 3/8-16	4
10	012140	BOLT, HHCS 5/16-18 X 3/4 GR5 ZN	2
11	SD205117	CLAMP, HALF 10 INCH	1

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UNDERCARRIAGE AND CABLES, RH (10-72)



UNDERCARRIAGE AND CABLES, RH (10-72)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE AND CABLES, RH (10-72)	RF
2	SD200154	ANGLE, FORMED	8
3	SD200153	BRACE, CROSS	4
4	SD200785	BRACE, CROSS	4
8	SD205340	TUBE WLDT., 10-62	1
9	SD205352	CAR WLDT., TRACK, 10	1
11	SD205357	AXLE, WLDT.	1
12	SD205363	ARM WLDT., LOWER 206 INCHES	1
14	SD205375	BRACE WLDT., CROSS FORMED	1
15	SD205378	ARM, WLDT., LOWER	1
16	SD205445	ARM, WLDT., REAR	2
24	SD205156	ASSY, HYD., WINCH	1
26	037540	NUT, LOCK, NYLON, 1/2-13, GR5, ZN	62
33	SD205433	WASHER, FLAT, 0.656 INCH ID	4
34	SD201734	WASHER, FLAT, 0.66 INCH ID	4
35	990620	BOLT, HHCS 5/8-11 X 2	4
36	I19508R1	NUT, LOCK 5/8-11	16
37	990610	BOLT, HHCS 5/8-11 X 1-1/2 GR5 ZN	12
56	SD200199	RIM 16 6 6-BLT., 4.62 PILOT	2
57	SD205622	CABLE WINCH, 5/16 7 X 19 936	1
58	SD200820	CABLE ASSEMBLY, UPPER 1/4 7 X 19 456	4
59	SD200809	CABLE ASSEMBLY, LOWER 1/4 7 X 19 282	2
69	SD205808	BRACE WLDT., CROSS	1
70	SD205809	PLATE, RECT. CROSS	2
71	041410	BOLT, HHCS, 1/2-13 X 3.25, G5, ZN	8
72	SD200375	CABLE, HOPPER, 3/16-7 X 19 X 420	1

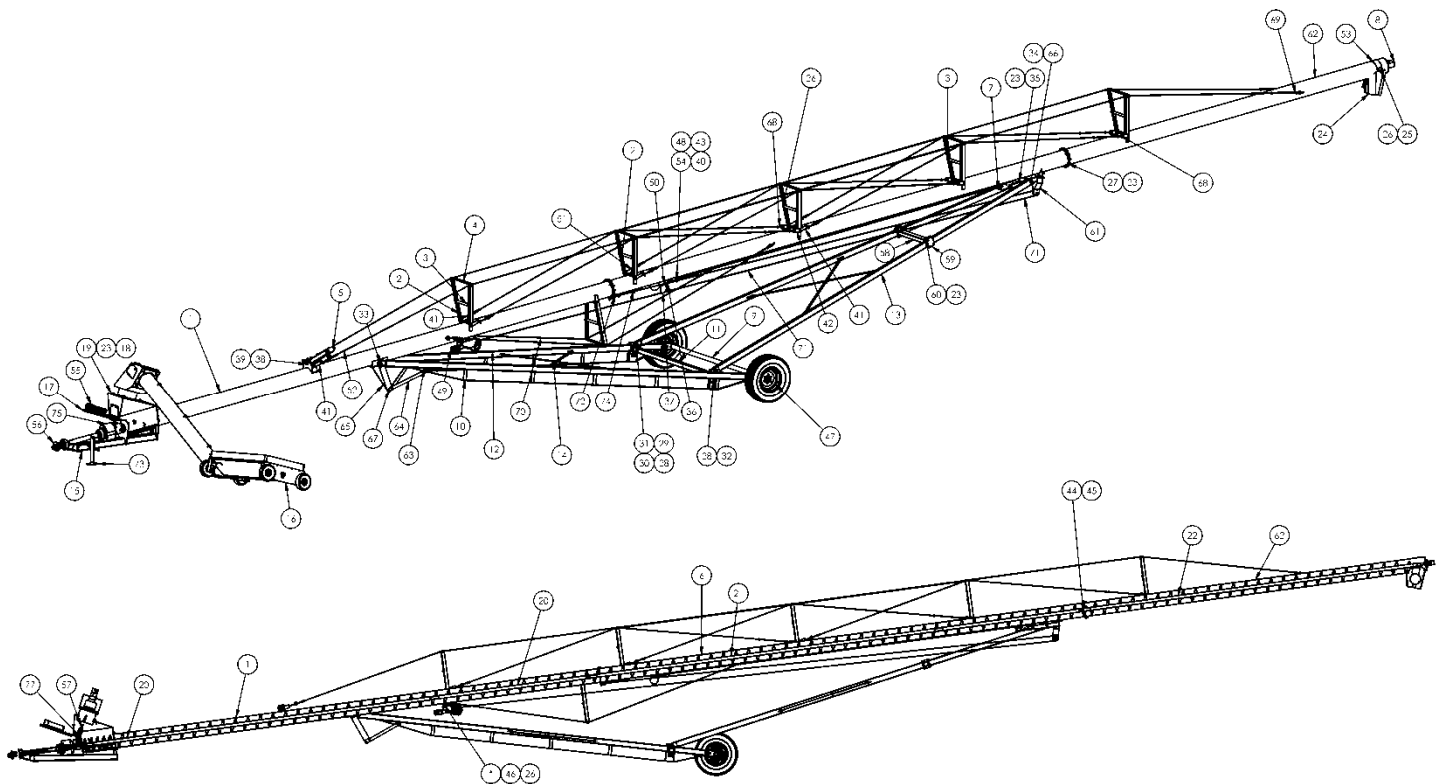
UNDERCARRIAGE AND CABLES, RH (10-82)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER
1	SD206326	TUBE WLDT, LOWER	1
2	SD200154	ANGLE, FORMED	12
3	SD200153	BRACE, CROSS	6
4	SD200785	BRACE, CROSS	6
5	SD206348	LIFT WLDT, HPPR 10"	1
6	SD206327	TUBE WLDT, 10-82 MID	1
7	SD206323	CAR WLDT, TRACK, 10-82	1
8	SD200864	SHIELD, FRMD HEAD	1
9	SD205357	AXLE WLDT,	1
10	SD206332	WLDT, ARM 10-82 LWR RH	1
11	SD205372	CROSS WLDT,	1
12	SD206330	ARM, WLDT, LOWER	1
13	SD206333	ARM WLDT, REAR 10-82	2
14	SD205444	BAR, CROSS BRACE	4
15	SD205400	DRIVE ASSY,	1
16	SD205318	HOPPER ASS'Y	1
17	SD200156	CHANNEL, FORMED	1
18	SD201740	WASHER, FLAT .69" ID	4
19	SD205786	WASHER, FLAT .53" ID X	4
20	SD200152	FLIGHT WLDT, 10x369"L	1
21	SD206346	FLIGHT WLDT, 10,358"L	1
22	SD206347	FLIGHT WLDT, 10,242.5	1
23	37540	Nut, Lock 1/2-13 GR5 ZN Nylon	77
24	SD205119	SPOUT WLDT, RELIEF	1
25	6690	HBOLT 0.3750-16x1.25x1.25-N	27
26	73630	NUT, LOCK 3/8-16	61
27	14770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	60
28	I19508R1	NUT, LOCK 5/8-11	14

10-82 PARTS CONTINUED			
29	SD205433	WASHER, FLAT .656"ID	2
30	SD201734	WASHER, FLAT .66"ID	2
31	990620	BOLT, HHCS 5/8-11x2	2
32	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	14
33	1769804	HBOLT 0.7500-10x5.5 GR5 ZN	2
34	1100238	NYLON INSERT LOCKNUT, 3/4-10	4
35	SD205821	Bolt, HHCS 1/2-13 x 8 Gr5 ZN	1
36	SD200768	ARM, STOP LIFT	2
37	SD200767	SIGN, STOP LIFT HEX	2
38	SD205439	PIN, CLEVIS 5/8 x 4-1/2 ZN	1
39	E580035	PIN, HAIR 1/8 x 2-3/8 COTTER	1
40	5900	BOLT, HHCS 5/16-18 x1.00 GR5	4
41	SD205435	BAR, ANCHOR TRUSS	8
42	SD205436	BAR, ANCHOR	6
43	181570	NYLON INSERT LOCKNUT, 5/16-18	5
44	SD205434	Bolt, HHCS 1/2-20 x 3	4
45	SD205437	Nut, Lock 1/2-20 GR5 ZN Nylon	4
46	21190	WASHER, FLAT 3/8 STD 7/16x	16
47	SD200199	RIM 16 6 6BLT 4.62 PILOT	2
48	20700	COTTER PIN, 3/16 X 2 1/2	2
49	SD205156_a	WINCH ASSY, WORM	1
50	218300	BOLT, HHMS #10-24x1/2	4
51	SD200820	ASSY CABLE 1/4 7X19	6
52	SD200820	ASSY CABLE 1/4 7X19	2
53	SD205117	CLAMP, HALF 10"	1
54	SD200431	SPRING, EXTENSION	2
55	MP907739	TUBE - OP MAN HOLDER	1
56	SD200282	35E 50 DEG CV PWR	1
57	SD200295	12N INT POWER SHAFT	1
58	SD206335	BRACE WLDT, CROSS	1
59	SD205809	PLATE, RECT CROSS	2
60	1770608	HHCS, 1/2-13 X 3.25, G5, ZN	8
61	SD206321	WLDT LIFT ASSIST	1
62	SD206328	TUBE WLDT, 10-82 TOP	1
63	SD206343	WLDT X-BRACE 2" ANGLE	1
64	SD206344	STABILIZER LONG BRACE	2
65	SD206345	STABILIZER SHORT BRACE	2
66	991050	HBOLT 0.7500-10x8.5x8.5-N	2
67	23950	BOLT, HHCS 1/2-13 x 2 Gr5 ZN	2
68	MP19.00332	THIMBLE - CABLE .25	10
69	MP900143	CLAMP - CABLE .25	20
70	SD200809	ASSY CABLE 1/4 7X19	2
71	SD206353	CABLE 5/16 7 X 19 68'	1
72	MP14.73073	THIMBLE CABLE .312	1
73	SD200163	ASSY JACK DL 6620 2000LB	1
74	MP900601	CLAMP - CABLE ROPE .312	2
75	SD200157	SHIELD POLY IMPLEMENT	1
76	012260	BOLT, HHCS 3/8-16 x 1.00 GR5 ZN	1
77	257480	BOLT, HHCS 5/16-18 x 2 3/4 GR5	1

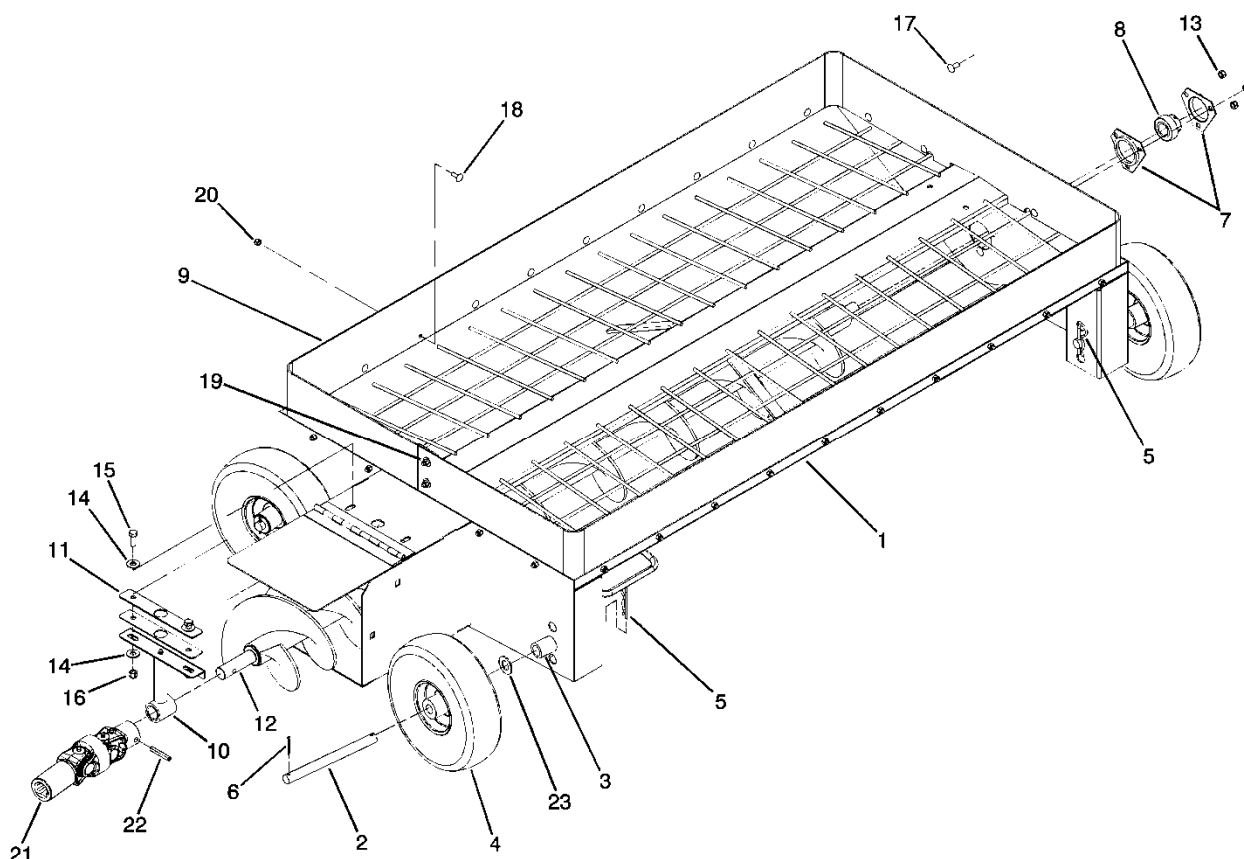
HOPPER ASSEMBLY BOTTOM (WITH WHEELS) 10 INCH

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		HOPPER ASSEMBLY BOTTOM (WITH WHEELS) 10 INCH	RF
1	SD205068	HOPPER WLDT., 10 INCH	1
2	SD201604	PIN, 0.75 INCH OD X 8.75 L	4
3	SD201603	TUBE, RND. 1-1/4	4
4	SD201046	WHEEL, HOPPER	4
5	P98397	COTTER PIN, HAIR, 5/32 X 2-15/16	4
6	I120123	COTTER PIN, 1/8 X 1-1/4	4
7	SD202188	FLANGE, BRG., 52MM	2
8	SD200756	BEARING ASSEMBLY, 1.0	1
9	SD201607	BELT, RUBBER HOPPER	1
10	SD201605	HANGER WLDT., BRG.	1
11	SD201606	SHIM, HOPPER HANGER BRG.	2
12	SD205311	FLIGHTING, WLDT.	1
13	181570	NUT, LOCK NYLON INSERT, 5/16-18 UNC	3
14	021190	WASHER, FLAT, 3/8 STD. 7/16 X 5/64 ZN	4
15	012260	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	2
16	073630	NUT, LOCK 3/8-16	2
17	012410	BOLT, CRG., 5/16-18 X 3/4 SSN ZN	3
18	E096029	BOLT, CRG., 1/4-20 X 3/4	30
19	023260	WASHER, FLAT, 1/4 STD.	2
20	037550	NUT, HEX LOCK NYLON INSERT, 1/4-20	30
21	SD200292	6E 50 DEGREE CV., WITH 15/16 SQ.	1
22	SD201255	PIN, SPL., 3/8, 2	1
23	I131017	WASHER, FLAT, 0.812	4

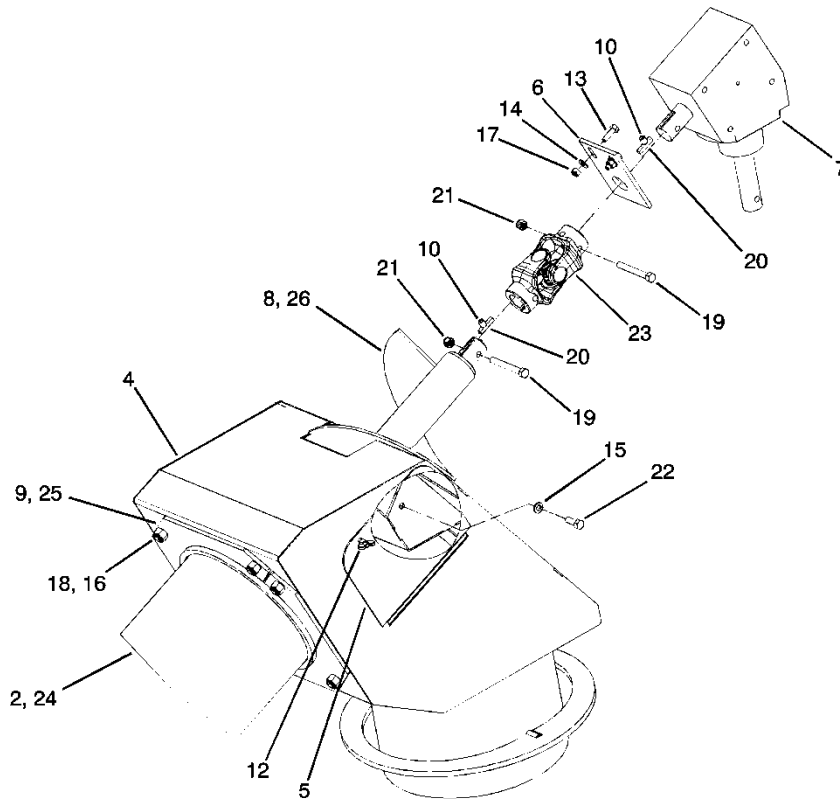
HOPPER HEAD ASSEMBLY, RH (10 AND 12 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY	
			10 INCH	12 INCH
		HOPPER HEAD ASSEMBLY, RH (10 INCH) HOPPER HEAD ASSEMBLY, RH (12 INCH)	RF	RF
2	SD200136	TUBE WLDT., DSCHG, 10 INCH	1	N/A
4	SD205324	HEAD WLDT.	1	1
5	SD201667	COVER, ACCESS	3	3
6	SD201749	POLY GRAIN SHIELD, 1/4	1	1
7	SD200254	GEAR BOX HOPPER DRIVE 2001	1	1
8	SD201602	FLIGHT WLDT.	1	N/A
9	SD201653	PLATE, SWIVEL HOPPER	2	N/A
10	120970	CUP POINT, SHSS 3/8-16 X 1/2	2	2
12	009790	NUT, WING, 5/16-18 TYPE A ZN	6	6
13	005900	BOLT, HHCS, 5/16-18 X 1.00 GR5 ZN	2	2
14	022920	WASHER, FLAT 5/16 STD.	2	2
15	021180	WASHER, LOCK, 3/8 ZN	4	4
16	031080	BOLT, HEX, 1/2-13 X 1.00 INCH GR5 ZN	6	6
17	181570	NUT, LOCK NYLON INSERT, 5/16-18 UNC	2	2
18	030470	BOLT, CRG., 1/2-13 X 1-1/2 SSN GR5 ZN	4	4
19	990820	BOLT, HHCS 3/8-16 X 3 GR5 ZN	2	2
20	011530	KEY, SQUARE, 1/4 X 1-1/4	2	2
21	073630	NUT, LOCK, 3/8-16	2	2
22	012260	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	4	4
23	SD200590	U-JOINT, 12N, 1-1/4 X 1-1/4	1	1
24	SD205550	TUBE WLDT., 12 INCH	N/A	1
25	SD201654	PLATE, SWIVEL HOPPER, 12 INCH	N/A	1
26	SD201695	FLIGHT WLDT. 12 INCH	N/A	1

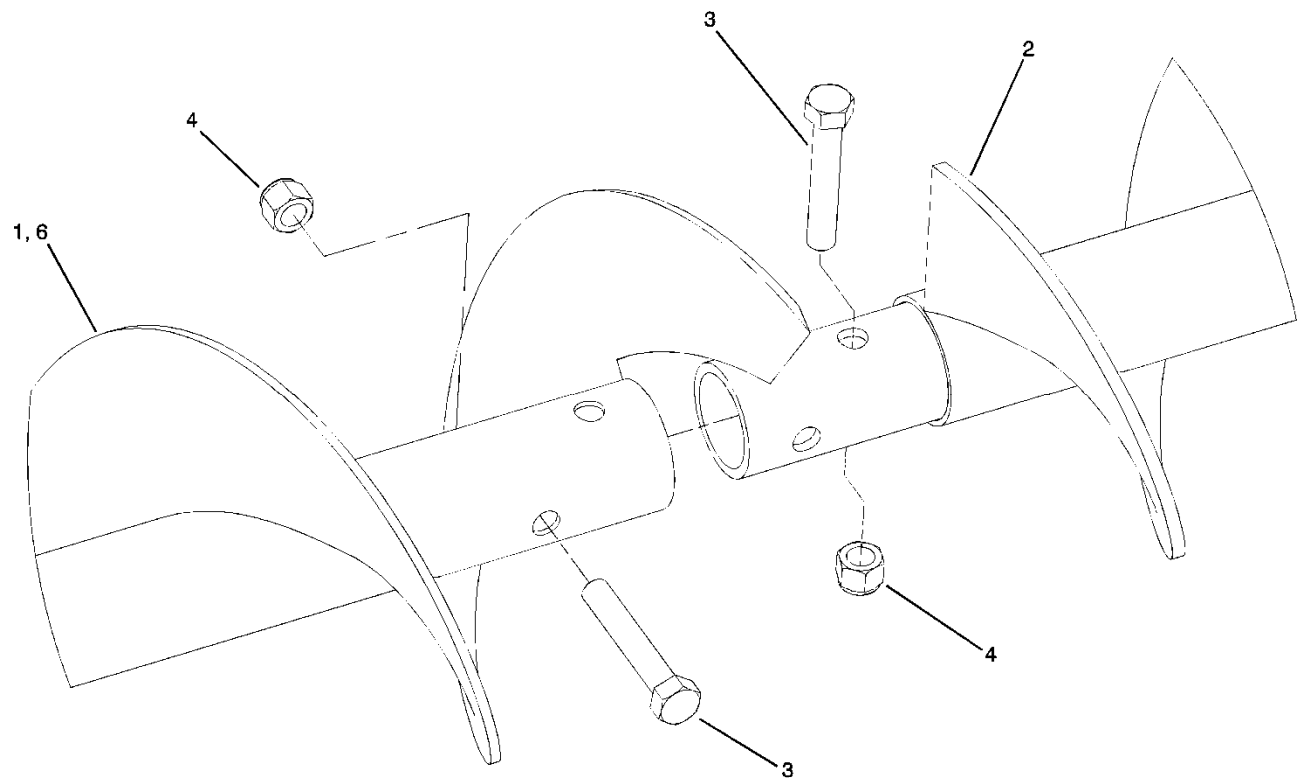
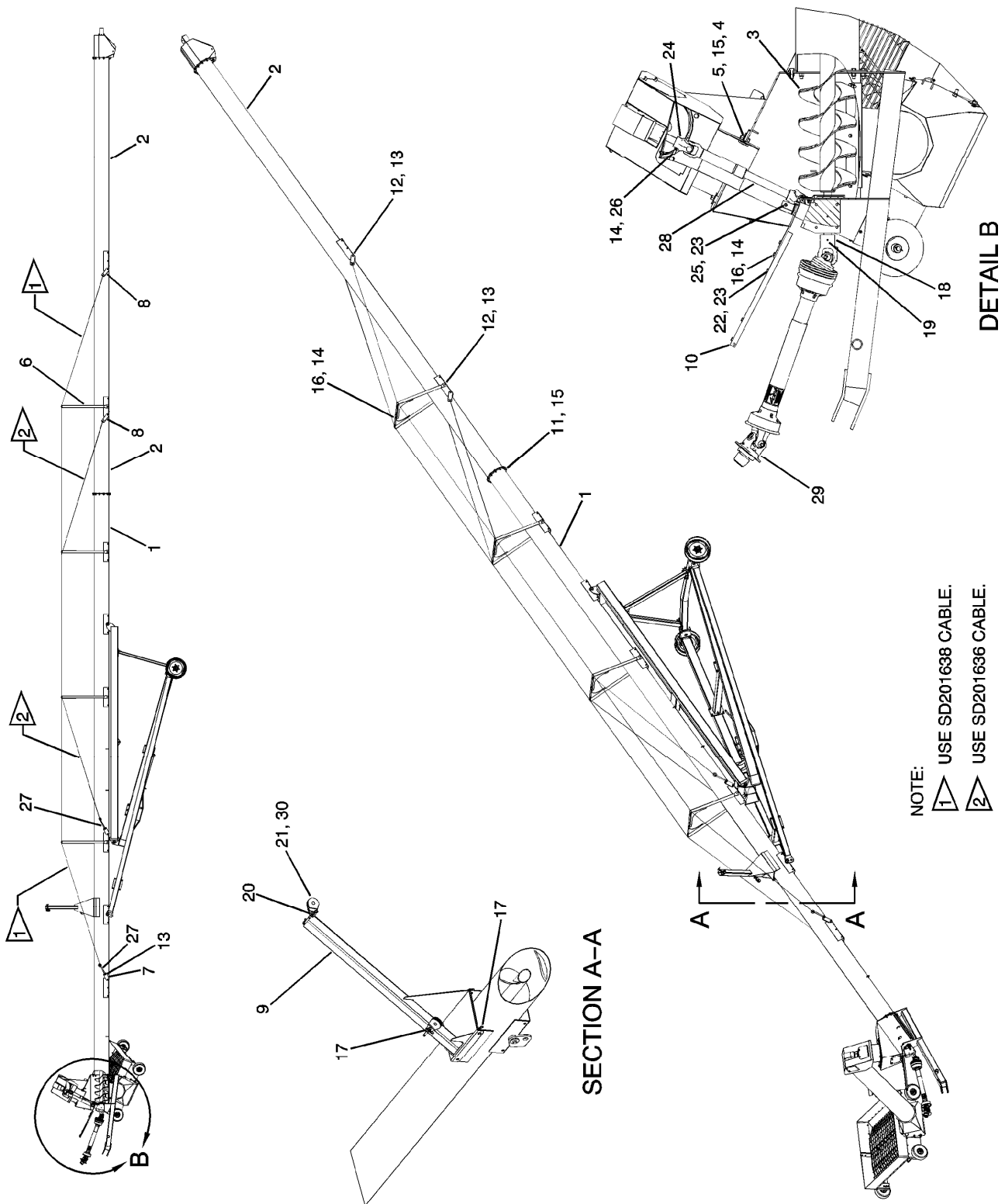
FLIGHTING CONNECTION, RH (10-62 AND 10-72)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY	
			10-62	10-72
1	SD200152	FLIGHTING CONNECTION, RH (10-62)	RF	RF
2	SD200927	FLIGHTING CONNECTION, RH (10-72)		
3	SD205434	FLIGHT WLDT., 10 X 369 INCH LENGTH, BOTTOM	N/A	1
4	SD205437	FLIGHT WLDT., 10 X 153 INCH LENGTH, MIDDLE	1	1
		BOLT, HHCS, 1/2-20 X 3	4	4
		NUT, LOCK, NYLON, 1/2-20 GR5 ZN	4	4
5	SD200928	FLIGHT WLDT., TOP 10 X 327.5	1	1
6	SD205415	FLIGHT WLDT., BOTTOM 10 X 250	1	N/A

AUGER, RH (12-72)

AUGER, RH (12-72)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		AUGER, RH (12-72)	RF
1	SD201682	TUBE WLDT., 12 INCH	1
2	SD201683	TUBE WLDT., 12 INCH	1
3	SD201693	FLIGHT WLDT., 12, 41.5	4
4	SD201740	WASHER, FLAT 0.69 INCH ID	4
5	SD201784	WASHER, FLAT 0.53 INCH ID	4
6	SD205495	TRUSS WLDT., HALF 12 INCHES	8
7	SD205496	ANCHOR, TRUSS EYE	4
8	SD205497	ANCHOR, TRUSS CABLE	4
9	SD201617	WLDT., LIFT HOPPER, 12 INCH	1
10	SD200156	CHANNEL, FORMED	1
11	014770	BOLT, HHCS 1/2-13 X 1-1/2 GR5 ZN	36
12	990610	BOLT, HHCS 5/8-11 X 1-1/2 GR5 ZN	16
13	I19508R1	NUT, LOCK 5/8-11	22
14	073630	NUT, LOCK 3/8-16	18
15	037540	NUT, LOCK NYLON 1/2-13 GR5 ZN	46
16	012260	BOLT, 3/8-16 X 1.00 GR5 ZN	15
17	E580035	COTTER PIN, HAIR, 1/8 X 2-3/8	5
18	386520	KEY, SQUARE 5/16 X 1-3/4 HARD	1
19	SD201939	PIN, SPL., 1/4 X 2-1/4	1
20	005200	WASHER, FLAT 1/2 STD.	4
21	SD200889	PULLY WLDT., RED	2
22	005900	BOLT, HHCS 5/16-18 X 1.00 GR5 ZN	2
23	181570	NUT, LOCK NYLON INSERT 5/16-18 UNC	3
24	011530	KEY, SQUARE 1/4 X 1-1/4	1
25	257480	BOLT, HHCS 5/16-18 X 2-3/4 GR5 ZN	1
26	990820	BOLT, HHCS 3/8-16 X 3 GR5 ZN	1
27	SD205638	BOLT, EYE 5/8-11 X 9.5 OL	4
28	SD200295	POWER SHAFT, INT. 12N	1
29	SD200282	35E 50 DEGREE CV. POWER SHAFT	1
30	SD200375	CABLE, HOPPER 3/16-7 X 19 X 421	1

UNDERCARRIAGE, RH (12-72)**NOTE:**

1. SD200851 HYDRAULIC CYLINDER NOT SHOWN.

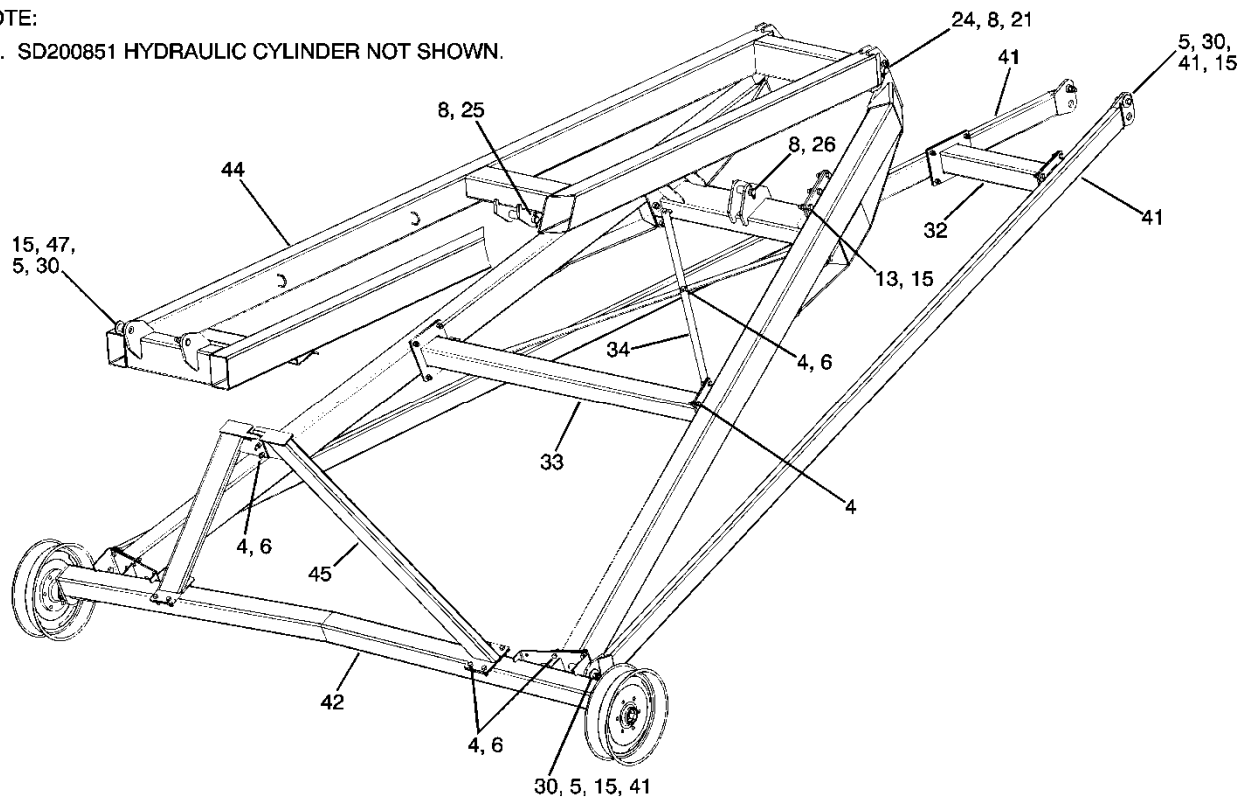


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE, RH (12-72)	
4	014770	BOLT, HHCS 1/2-13 X 1-1/2 GR5 ZN	53
5	023110	BOLT, HHCS 5/8-11 X 2.5 GR5 ZN	6
6	037540	NUT, LOCK NYLON 1/2-13 GR5 ZN	57
8	114370	COTTER PIN, 1/4 X 2	8
13	990620	BOLT, HHCS 5/8-11 X 2	14
15	I19508R1	NUT, LOCK 5/8-11	22
24	SD201618	PIN, HYD., HOIST PIVOT	2
25	SD201619	PIN, LIFT CYL., PIVOT	1
26	SD201620	PIN, HYD., HOIST CYL.	1
30	SD201734	WASHER, FLAT 0.66 INCH ID	6
32	SD201769	TUBE WLDT., X-BRACE	1
33	SD201770	X-BRACE WLDT., REAR	1
34	SD201771	X-STRAP, 1/4 X 1-1/4	2
41	SD20506	ARM WLDT., LOWER	2
42	SD205511	AXLE WLDT., 12-62, 72	1
44	SD205529	ARM WLDT., TOP	1
45	SD205543	REST WLDT.	2
47	SD205611	BUSHING, 1-1/4 INCH	6

DISCHARGE, RH (12-72, 12-82, 12-92, AND 12-122)**NOTE:**

1. SPRING, EXT. SD205644 NOT SHOWN.

2. USE COTTER PIN 034360.

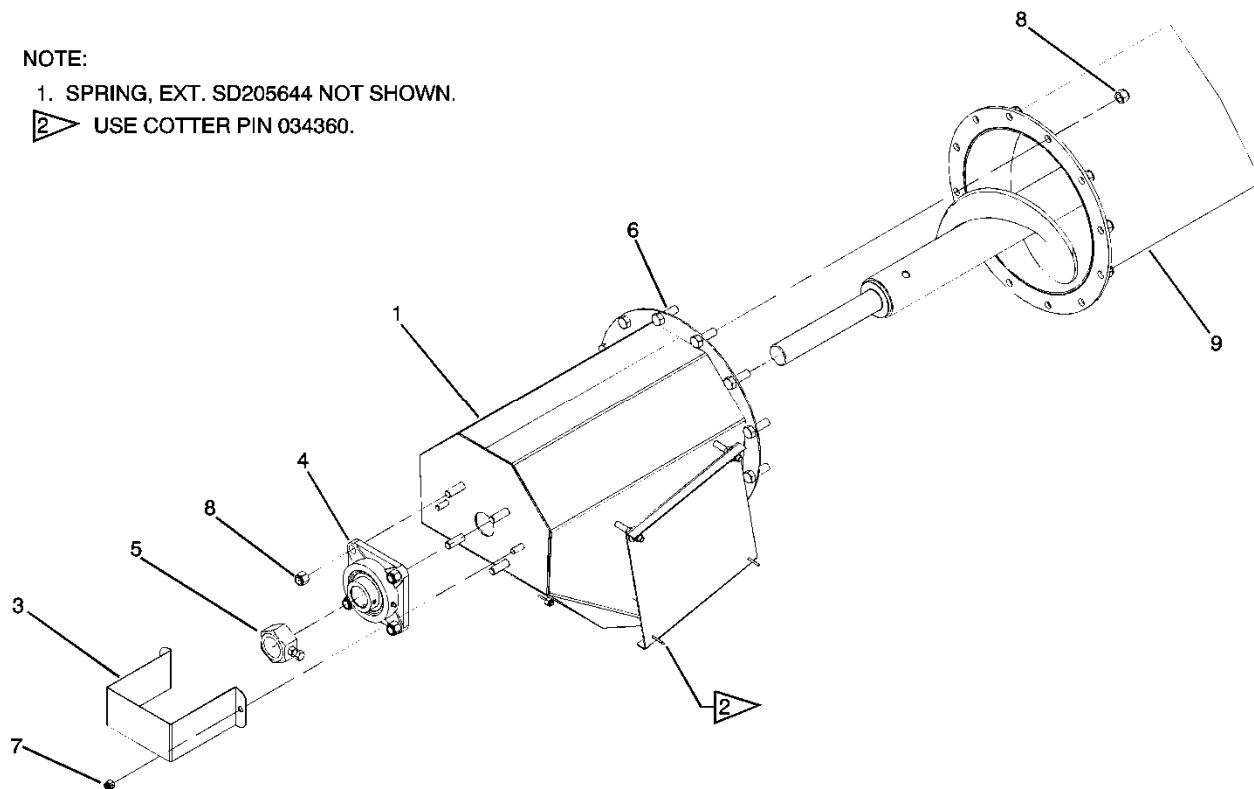
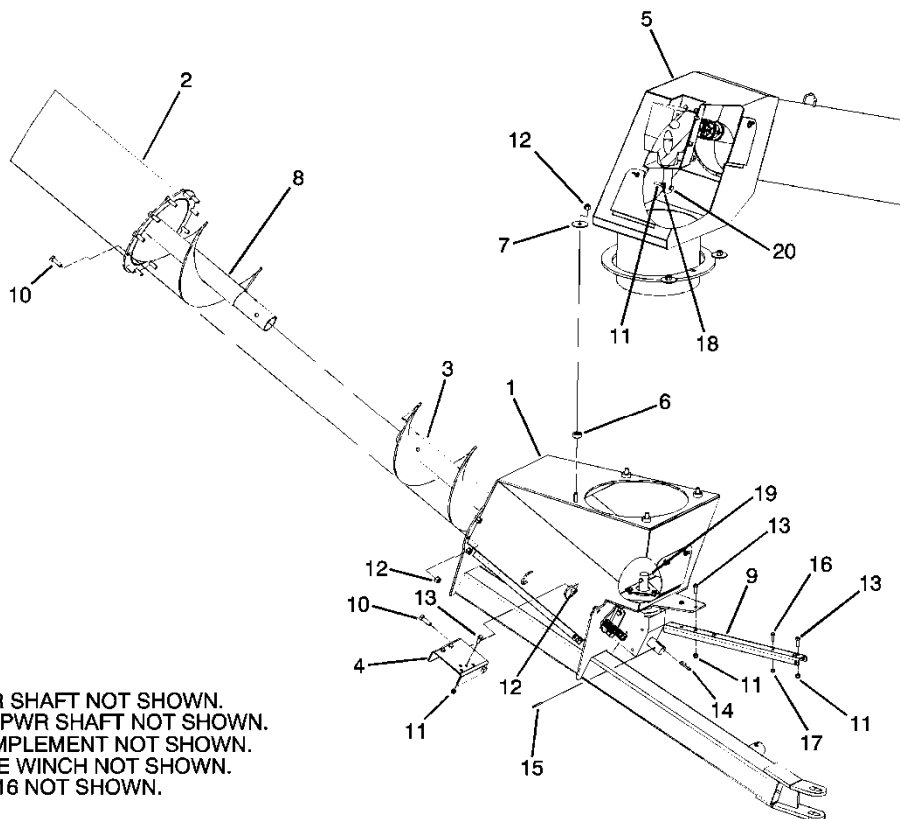


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		DISCHARGE, RH (12-72, 12-82, AND 12-92)	RF
1	SD205604	SPOUT ASSEMBLY, 12 INCH	1
3	SD200864	SHIELD, FRAMED HEAD	1
4	SD200739	BEARING, 1-1/2 INCH 4-BOLT CAST FLANGE	1
5	SD201244	NUT, 1-1/2 WITH 3/8 SSCR	1
6	014770	BOLT, HHCS, 1/2-13 X 1-1/2 GR5 ZN	10
7	073630	NUT, LOCK 3/8-16	2
8	037540	NUT, LOCK NYLON 1/2-13 GR5 ZN	14
9	SD201686	TUBE WLDT., 12 INCH	1

AUGER INTAKE, RH (12-82 , 12-92 AND 12-122)**NOTE:**

- 1. SD200295 12N INT POWER SHAFT NOT SHOWN.
- 1. SD200290 55E 50 DEG CV PWR SHAFT NOT SHOWN.
- 1. SD200157 SHIELD POLY IMPLEMENT NOT SHOWN.
- 1. SD200807 BOLT ON BRAKE WINCH NOT SHOWN.
- 1. SD200375 ASSY CABLE 3/16 NOT SHOWN.

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		AUGER INTAKE, RH (12-82 AND 12-92)	
1	SD205482	SECTION ASSEMBLY, DRIVE	1
2	SD201682	TUBE WLDT., 12 INCH	1
3	SD201693	FLIGHT WLDT., 12, 41.5 INCH	1
4	SD201600	CHANNEL, FRAMED	1
5	SD205490	HOPPER, ASSEMBLY	1
6	SD201740	WASHER, FLAT, 0.69 INCH ID	4
7	SD201784	WASHER, FLAT, 0.53 INCH ID	4
8	SD201690	FLIGHTING WLDT., 12 INCH	1
9	SD200156	CHANNEL, FORMED	1
10	014770	BOLT, HHCS, 1/2-13 X 1-1/2 GR5 ZN	14
11	073630	NUT, LOCK 3/8-16	8
12	037540	NUT, LOCK NYLON, 1/2-13 GR5 ZN	18
13	012260	BOLT, 3/8-16 X 1.00 GR5 ZN	7
14	386520	KEY, SQUARE, 5/16 X 1-3/4 HARD	1
15	SD201939	PIN, SPL., 1/4 X 2-1/4	1
16	005900	BOLT, HHCS, 5/16-18 X 1.00 GR5 ZN	2
17	181570	NUT, LOCK NYLON INSERT, 5/16-18 UNC	3
18	011530	KEY, SQUARE, 1/4 X 1-1/4	1
19	257480	BOLT, HHCS, 5/16-18 X 2-3/4 GR5 ZN	1
20	990820	BOLT, HHCS, 3/8-16 X 3 GR5 ZN	1

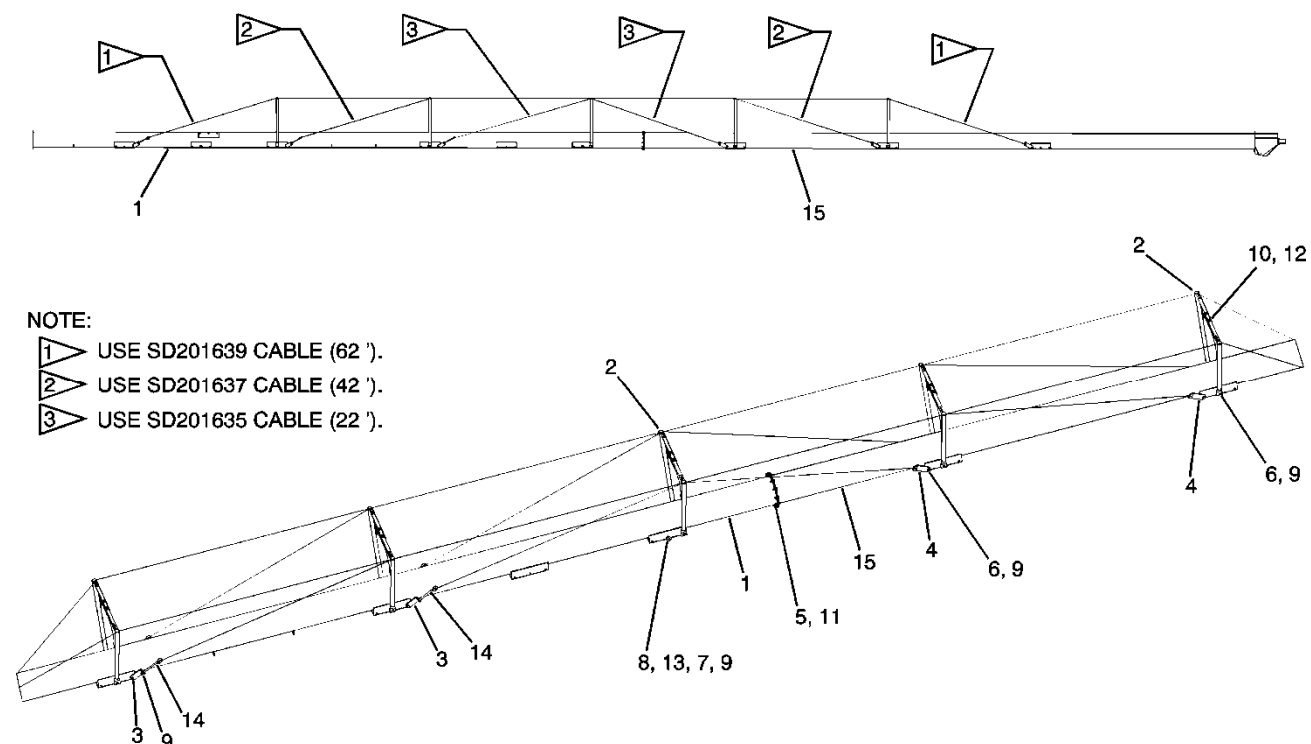
AUGER CABLE, RH (12-82)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		AUGER CABLE, RH (12-82)	RF
1	SD201682	TUBE WLDT., 12 INCH	1
2	SD205495	TRUSS WLDT., HALF 12 INCH	10
3	SD205496	ANCHOR, TRUSS EYE	6
4	SD205497	ANCHOR, TRUSS CABLE	6
5	014770	BOLT, HHCS, 1/2-13 X 1-1/2 GR5 ZN	12
6	990610	BOLT, HHCS, 5/8-11 X 1-1/2 GR5 ZN	22
7	SD205611	BUSHING, 1-1/4 INCH	4
8	SD201734	WASHER, FLAT, 0.66 INCH ID	4
9	I19508R1	NUT, LOCK 5/8-11	35
10	073630	NUT, LOCK 3/8-16	10
11	037540	NUT, LOCK NYLON, 1/2-13 GR5 ZN	12
12	012260	BOLT, 3/8-16 X 1.00 GR5 ZN	10
13	023110	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	4
14	SD205638	BOLT, EYE, 5/8-11 X 9.5 OL	6
15	SD201686	TUBE WLDT., 12 INCH	1

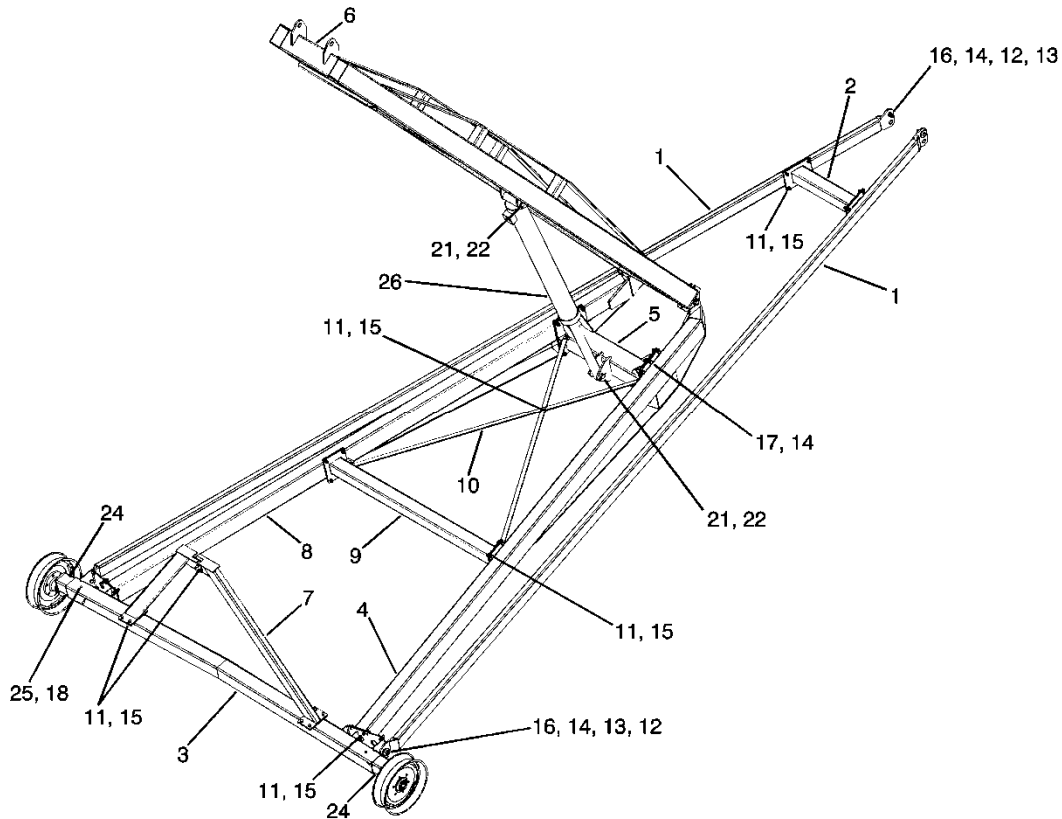
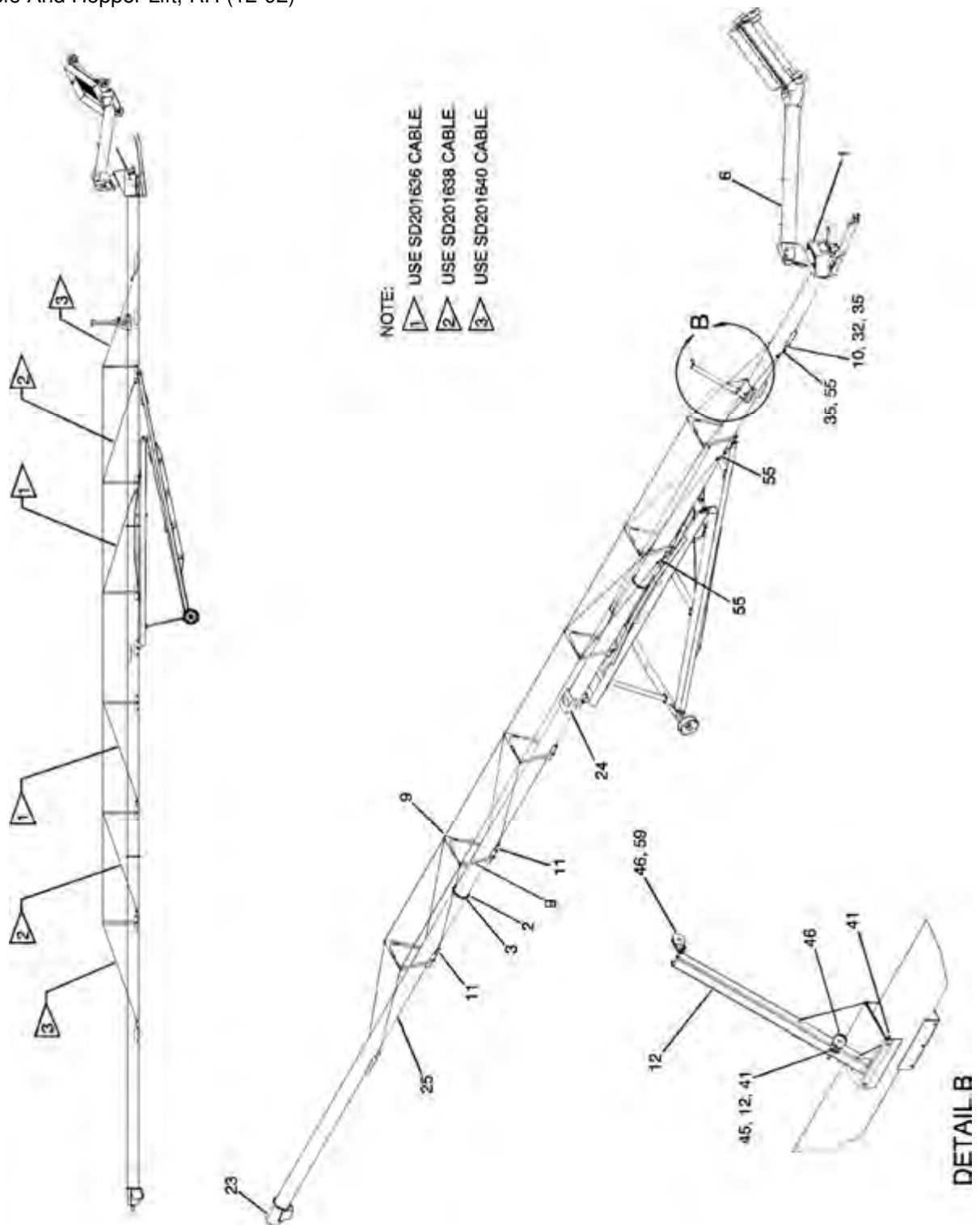
UNDERCARRIAGE, RH (12-82)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE, RH (12-82)	RF
1	SD205689	ARM WLDT., LOWER	2
2	SD205703	TUBE WLDT., X-BRACE	1
3	SD205685	AXLE WLDT., 12-82, 92	1
4	SD205724	ARM WLDT., LOWER, LH	1
5	SD201644	X-BRACE WLDT., CYL.	1
6	SD205722	ARM WLDT., TOP	1
7	SD205543	REST WLDT.	2
8	SD205726	ARM WLDT., LOWER, RH	1
9	SD201762	X-BRACE WLDT., REAR	1
10	SD201766	X-STAP, 1/4 X 1-1/4	2
11	014770	BOLT, HHCS 1/2-13 X 1-1/2 GR5 ZN	39
12	SD205611	BUSHING, 1-1/4 INCH	4
13	SD201734	WASHER, FLAT, 0.66 INCH ID	4
14	I19508R1	NUT, LOCK, 5/8-11	18
15	037540	NUT, LOCK NLYON, 1/2-13 GR5 ZN	39
16	023110	BOLT, HHCS, 5/8-11 X 2.5 GR5 ZN	4
17	990620	BOLT, HHCS, 5/8-11 X 2	14
18	E580035	COTTER PIN, HAIR, 1/8 X 2-3/8	2
-19	SD201618	PIN, HYD., HOIST PIVOT	2
-20	SD200082	PIN, LIFT CYL., PIVOT	1
21	SD200083	PIN, HYD., HOIST CYL.	1
22	114370	COTTER PIN, 1/4 X 2	8
-23	SD200438	WASHER, FLAT	4
24	SD201634	AXLE EXT., WLDT.	2
25	SD205720	PIN, CLEVIS, 1/2 X 5 INCH	2
26	SD200134	CYL., HYD., 5 TR	1

Cable And Hopper Lift, RH (12-92)



CABLE AND HOPPER LIFT, RH (12-92)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		CABLE AND HOPPER LIFT, RH (12-92)	RH
1	SD205482	SECTION ASSEMBLY, DRIVE	1
2	SD201681	TUBE WLDT., 12-92	2
3	SD201683	TUBE WLDT., 12 INCH	1
4	SD201693	FLIGHT WLDT., 12, 41.5	1
5	SD201600	CHANNEL, FORMED	1
6	SD205490	HOPPER ASSEMBLY	1
7	SD201740	WASHER, FLAT, 0.69 INCH ID	4
8	SD201784	WASHER, FLAT, 0.53 INCH ID	4
9	SD205495	TRUSS WLDT., HALF 12 INCH	12
10	SD205495	ANCHOR, TRUSS EYE	6
11	SD205497	ANCHOR, TRUSS CABLE	6
12	SD201617	WLDT., LIFT HOPPER, 12 INCH	1
13	SD205689	ARM WLDT., LOWER	2
14	SD205703	TUBE WLDT., X-BRACE	1
15	SD205685	AXLE WLDT., 12-82, 92	1
16	SD205692	ARM WLDT., LOWER, LH	1
17	SD201644	X-BRACE WLDT., CYL.	1
18	SD205695	ARM WLDT., TOP	1
19	SD205543	REST WLDT.	2
20	SD205691	ARM WLDT., LOWER, RH	1
21	SD201762	X-BRACE WLDT., REAR	1
22	SD201766	X-STRAP, 1/4 X 1-1/4	2
23	SD205604	SPOUT ASSEMBLY, 12 INCH	1
24	SD201691	FLIGHTING WLDT., 12 INCH	2
25	SD201692	FLIGHT WLDT., 12, 360	1
26	SD200864	SHIELD, FORMED HEAD	1
27	SD200156	CHANNEL, FORMED	1
28	SD200199	RIM, 16 6, 6-BLT., 4.62 PILOT	2
29	SD200739	BEARING, 1-1/2 INCH 4-BOLT CAST FLANGE	1
30	SD201244	NUT, 1-1/2 WITH 3/8 SSCR	1
31	014770	BOLT, HHCS, 1/2-13 X 1-1/2 GR5 ZN	87
32	990610	BOLT, HHCS, 5/8-11 X 1-1/2 GR5 ZN	23
33	SD205611	BUSHING 1-1/4 INCH	6
34	SD201734	WASHER, FLAT, 0.66 INCH ID	6
35	I19508R1	NUT, LOCK, 5/8-11	50
36	073630	NUT, LOCK 3/8-16	22
37	037540	NUT, LOCK NYLON, 1/2-13 GR5 ZN	95
38	012260	BOLT, HHCS, 3/8-16 X 1.00 GR5 ZN	19
39	023110	BOLT, HHCS, 5/8-11 X 2.5 GR5 ZN	6
40	990620	BOLT, HHCS, 5/8-11 X 2	14
41	E580035	COTTER PIN, HAIR, 1/8 X 2-3/8	7
42	SD201618	PIN, HYD., HOIST PIVOT	2
43	386520	KEY SQUARE, 5/16 X 1-3/4 HARD	1
44	SD201939	PIN, SPL., 1/4 X 2-1/4	1
45	005200	WASHER, FLAT 1/2 STD.	4
46	SD200889	PULLY WLDT., RED	2
47	SD200082	PIN, LIFT CYL., PIVOT	1
48	SD200083	PIN, HYD., HOIST CYL.	1
49	114370	COTTER PIN, 1/4 X 2	8
50	005900	BOLT, HHCS, 5/16-18 X 1.00 GR5 ZN	2
51	181570	NUT, LOCK, NYLON INSERT, 5/16-18 UNC	3
52	011530	KEY SQUARE, 1/4 X 1-1/4	1
53	257480	BOLT, HHCS, 5/16-18 X 2-3/4 GR5 ZN	1
54	990820	BOLT, HHCS, 3/8-16 X 3 GR5 ZN	1
55	SD205638	BOLT, EYE, 5/8-11 X 9.5 OL	6
56	SD200438	WASHER, FLAT, 1.30 X 1.88	4
57	SD201634	AXLE EXT., WLDT.	2
58	SD205720	PIN, CLEVIS 1/2 X 5 INCH	2
59	SD200375	CABLE, HOPPER 3/16-7 X 9 X 420	1

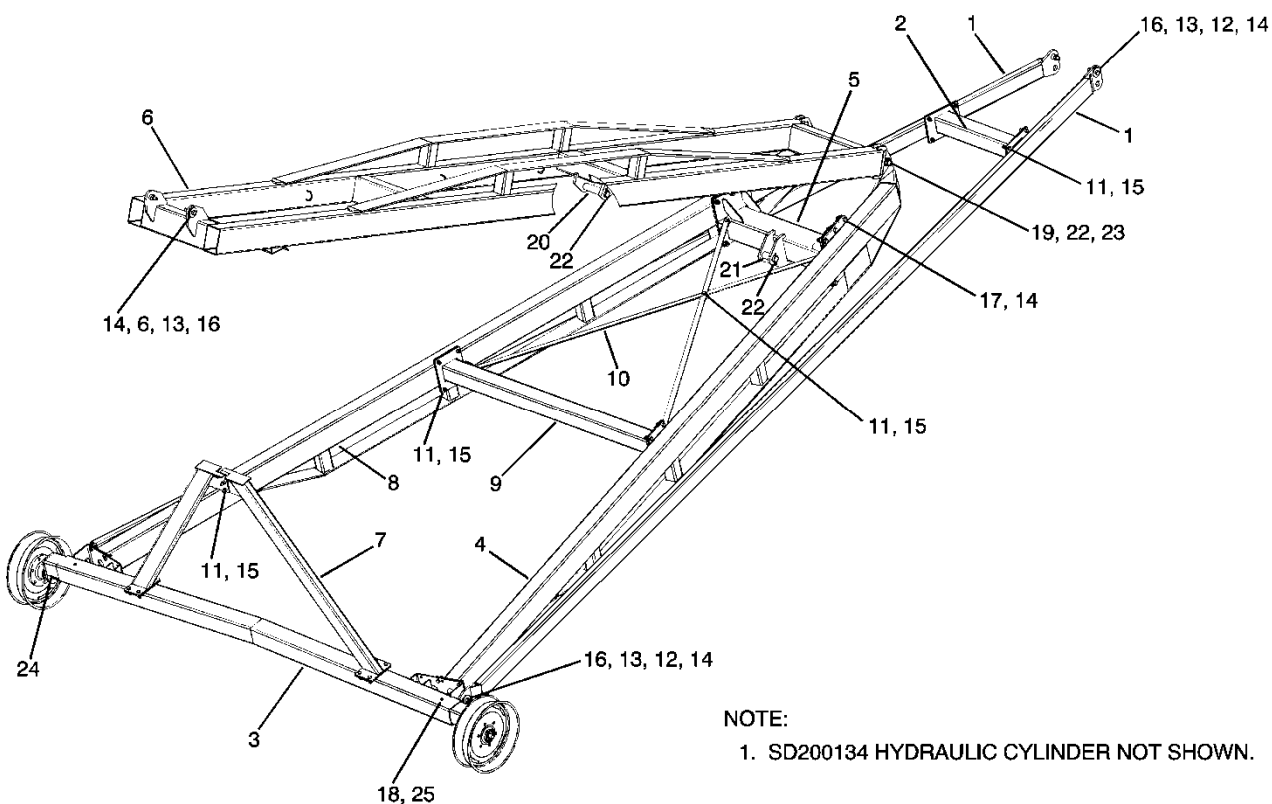
UNDERCARRIAGE, RH (12-92)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE, RH (12-92)	RF
1	SD205689	ARM WLDT., LOWER	2
2	SD205703	TUBE WLDT., X-BRACE	1
3	SD205685	AXLE WLDT., 12-82, 92	1
4	SD205692	ARM WLDT., LOWER, LH	1
5	SD201644	X-BRACE WLDT. CYL.	1
6	SD205695	ARM WLDT., TOP	1
7	SD205543	REST WLDT.	2
8	SD205691	ARM WLDT., LOWER, RH	1
9	SD201762	X-BRACE WLDT., REAR	1
10	SD201766	X-STRAP, 1/4 X 1-1/4	2
11	01477	BOLT, HHCS 1/2-13 X 1-1/2 GR5 ZN	39
12	SD205611	BUSHING, 1-1/4 INCH	6
13	SD201734	WASHER, FLAT 0.66 INCH ID	6
14	I19508R1	NUT, LOCK 5/8-11	20
15	037540	NUT, LOCK NYLON, 1/2-13 GR5 ZN	39
16	023110	BOLT, HHCS, 5/8-11 X 2.5 GR5 ZN	6
17	990620	BOLT, HHCS, 5/8-11 X 2	14
18	E580035	COTTER PIN, HAIR, 1/8 X 2-3/8	2
19	SD201618	PIN, HYD., HOIST PIVOT	2
20	SD200082	PIN, LIFT CYL., PIVOT	1
21	SD200083	PIN, HYD., HOIST PIVOT	1
22	114370	COTTER PIN, 1/4 X 2	8
23	SD200438	WASHER, FLAT, 1.30 X 1.88	4
24	SD201634	AXLE EXT., WLDT.	2
25	SD205720	PIN, CLEVIS, 1/2 X 5 INCH	2
26	SD200134	CYL. 5.00, 2.50, 58.25, 46.7	1

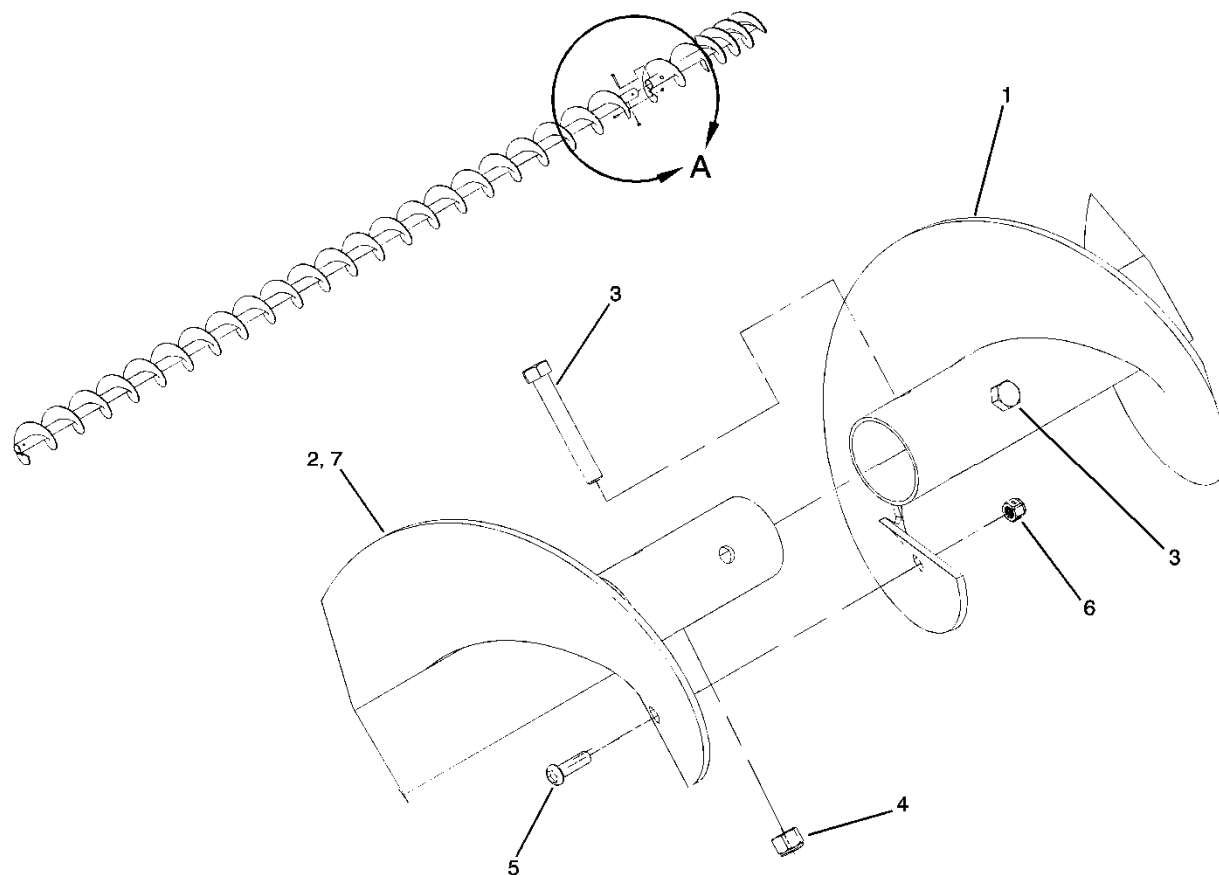
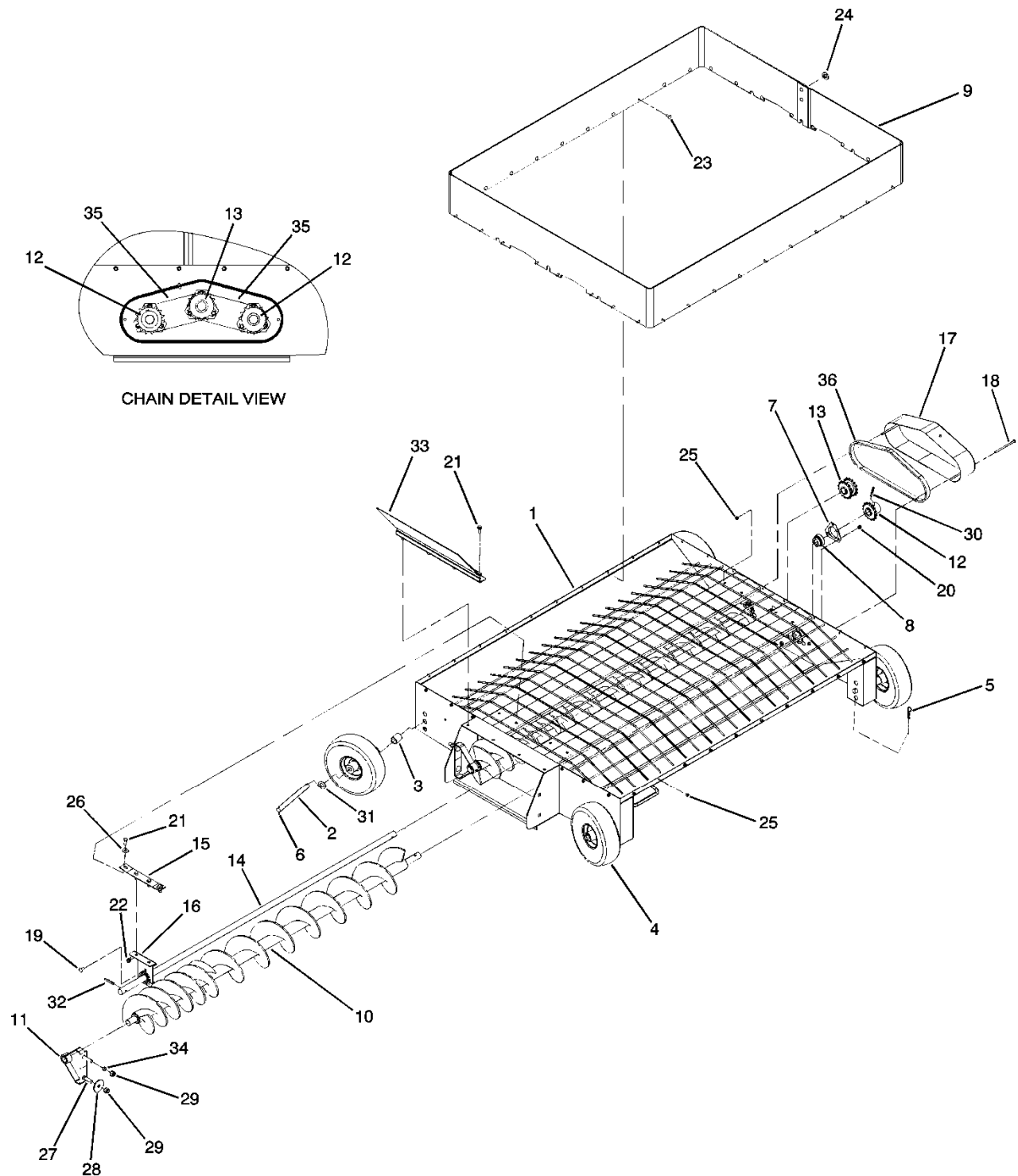
FLIGHTING CONNECTION, RH (12-72, 12-82, AND 12-92)**DETAIL A**

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY		
			12-72	12-82	12-92
	SD205308 SD205309 SD205310	FLIGHTING CONNECTION, RH (12-72) FLIGHTING CONNECTION, RH (12-82) FLIGHTING CONNECTION, RH (12-92)	RF	RF	RF
1	SD201693	FLIGHT WLDT., 12 X 41.5	1	1	1
2	SD201690	FLIGHT WLDT., 12 X 240	2	3	N/A
3	SD205642	BOLT, HHCS, 1/2-20 X 3-1/2 L	6	6	6
4	SD205437	NUT, LOCK, 1/2-20 GR5	6	6	6
5	SD205612	SCREW, CAP, BHHS	3	3	3
6	073630	NUT LOCK	3	3	3
7	SD201691	FLIGHT WLDT. 12 X 360	N/A	N/A	2
8	SD201692	FLIGHT WLDT., TOP, 12 X 354	1	N/A	1
9	SD201685	FLIGHT WLDT., TOP, 12 X 234	N/A	1	N/A

Hopper Bottom, RH (12 Inch)



HOPPER BOTTOM, RH (12 INCH)

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD205491	HOPPER BOTTOM, RH (12 INCH)	RF
1	SD205556	HOPPER WLDT., 12 INCH	1
2	SD201604	PIN, 0.75 INCH OD X 8.75 INCH LENGTH	4
3	SD201603	TUBE, RND., 1-1/4	4
4	SD201046	WHEEL, HOPPER	4
5	E580035	COTTER PIN, HAIR, 1/8 X 2-3/8	4
6	I120123	COTTER PIN, 1/8 X 1-1/4	4
7	SD202188	FLANGE, BRG., 52MM	8
8	SD200756	BRG., 1, WITH LOOSE LOCK	4
9	SD205586	BELT, RUBER HOPPER	1
10	SD201556	FLIGHTING WLDT.	2
11	SD205577	BEARING WLDT., SIDE	2
12	SD200492	SPROCKET WLDT.	2
13	SD200494	SPROCKET WLDT.	1
14	SD205591	SHAFT, ROUND 1 INCH	1
15	SD200142	PLATE, FORMED MNT.	1
16	SD200162	PLATE, FORMED MNT.	1
17	SD201706	SHIELD WLDT.	1
18	394900	BOLT, HHCS, 1/4-20 X 4-1/2	2
19	012410	BOLT, CRG., 5/16-18 X 3/4 SSN ZN	12
20	181570	NUT, LOCK, NYLON INSERT, 5/16-18 UNC	12
21	012260	BOLT, 3/8-16 X 1.00 GR5 ZN	8
22	073630	NUT, LOCK 3/8-16	8
23	E096029	BOLT, CRG., 1/4-20 X 3/4	38
24	023260	WASHER, FLAT, 1/4 STD.	2
25	037550	NUT, LOCK, NYLON INSERT, 1/4-20 HEX	40
26	021190	WASHER, FLAT, 3/8 STD., 7/16 X 5/64 ZN	2
27	463750	BOLT, CRG., 1/2-13 X 2 SSN GR5 ZN	4
28	SD201784	WASHER, FLAT, 0.53 INCH ID	2
29	037540	NUT, LOCK, NYLON, 1/2-13 GR5 ZN	4
30	237190	PIN, SPRING, 5/16, 2.00	3
31	I131017	WASHER, FLAT, 0.812	4
32	SD201255	PIN, SPL., 3/8, 2	1
33	SD205600	DOOR WLDT., TRANS.	1
34	SD205801	SPACER, 0.530 X 0.25	4
35	SD200031	CHAIN ASSEMBLY, ROLLER #50 34P	2
36	SD202206	SEAL, RUBBER	1

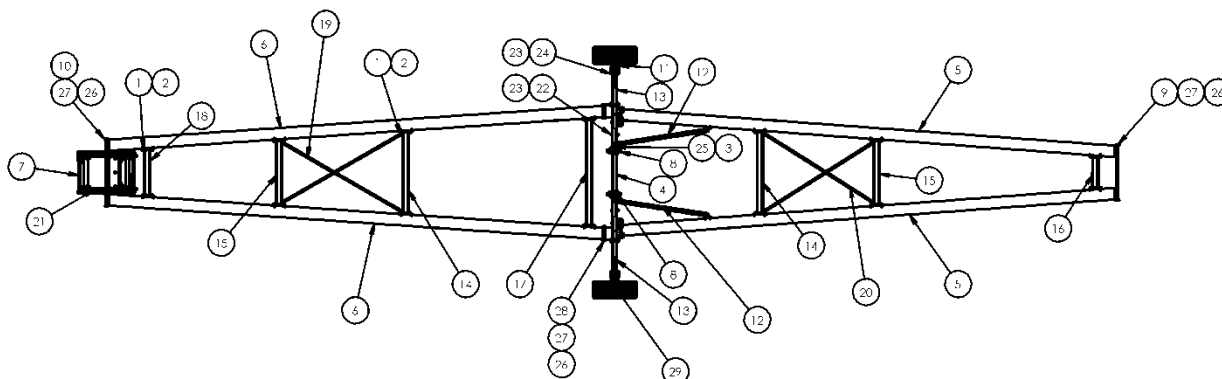
UNDERCARRIAGE, 12-122

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
		UNDERCARRIAGE, (12-122)	RF
1	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5	78
2	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	94
3	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	4
4	SD205877	WLDT AXLE 122	1
5	SD205879	WLDT ARM FRONT 122	2
6	SD205912	WLDT ARM REAR 122	2
7	SD205917	WELDMENT TRACK CAR	1
8	SD205927	WLDT, RISER AXLE	2
9	SD205936	PIN 1-1/4" UNDERCARRIAGE	1
10	SD205937	PIN 1-1/4" UNDERCARRIAGE	1
11	SD205961	WLDT, SPINDLE 122	2
12	SD205967	WLDT BRACE RISER	2
13	SD205963	WLDT EXTENSION AXLE	2
14	SD205979	WLDT BRACE, CROSS	2
15	SD205980	BRACE WLDT, CROSS	2
16	SD205981	BRACE WLDT, CROSS	1
17	SD205984	WLDT BRACE, CROSS	1
18	SD205987	BRACE WLDT, CROSS	1
19	SD205990	ANGLE, 1-1/4, 1/8 X-BRACE	2
20	SD205991	ANGLE, 1-1/4, 1/8	2
21	SD205995	WLDT, GUIDE CAR	2
22	028330	BOLT, HHCS 5/8-11	12
23	038850	Nut, Lock 5/8-11 GrA ZN Hex	34
24	990620	BOLT, HHCS 5/8-11x2	22
25	I19508R1	NUT, LOCK 5/8-11	4
26	SD200436	WASHER, FLAT	8
27	114370	1/4 x 2 COTTER PIN	8
28	SD206130	PIN 1-1/4" UNDERCARRIAGE	2
29	MP12.00090	RIM, 15 X 10 - 8 BOLT	2

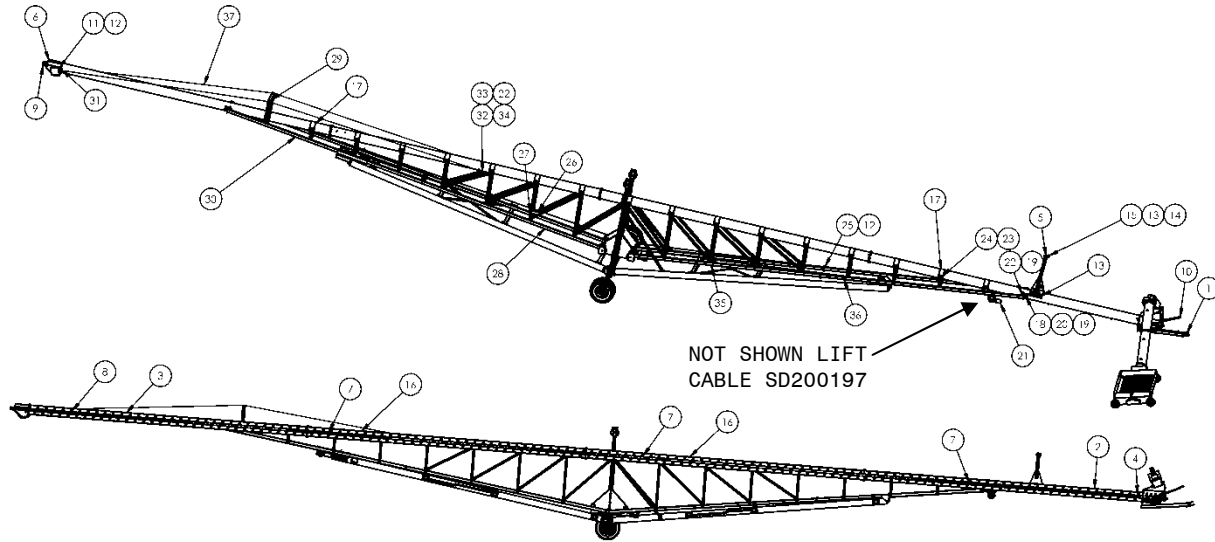
TUBES AND FLIGHTING 12-122

FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
1	SD205482	SECTION ASSY, DRIVE	1
2	SD205834	TUBE WLDT, 12-122	1
3	SD205968	TUBE WLDT, 12"	1
4	SD201693	FLIGHT WLDT, 12,41.5	1
5	SD201617	WLDT LIFT HOPPER 12"	1
6	SD205604	SPOUT ASSY, 12"	1
7	SD201691	FLIGHTING WLDT, 12"	3
8	SD201692	FLIGHT WLDT, 12,360	1
9	SD200864	SHIELD, FRMD HEAD	1
10	SD200156	CHANNEL, FORMED	1
11	014770	BOLT, HHCS 1/2-13 x 1-1/2 GR5 ZN	200
12	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	214
13	E580035	PIN, HAIR 1/8 x 2-3/8	7
14	005200	WASHER, FLAT 1/2 STD	12
15	SD200889	PULLY WLDT, RED	2
16	SD205835	TUBE WLDT, 12-122	2
17	SD205844	CLAMP HALF 12"	17
18	990610	BOLT, HHCS 5/8-11 x 1 1/2 GR5	8
19	I124589	HNUT 5/8-11 Gr5 ZN	16
20	020430	WASHER, FLAT 5/8 STD	4
21	SD206006	ASSY WINCH 122	1
22	SD206129	BOLT, HHCS 5/8-11	10
23	027260	NUT, HEX 3/8-16 GR5 ZN	72
24	006690	HBOLT 0.3750-16x1.25x1.25-N	72
25	010730	HBOLT 1/2-13 x 1.25" GR5 ZN	37
26	SD205998	WLDT, FLAG STOP LIFT	1
27	SD206009	PLATE MOUNT STOP	1
28	SD205950	WLDT TRUSS MID	1
29	SD205971	WLDT, TRUSS	1
30	SD205951	WLDT TRUSS	1
31	SD205974	CABLE ANCHOR	2
32	SD205638	EYEBOLT, 5/8-11x9.5 OL	2
33	I19508R1	NUT, LOCK 5/8-11	12
34	SD205496	ANCHOR, TRUSS EYEBOLT	2
35	SD205940	WLDT TRUSS MID	1
36	SD205941	TRUSS WLDT, LOWER	1
37	SD201638	CABLE 3/8" X 52'	2
38	SD200197	CABLE 3/8" X 180'	1

12" BIN HOPPER BOTTOM ASSEMBLY

HOSES SD205772 AND SD205775
NOT SHOWN

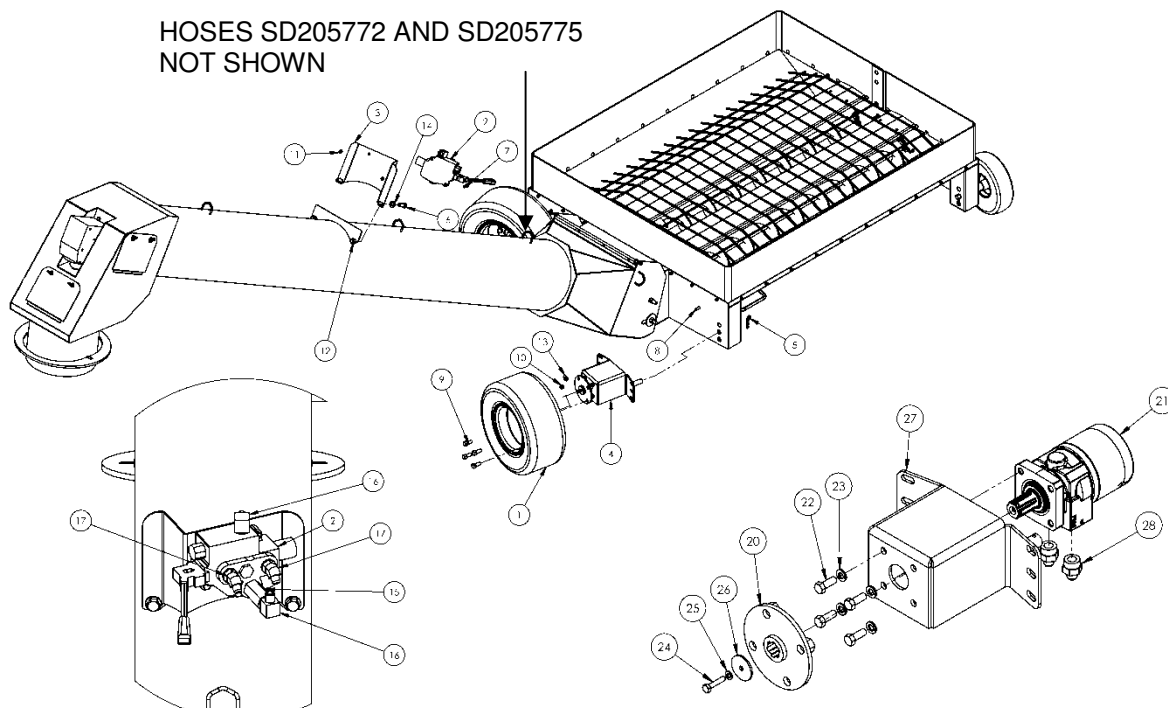


FIG ITEM	PART NUMBER	NOMENCLATURE	UNITS PER ASSY
	SD206294	12" BIN HOPPER BOTTOM ASSEMBLY	REF
1	SD202073	TIRE & WHEEL ASSY	2
2	SD200487	CONTROL VALVE	1
3	SD201718	PLATE, MOUNT POWERED	1
4	SD201716	MOTOR & MOUNT ASSY,	2
5	E580035	PIN, HAIR 1/8" x 2-3/8" COTTER	2
6	10730	HBOLT 1/2-13 x 1.25" GR5 ZN	2
7	0117530	HBOLT 0.3125-18x1 3/4" ZN	2
8	012260	3/8-16 x 1.00 GR5 ZN	2
9	V007000	HBOLT 0.5000-13x2.5x1.25-N	8
10	073630	NUT, LOCK 3/8-16	2
11	181570	NYLON INSERT LOCKNUT, 5/16-18	2
12	037540	Nut, Lock 1/2-13 GR5 ZN Nylon	2
13	021190	WASHER, FLAT 3/8 STD 7/16x x5/64	2
14	005200	WASHER, FLAT 1/2 STD	2
15	SD205729	CHECK VALVE #10 MOR #10 FOR	1
16	MP32.03794	ELBOW #10 FOR, #8MJ	2
17	SD205777	FITTING #6MJ, #8MOR	2
18	SD205772	HOSE, HYD 1/4" X 93"	1
19	SD205775	HOSE, HYD 1/4" X 50"	2
20	SD205863	HUB WLDT, 4-BOLT	1
21	SD205769	MOTOR, HYDRAULIC	1
22	012260	3/8-16 x 1.00 GR5 ZN	4
23	021180	WASHER, LOCK 3/8 ZN	4
24	206070	BOLT, HHCS 1/4-20 x 1-1/4	1
25	029440	LW 0.25	1
26	SD205411	WASHER 1.50" OD x	1
27	SD201714	MOUNT WLDT,	1
28	553390	FITTING #6MJ, #10MOR	2



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