

victor

RUNNING GEAR

PARTS BOOK

27.00003



Issue Date: 12/98

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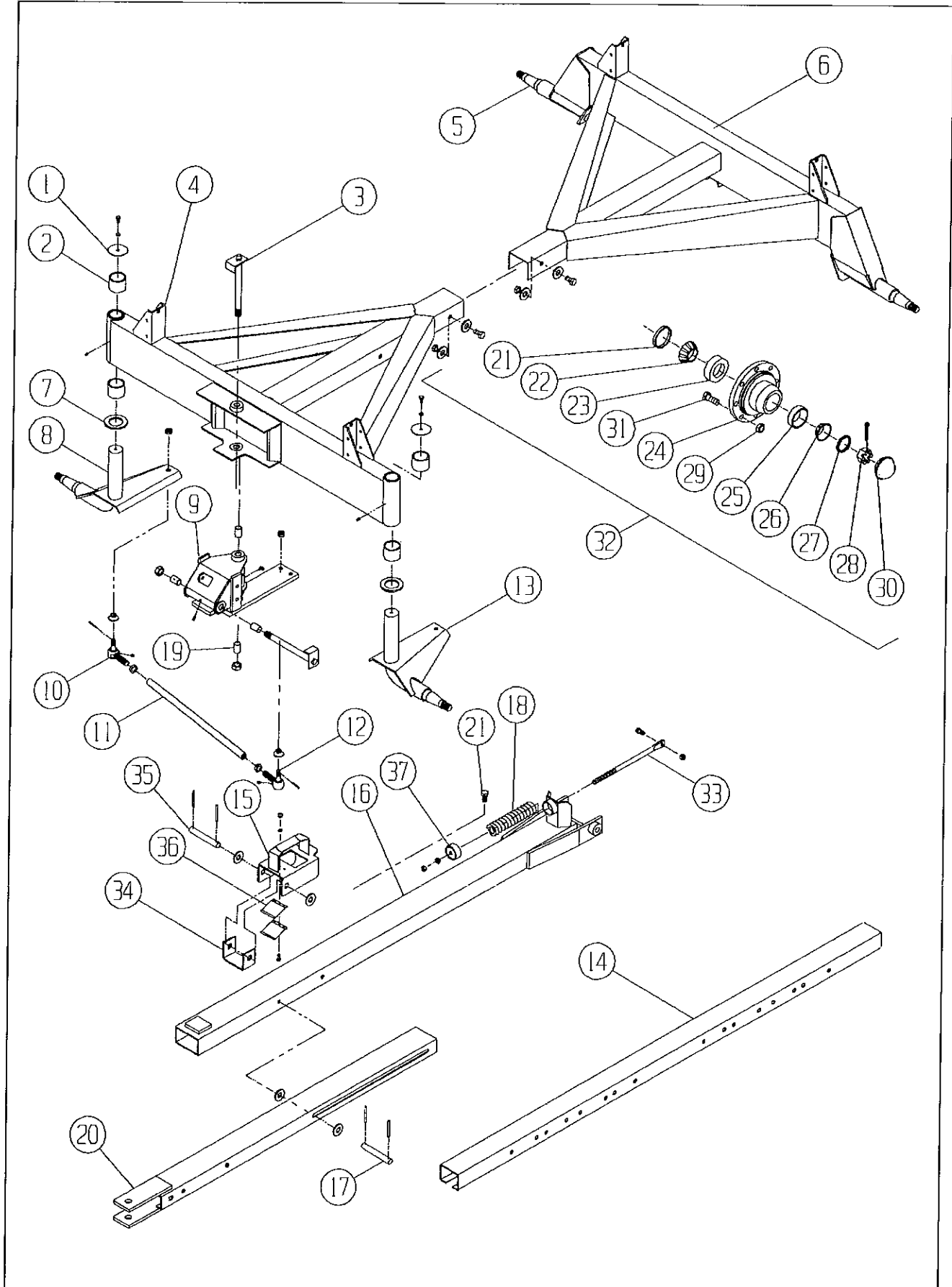


RUNNING GEAR
27.00003

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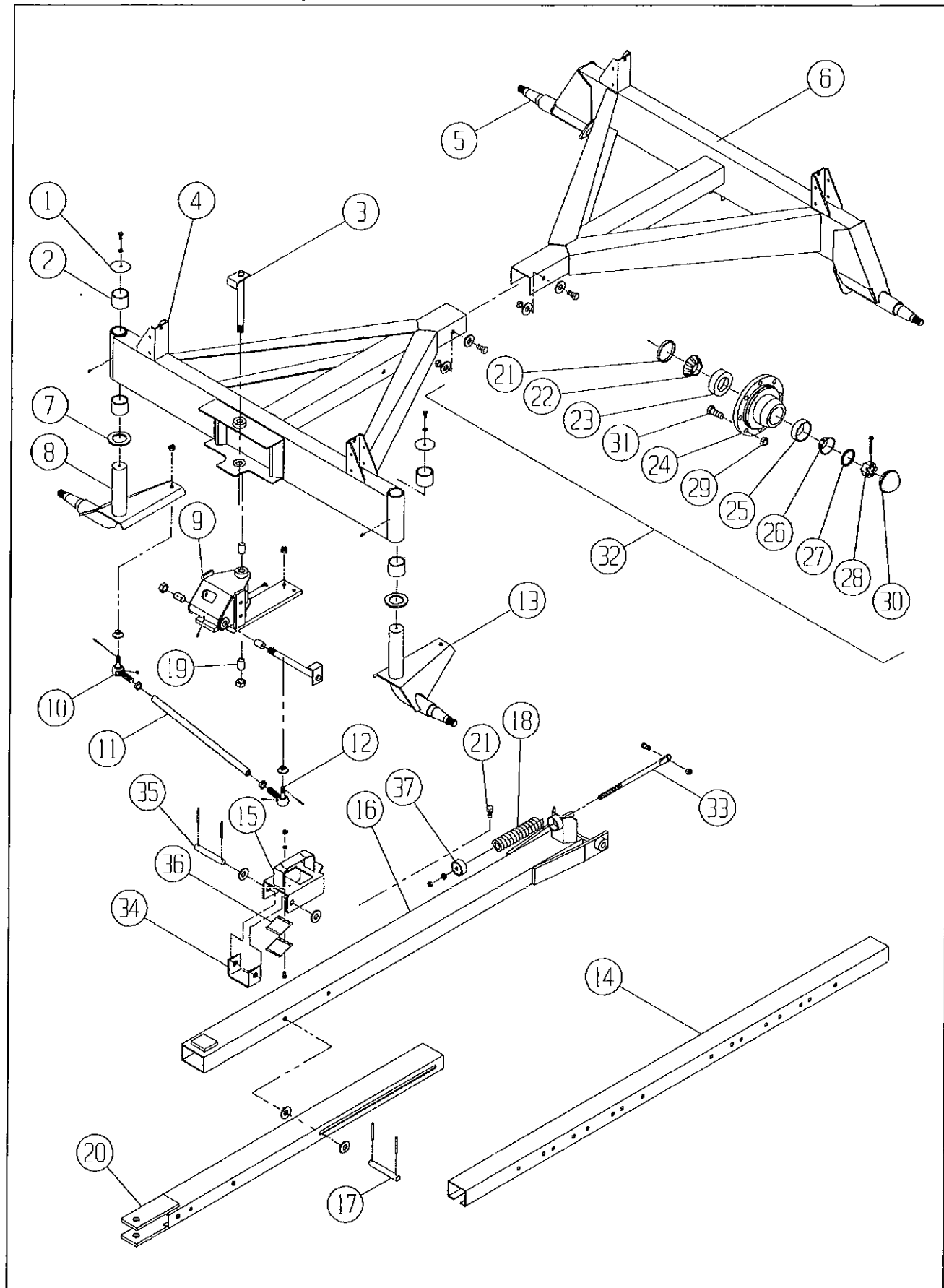
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10 & 12 TON 4-WHEEL



Item	Part No.	Quantity	Description
1	12.10075.7	2	Washer, Flat
	902364	2	Bolt, Hex, 3/8-16 x 3/4
	900504	2	Lockwasher, 3/8, Med
2	12.10018	4	Bushing, 2.25 x 2.62 x 2.0 (12-Ton)
	12.10098	4	Bushing, 2.00 x 2.25 x 2.0 (10-Ton)
3	12.10557.7	2	Pin, Weldment, 7/8
	09.70771	2	Nut, Lock, 7/8-9 Nyl Ins
4	12.10582.7	1	Front Bolster Assy (12-Ton)
	12.10538.7	1	Front Bolster Assy (10-Ton)
	900538	2	Fitting, Grease, 1/4-28
5	12.10082	2	Spindle (12-Ton) Weld In
	12.10097	2	Spindle, (10-Ton) Weld In
6	12.10080.7	1	Rear Bolster Assy (12-Ton)
	12.10120.7	1	Rear Bolster Assy (10-Ton)
	901619	8	Bolt, Hex, 5/8-11 x 1 1/2, Gr5 Pl
	09.70954	16	Washer, Flat, 5/8, Ht, Pl
	906402	8	Nut, Lock, 5/8-11 Nyl Ins
7	12.10077	2	Washer, Flat, Hardened (12-Ton)
	12.10078	2	Washer, Flat, Hardened (10-Ton)
8	12.10163.7	1	Spindle Assy, Right (12-Ton)
	12.10165.7	1	Spindle Assy, Right (10-Ton)
9	12.10561.7	1	Steering Box Weldment
	900538	2	Fitting, Grease, 1/4-28
10	12.10059	2	Ball Joint Kit R.H. (Includes Ball Joint, Boot, Nut, Pin & Fitting)
	903312	2	Nut, Jam, 3/4-16
11	12.10068.7	2	Tie Rod
12	12.10060	2	Ball Joint Kit L.H. (Includes Ball Joint, Boot, Nut, Pin & Fitting)
	09.70761	2	Nut, Jam, 3/4-16 L.H.
13	12.10162.7	1	Spindle Assy, L.H. (12-Ton)
	12.10164.7	1	Spindle Assy, L.H. (10-Ton)
14	12.10050.7		Reach, (92" Long)
	12.10051.7		Reach, (116" Long)
	12.10052.7		Reach, (144" Long)
15	12.10524.7	1	Adjuster Weldment
16	12.10704	1	Pole, Long
17	12.10651	1	Pin, 5/8 x 6.06
	900498	2	Washer, Flat, 5/8
	09.72003	2	Pin, Roll, 3/16 x 2
18	12.10056	1	Spring, Compression
19	12.10026	4	Bushing, .875 x 1.00 x 1.5
20	12.10516.7	1	Pole Extension Weldment
21	12.10159	4	Seal, Oil, 2 1/4" (12-Ton)
	902407	4	Seal 2" (10-Ton)
22	902892	4	Bearing Cone (12-Ton)
	901150	4	Bearing Cone (10-Ton)
23	902893	4	Bearing Cup (12-Ton)
	901151	4	Bearing Cup (10-Ton)

10 & 12 TON 4 -WHEEL, continued

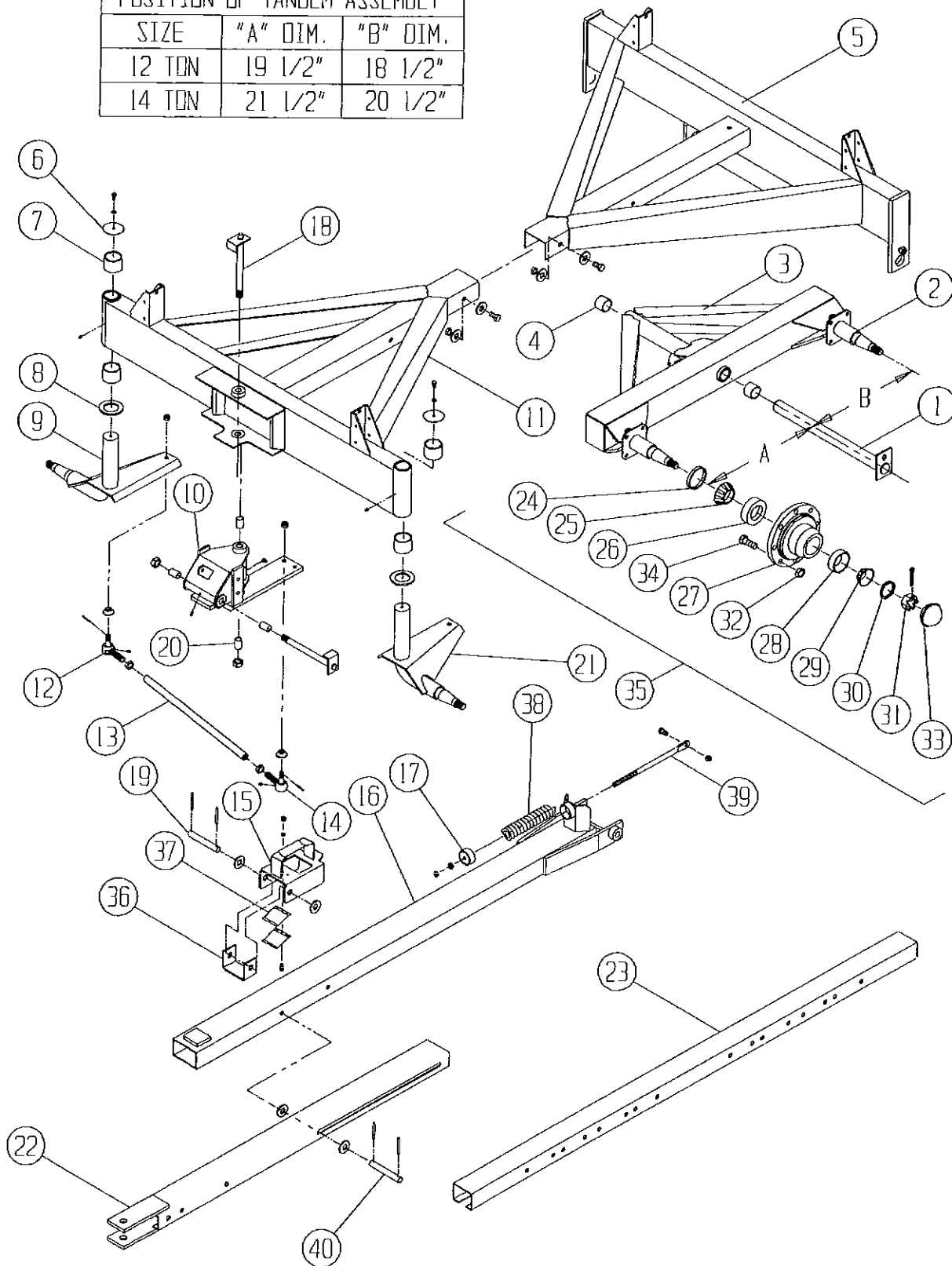


10 & 12 TON 4-WHEEL, continued

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12 & 14 TON TANDEM

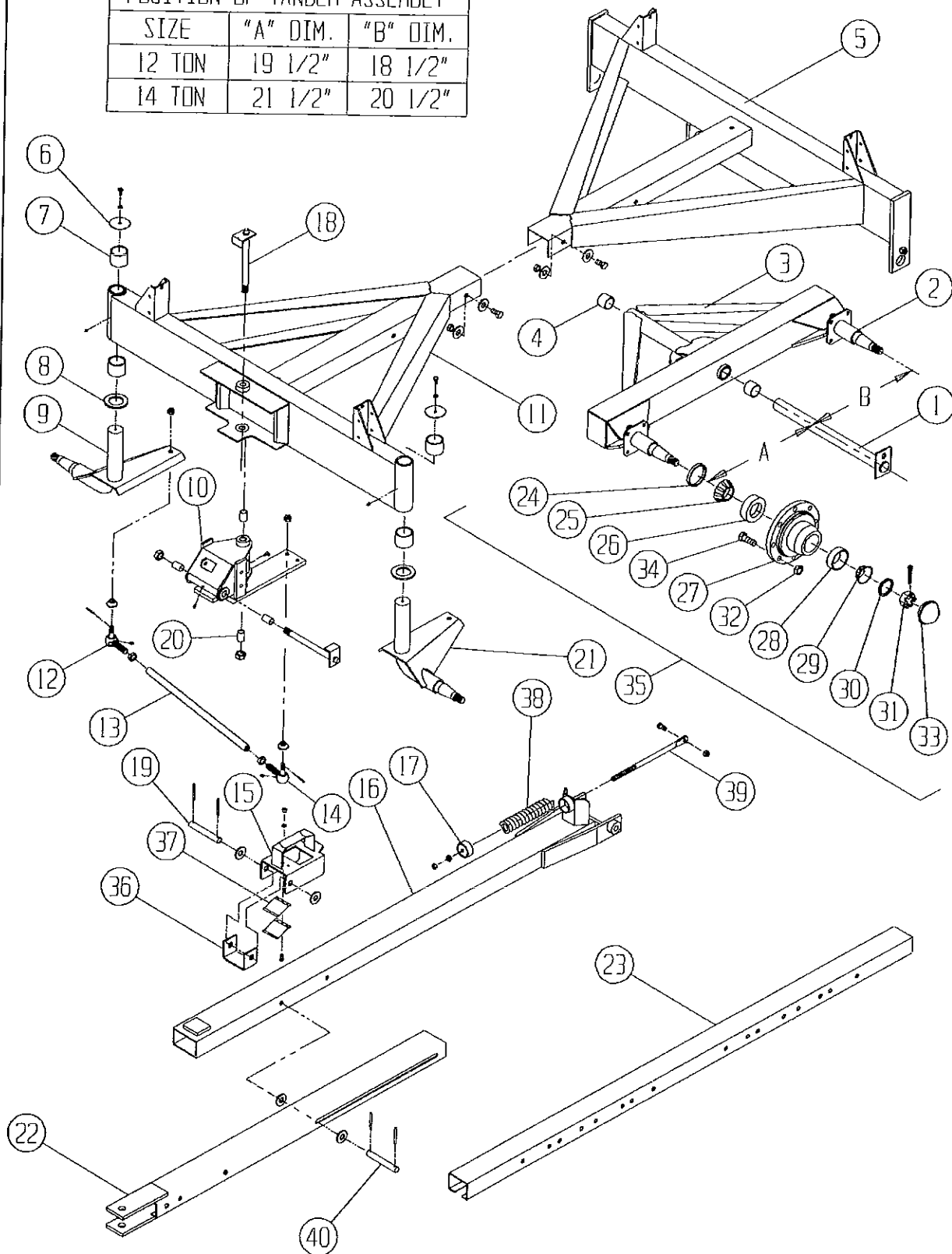
POSITION OF TANDEM ASSEMBLY		
SIZE	"A" DIM.	"B" DIM.
12 TON	19 1/2"	18 1/2"
14 TON	21 1/2"	20 1/2"



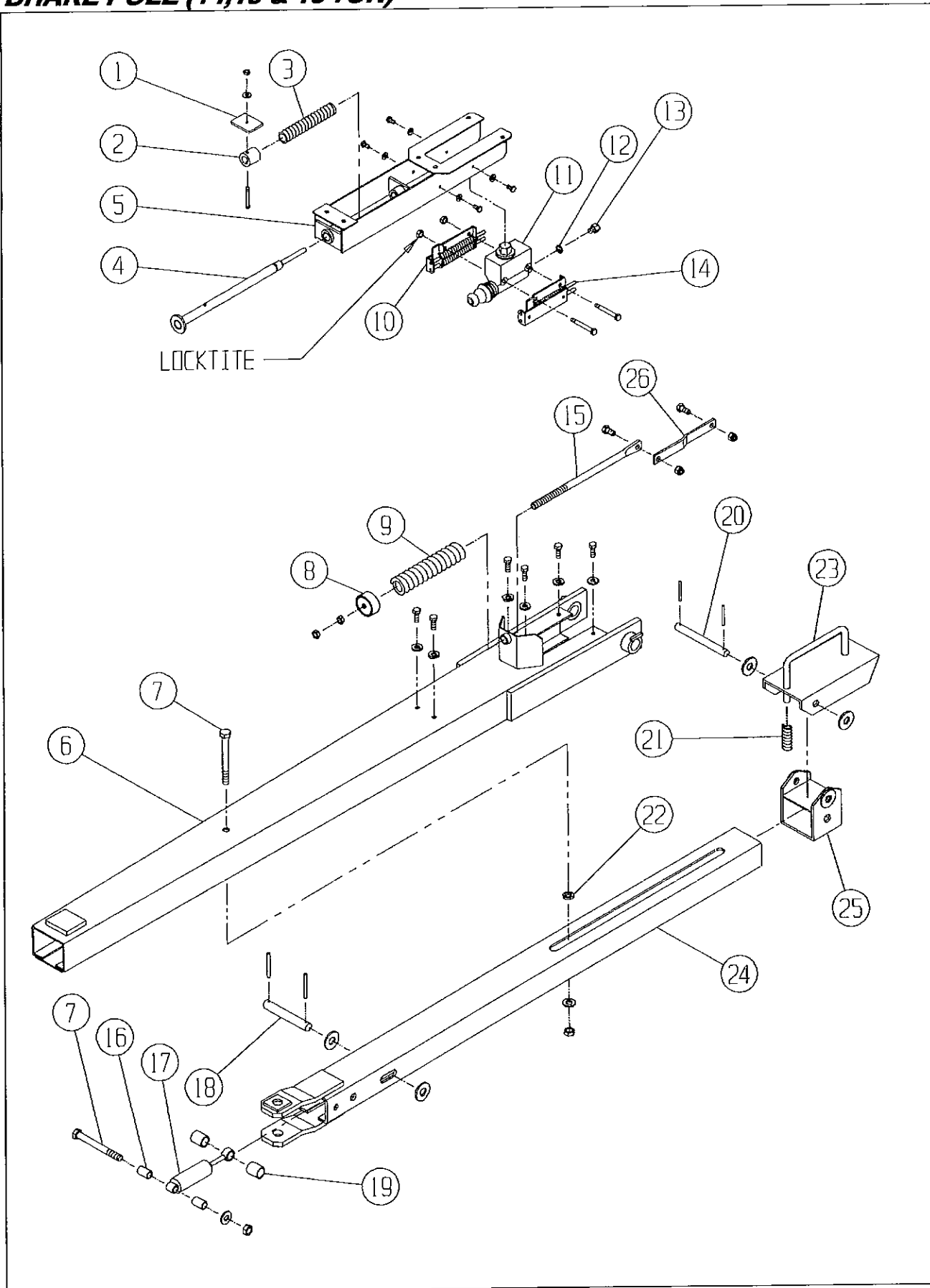
Item	Part No.	Quantity	Description
1	12.10567.7	2	Shaft Assembly, Tandem
	906402	2	Nut, 5/8-11 Nylon
2	12.10082	4	Spindle (14-Ton)
	12.10097	4	Spindle (12-Ton)
3	12.10597.7	2	Tandem Weldment, 14T, W/O Hub
	12.10596.7	2	Tandem Weldment, 12T, W/O Hub
	900538	2	Fitting, Grease, 1/4-28
4	12.10099	4	Bushing, 1.75 x 2.00 x 1.5
5	12.10553.7	1	Rear Bolster Weldment
	901619	8	Bolt, Hex, 5/8-11 x 1 1/2, Gr 5 Pl
	09.70954	16	Washer, Flat, 5/8, Ht, Pl
	906402	8	Nut, Lock, 5/8-11 Nyl Ins
6	12.10075.7	2	Washer, Flat
	902364	2	Bolt, Hex, 3/8-16 x 3/4
	900504	2	Washer, Lock, 3/8, Med
7	12.10018	4	Bushing, 2.25 x 2.62 x 2.00
	12.10098	4	Bushing, 2.00 x 2.25 x 2.00
8	12.10077	2	Washer, Flat, Ht, (14T)
	12.10078	2	Washer, Flat, Ht (12T)
9	12.10163.7	1	Spindle Assy, Right (14T)
	12.10165.7	1	Spindle Assy, Right (12T)
10	12.10561.7	1	Steering Box Weldment
	900538	2	Fitting, Grease, 1/4-28
11	12.10582.7	1	Front Bolster Assy, (14T)
	12.10538.7	1	Front Bolster Assy, (12T)
	900504	2	Fitting, Grease, 1/4-28
12	12.10060	2	Ball Joint Kit, LH (Includes Ball Joint, Boot, Nut Pin & Fitting)
	09.70761	2	Nut, Jam, 3/4-16
13	12.10068.7	2	Tie Rod
14	12.10059	2	Ball Joint Kit, RH (Includes Ball Joint, Boot, Nut Pin & Fitting)
	903312	2	Nut, Jam, 3/4-16
15	12.10524.7	1	Adjuster Weldment
16	12.10704	1	Pole Assy, Long
17	12.10497.7	1	Guide Wldmt, Spring
18	12.10557.7	2	Pin Weldment, 7/8
	09.70771	2	Nut, Lock, 7/8-9 Nyl Ins
19	12.10527	1	Pin, 5/8 x 7
	900498	2	Washer, Flat, 5/8
	09.72003	2	Pin, Roll, 3/16 x 2
20	12.10026	4	Bushing, .875 x 1.00 x 1.5
21	12.10162.7	1	Spindle Assy, Lft (14T)
	12.10164.7	1	Spindle Assy, Lft (12T)
22	12.10516.7	1	Pole Extension Weldment
23	12.10050.7		Reach, 92" Long
	12.10051.7		Reach, 116" Long
	12.10052.7		Reach, 144" Long
24	12.10159	6	Seal, (14T)
	902407	6	Seal, (12T)
25	902892	6	Bearing Cone (14T)

12 & 14 TON TANDEM, continued

POSITION OF TANDEM ASSEMBLY		
SIZE	"A" DIM.	"B" DIM.
12 TON	19 1/2"	18 1/2"
14 TON	21 1/2"	20 1/2"



BRAKE POLE (14,15 & 18 TON)



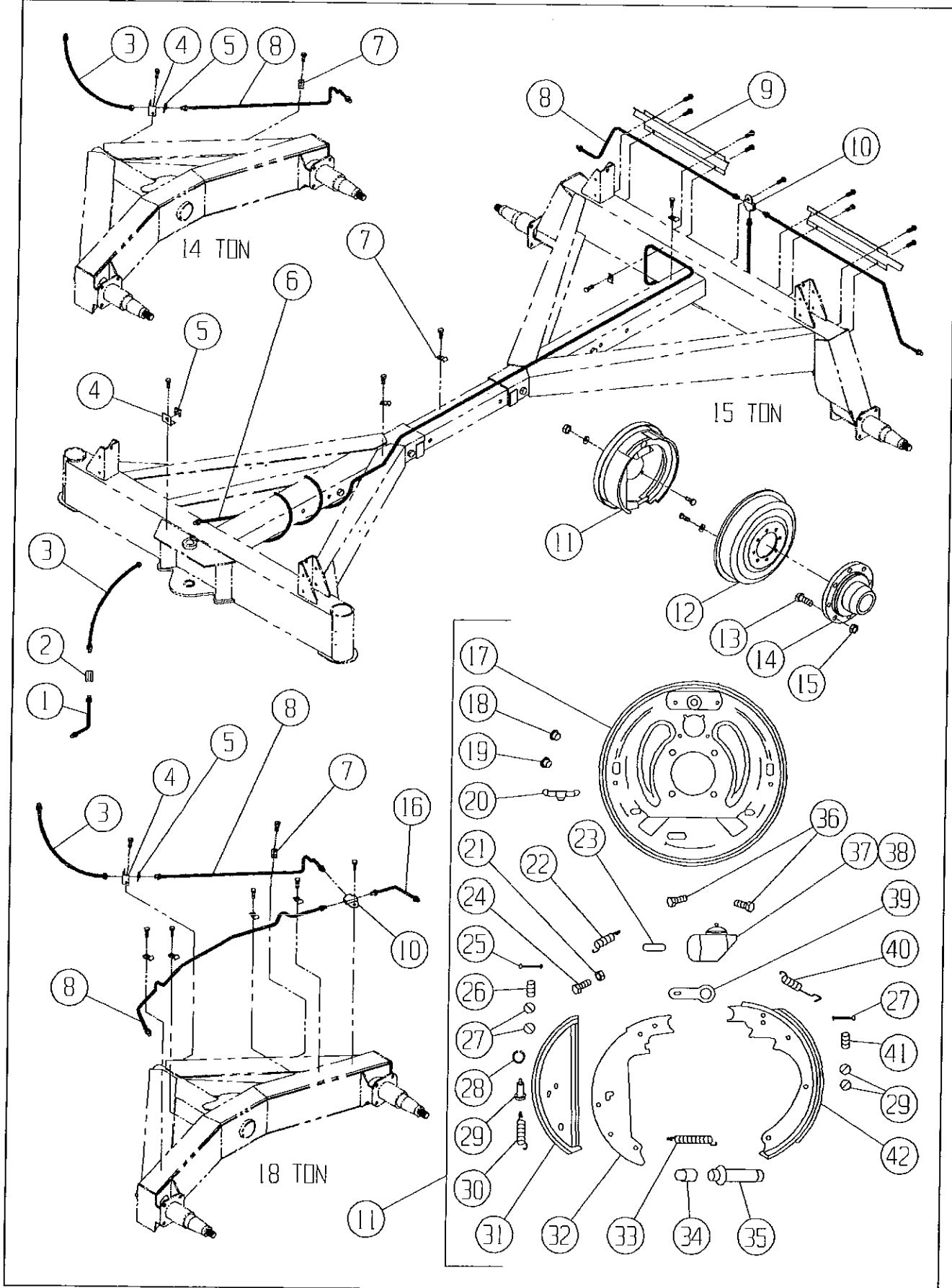


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BRAKE POLE (14,15 & 18 TON)

Item	Part No.	Quantity	Description
1	12.10438.5	1	Stop, Inner Bushing
2	12.10433.5	1	Bushing, Bracket Inner
	09.71075	1	Bolt, Hex, 1/4-20 x 2 1/4
	900502	1	Lockwasher, 1/4, Med
	904092	1	Nut, Lock, 1/4-20, Nyl Ins
3	110090A1	1	Spring, Compression
4	12.10434	1	Push Rod Brake Weldment
5	12.10407.5	1	Support, Brake Weldment
	900389	4	Bolt, Hex, 5/16-18 x 1/2
	900503	4	Lockwasher, 5/16, Med
6	12.10415.5	1	Pole Weldment, Brake (15-18 Ton)
	12.10672.5	1	Pole Weldment, Brake (14Ton)
	900397	6	Bolt, Hex, 3/8-16 x 1
	900504	6	Lockwasher, 3/8-16, Med
7	904217	2	Bolt, Hex, 5/8-11 x 5, Gr 5
	900498	2	Flatwasher, 5/8
	906402	2	Nut, Lock, 5/8-11 Nyl Ins
8	12.10497.7	1	Guide Weldment, Spring 3/4
9	12.10056	1	Spring, Compression, .38 x 2.00 x 9.25
10	12.10441.5	1	Cylinder Brake Assy, Right
11	12.10440.5	1	Master Cylinder
	902831	2	Bolt, Hex, 3/8-16 x 3
	906400	2	Nut, 3/8-16, Lock
12	12.10439	1	Gasket, Brake
13	12.10457	1	Connector, Brake
14	12.10442.5	1	Cylinder Brake Assy, Left
15	12.10495	1	Bolt, Spade 3/4
	900372	2	Nut, 3/4-10
	902050	1	Bolt, Hex, 1/2-13 x 2
	906401	1	Nut, Lock, 1/2-13 Nyl Ins
16	12.10406.5	2	Spacer Shock Absorber
17	12.10443.5	1	Shock Absorber, Brake
18	12.10436	1	Pin, 7/8, Brake
	09.72003	2	Pin, Roll, 3/16 x 2
	09.70970	2	Flatwasher, 7/8
19	12.10414.5	2	Spacer, Shock Absorber
20	12.10388	1	Pin, 3/4 x 7
	900499	2	Flatwasher, 3/4
	09.72003	2	Pin, Roll, 3/16 x 2
21	12.10490	1	Spring, Compression
22	12.10048.5	1	Spacer
23	12.10360.7	1	Adjuster, Weldment
24	12.10410.5	1	Pole Extension, Brake Weldment
25	12.10405.5	1	Pivot, Adjuster, Brake Weldment
26	12.10674.5	1	Link, Offset
	902050	1	Bolt, Hex, 1/2-13 x 2
	906401	1	Nut, Lock, 1/2-13 Nyl Ins

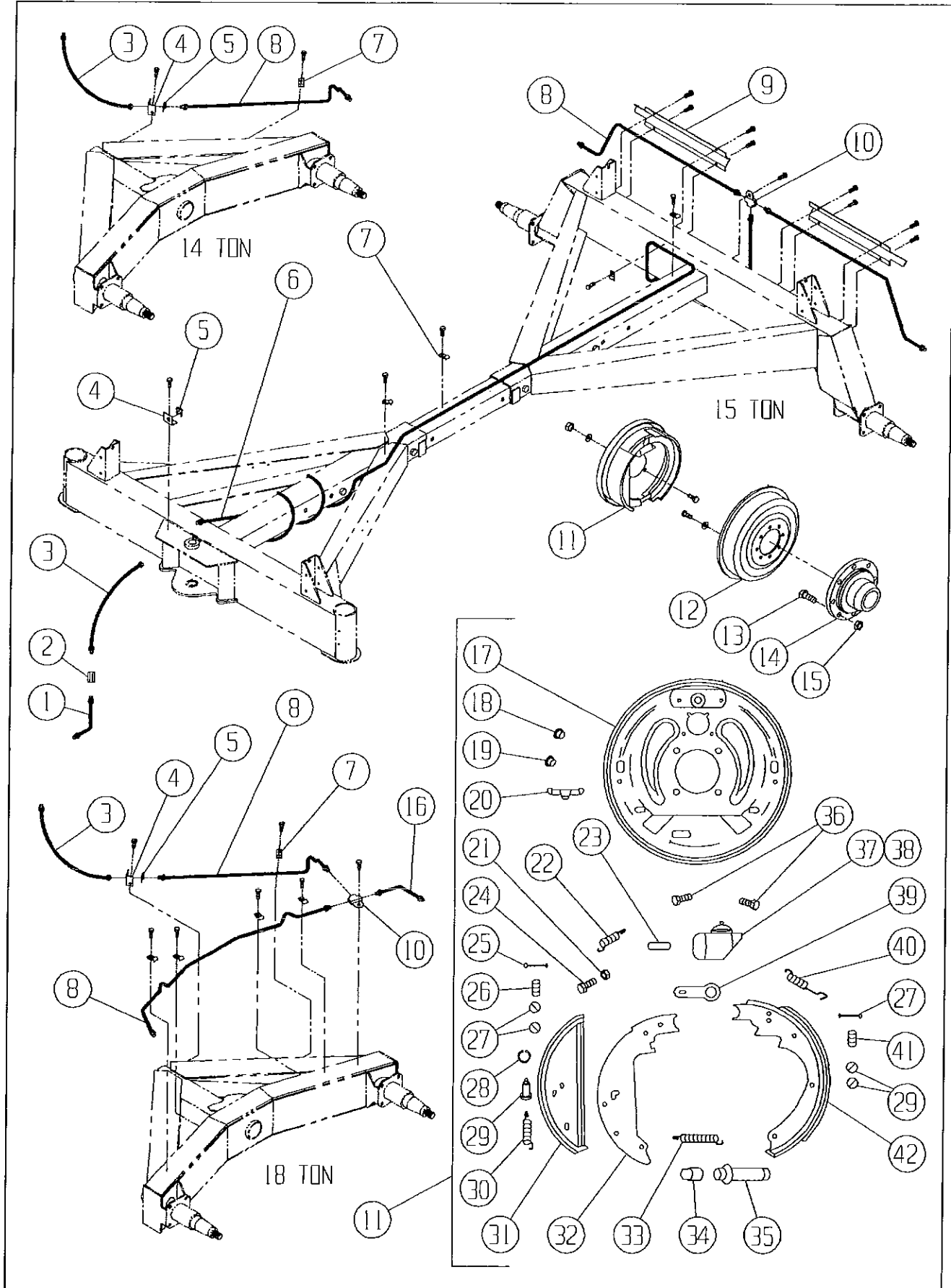
BRAKES (14,15 &18 TON)



BRAKES (14,15 &18 TON)

Item	Part No.	Quantity	Description
1	12.10458	1	Tube, 4 1/2
2	12.10445	1	Union
3	12.10446	1	Hose, 18 7/8" (15 Ton)
		3	Hose, 18 7/8" (14&18 Ton Tandem)
4	12.10448	1	Hose, Bracket (15 Ton)
	09.71112	1	Bolt, Hex, 5/16-18 x 3/4 (15 Ton)
	12.10448	3	Hose, Bracket (14&18 Ton Tandem)
	09.71112	3	Bolt, Hex, 5/16-18 x 3/4 (15 Ton)
5	12.10449	1	Hose Clip (15 Ton)
		3	Hose Clip (14&18 Ton Tandem)
6	12.10450	1	Tube, 15'
7	12.10454	4	Clip (15 Ton)
	12.10454	6	Clip (14 Ton)
	12.10454	14	Clip (18 Ton Tandem)
	907060	4	Screw, Hex Head Washer
	907060	6	Screw, Hex Head Washer
	907060	14	Screw, Hex Head Washer
8	12.10451	2	Tube, 53" (14&15 Ton)
	12.10451	2/4	Tube, 53" (18 Ton)
9	12.10444	2	Cover, Brake Line (15 Ton)
	09.71112	8	Bolt, Hex, 5/16-18 x 3/4 (15 Ton)
10	12.10447	1	Tee, w/Brk (14&15 Ton)
		1/3	Tee, w/Brk (18 Ton Tandem)
	09.71112	1	Bolt, Hex, 5/16-18 x 3/4 (14&15 Ton)
		1/3	Bolt, Hex, 5/16-18 x 3/4 (18 Ton Tandem)
11	903193	1	Brake, Left Backing Plate Assembly (14&15 Ton)
		1/2	Brake, Left Backing Plate Assy (18 Ton Tandem)
	903292	4	Bolt, Hex, 1/2-20 x 1 (14&15 Ton)
		4/8	Bolt, Hex, 1/2-20 x 1 (18 Ton Tandem)
	900506	4	Lockwasher, 1/2, Med (14&15 Ton)
		4/8	Lockwasher, 1/2, Med (18 Ton Tandem)
	901300	4	Nut, 1/2-20 (14&15 Ton)
		4/8	Nut, 1/2-20 (18 Ton Tandem)
Not Shown	903192	1	Brake, Right Backing Plate Assembly (14&15 Ton)
		1/2	Brake, Right Backing Plate Assy (18 Ton Tandem)
	903292	4	Bolt, Hex, 1/2-20 x 1 (14&15 Ton)
		4/8	Bolt, Hex, 1/2-20 x 1 (18 Ton Tandem)
	900506	4	Lockwasher, 1/2, Med (14&15 Ton)
		4/8	Lockwasher, 1/2, Med (18 Ton Tandem)
	901300	4	Nut, 1/2-20 (14&15 Ton)
		4/8	Nut, 1/2-20 (18 Ton Tandem)
12	12.10396.5	2	Brake, Drum, 13", 2 1/4 Spindle (14 Ton)
	12.10397.5	2	Brake Drum, 13", 2 3/4" Spindle (15 Ton)
		2/4	Brake Drum, 13", 2 3/4" Spindle (18 Ton Tandem)
	903292	12	Bolt, Hex, 1/2-20 x 1 (14 Ton)
		16	Bolt, Hex, 1/2-20 x 1 (15 Ton)
		16/32	Bolt, Hex, 1/2-20 x 1 (18 Ton Tandem)

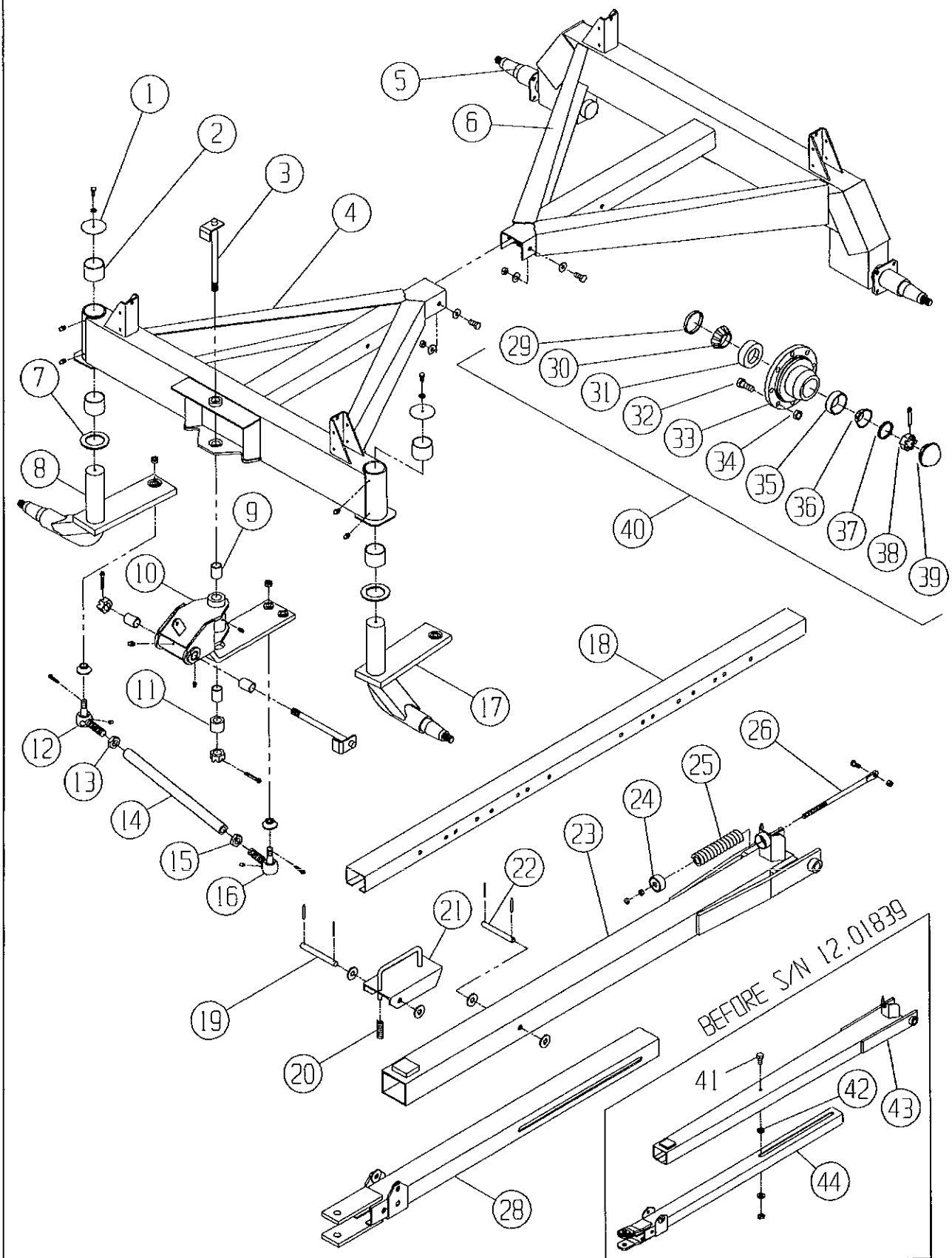
BRAKES (14,15 &18 TON), continued



BRAKES (14,15 &18 TON), continued

Item	Part No.	Quantity	Description
	900506	12	Lockwasher, 1/2 Med (14 Ton)
		16	Lockwasher, 1/2, Med (15 Ton)
		16/32	Lockwasher, 1/2, Med (18 Ton Tandem)
13	65.10122	16	Stud (14&15 Ton)
		16/32	Stud (18 Ton)
14	12.10670.5	2*	Hub Assy, Brake (14 Ton)
	12.10671.5	2**	Hub Assy, Brake (15 Ton)
		2/4	Hub Assy, Brake (18 Ton)
15	65.10125	16	Nut (14&15 Ton)
	65.10125	16/32	Nut (18 Ton Tandem)
16	12.10452	2/4	Tube, 8 7/8" (18 Ton Tandem) 4 Wheel Brakes
17	12.10460	2/4	Back Plate Assy
18	12.10485	2/4	Plug, Plastic
19	903259	2/4	Plug, Plastic
20	903246	2/4	Cover Plate, Adjusting Hole
21	903936	2/4	Nut, Lock, 5/16
22	903240	2/4	Spring, Front Lever (Red)
23	903238	2/4	Push Rod, Wheel Cylinder
24	903827	2/4	Bolt, Travel Link
25	903242	4/4	Pin, Shoe Hold Down
26	903244	2/4	Spring, Front Hold Down (Yellow)
27	903243	8/16	Cup, Shoe Hold Down
28	902854	2/4	Retaining Ring
29	12.10482	2/4	Pin, Front Shoe
30	903258	2/4	Spring, Front Shoe
31	903229	2/4	Front Brake Shoe Assy
32	903230	2/4	Front Shoe Lever
33	903239	2/4	Spring, Adjusting Screw (Yellow)
34	903237	2/4	Socket, Adjusting Screw
35	12.10467	2/4	Adjusting Screw & Pivot Nut
36	12.10466	4/4	Screw & Lockwasher
37	903232	1/2	Wheel Cyl. Assy, Right
38	903233	1/2	Wheel Cyl. Assy, Left
39	903255	2/4	Travel Link
40	903241	2/4	Spring, Rear Shoe (Orange)
41	903245	2/4	Spring, Rear Hold Down (Black)
42	903231	2/4	Rear Shoe Assy
			* Individual parts same as 12.10167.7 except for hub (Page 9 Item 35)
			** Individual parts same as 05.78050 except for hub (Page 21 Item 40)

15 TON 4-WHEEL



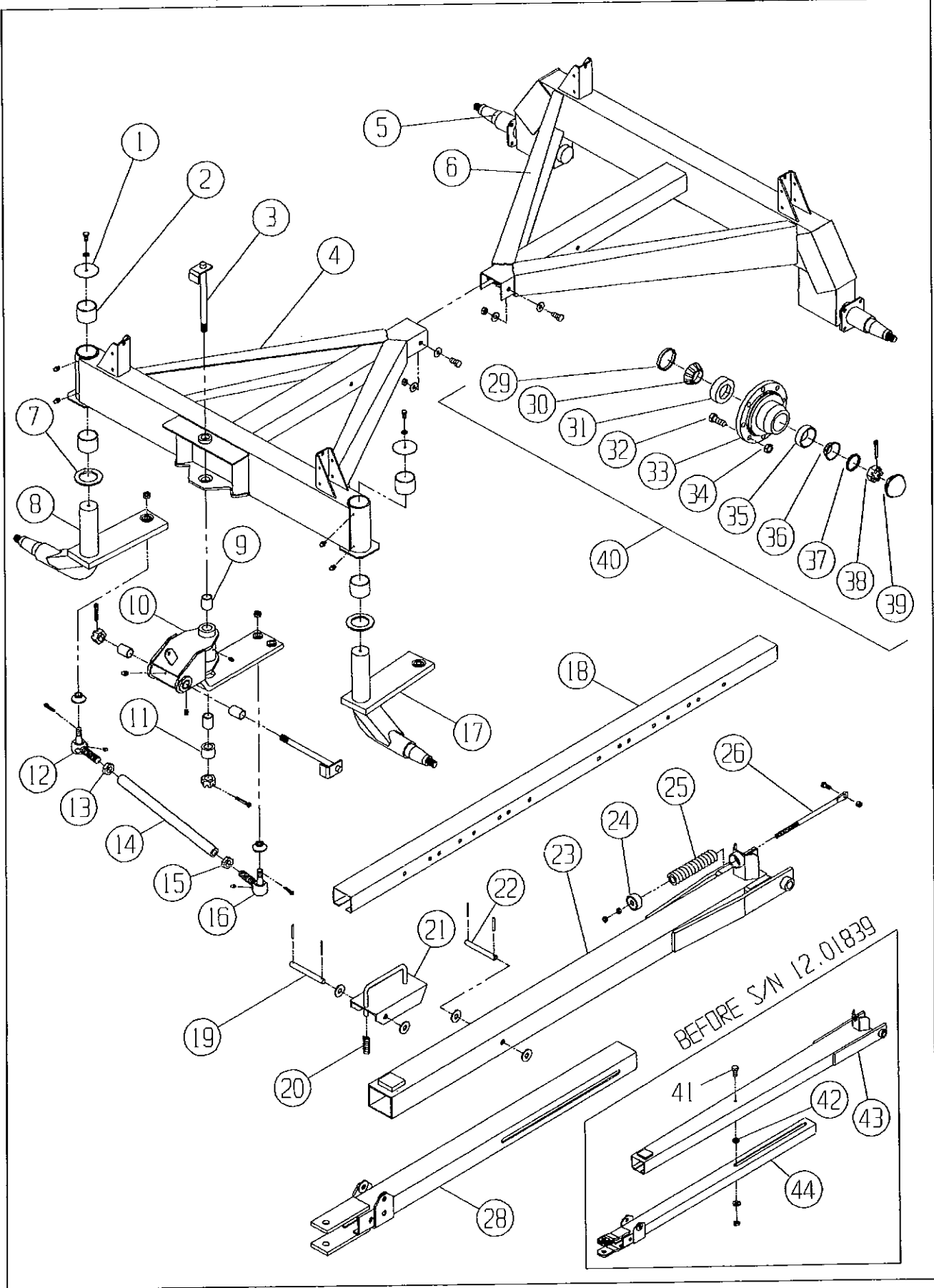


(27.00003 Issue Date: 12/98)

15 TON 4-WHEEL

Item	Part No.	Quantity	Description
1	12.10325	2	Washer, Flat
	902364	2	Bolt, Hex, 3/8-16 x 3/4
	900504	2	Lockwasher, 3/8, Med
2	12.10322	4	Bushing, 2.75 x 3.00 x 2.50
3	12.10606.7	2	Pin Weldment
	09.73906	2	Pin, Cotter, 5/16 x 2 1/2
	904866	2	Nut, Slotted, 1 1/4-7
4	12.10315 (1)	1	Front Bolster Weldment Before S/N 12.01839
	12.10620.7	1	Front Bolster Weldment After S/N 12.01839
	901619	4	Bolt, Hex, 5/8-11 x 1 1/2, Gr5
	09.70954	8	Flatwasher, 5/8, HT
	906402	4	Nut, Lock, 5/8-11 Nyl Ins
	905081	4	Fitting, Grease, 1/4-28 x 3/4
5	12.10349	2	Spindle
6	12.10310 (2)	1	Rear Bolster Weldment Before S/N 12.01839
	12.10690.7	1	Rear Bolster Weldment After S/N 12.01839
	901619	4	Bolt, Hex, 5/8-11 x 1 1/2, Gr5
	09.70954	8	Flatwasher, 5/8, HT
	906402	4	Nut, Lock, 5/8-11 Nyl Ins
7	12.10324	2	Washer, Flat, Hardened
8	12.10617.7	1	Spindle Weldment, Right
9	16.10645	4	Bushing, 1 1/4 x 1 1/2 x 2
10	12.10330 (3)	1	Hitch Box Weldment Before S/N 12.01839
	12.10665.7	1	Hitch Box Weldment After S/N 12.01839
	900538	2	Fitting, Grease, 1/4-28
11	12.10377.7	1	Bushing, Pole
	09.70985	1	Washer, Flat, 1 1/4 x 1 7/8
12	12.10304	2	Ball Joint Kit R. H. (Includes Ball Joint, Boot, Nut, Pin & Fitting)
13	12.10375	2	Nut, Jam, 1-16
14	12.10302.7	2	Tie Rod
15	12.10374	2	Nut, Jam, 1-16 L.H.
16	12.10303	2	Ball Joint Kit L.H. (Includes Ball Joint, Boot, Nut, Pin & Fitting)
17	12.10616.7	1	Spindle Weldment, Left
18	12.10050.7		Reach (92" Long)
	12.10051.7		Reach (116" Long)
	12.10052.7		Reach (144" Long)
19	12.10388	1	Pin, 3/4 x 7
	900499	2	Flatwasher, 3/4
	09.72003	2	Pin, Roll, 3/16 x 2
20	12.10490	1	Spring, Compression
21	12.10360.7	1	Adjuster Weldment
	(1) Replaced by 12.10620.7		
	(2) Replaced by 12.10690.7		
	(3) Replaced by 12.10665.7		

15 TON 4-WHEEL, continued

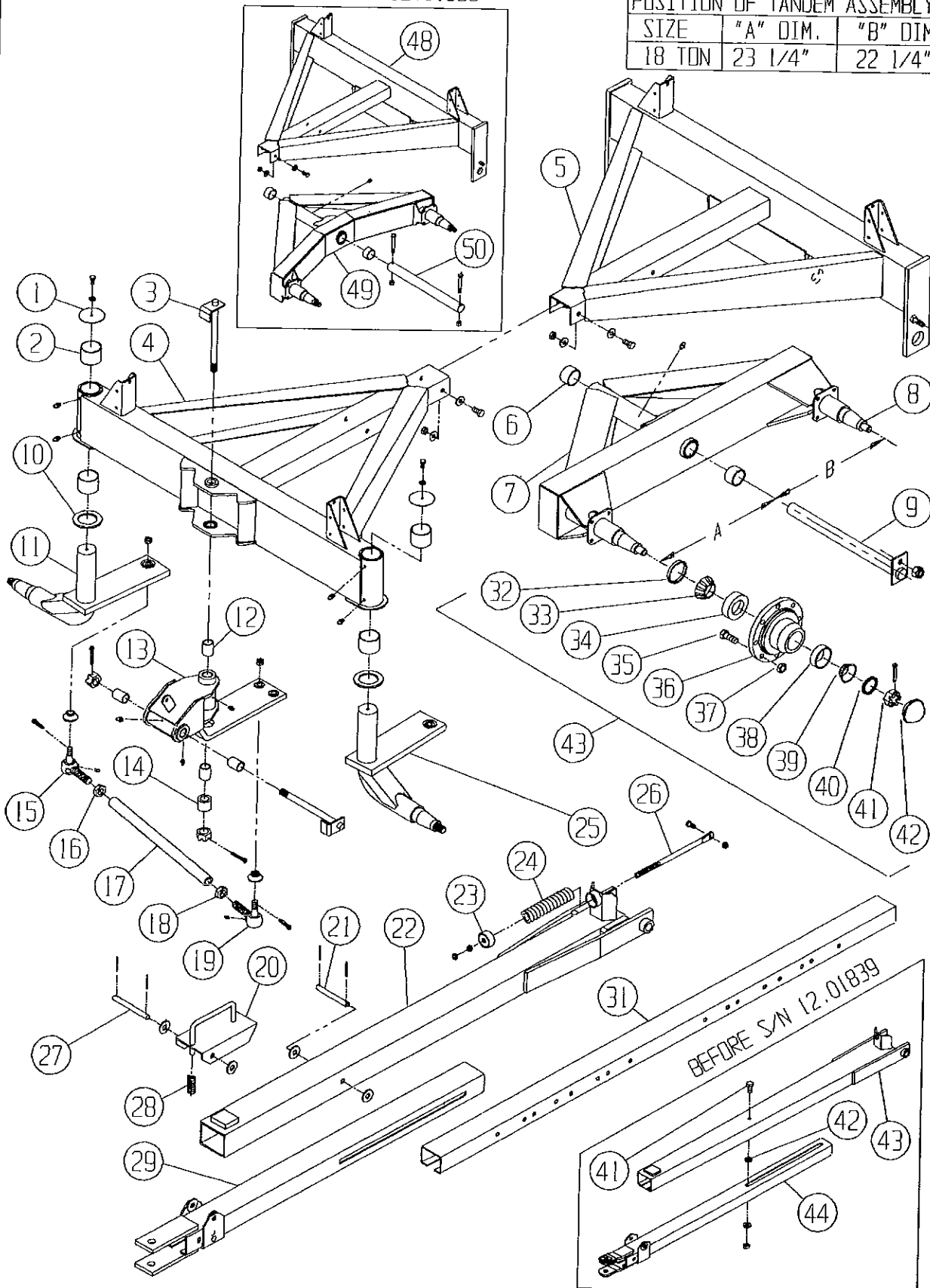


BEFORE S/N 12.01839

18 TON TANDEM

BEFORE S/N 12.01839

POSITION OF TANDEM ASSEMBLY		
SIZE	"A" DIM.	"B" DIM.
18 TON	23 1/4"	22 1/4"



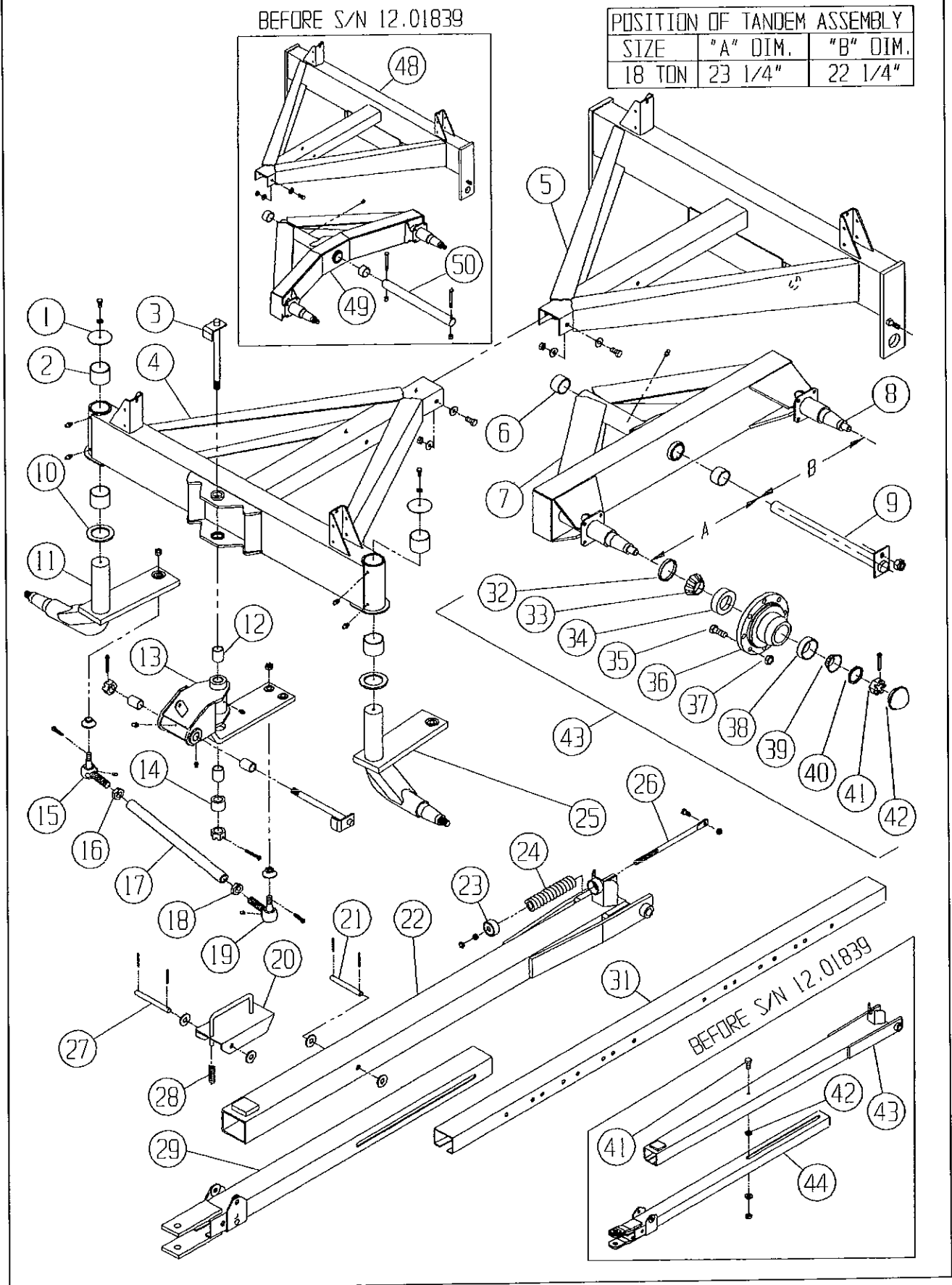


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18 TON TANDEM

Item	Part No.	Quantity	Description
1	12.10325	2	Washer, Flat
	902364	2	Bolt, Hex, 3/8-16 x 3/4
	900504	2	Lockwasher, 3/8, Med
2	12.10322	4	Bushing, 2.75 x 3.00 x 2.50
3	12.10606.7	2	Pin Weldment
	09.73906	2	Pin, Cotter, 5/16 x 2 1/2
	904866	2	Nut, Slotted, 1 1/4-7
4	12.10315 (1)	1	Front Bolster Weldment Before S/N 12.01839
	12.10620.7	1	Front Bolster Weldment After S/N 12.01839
	901619	4	Bolt, Hex, 5/8-11 x 1 1/2, Gr5
	09.70954	8	Flatwasher, 5/8, HT
	906402	4	Nut, Lock, 5/8-11 Nyl Ins
	905081	4	Fitting, Grease, 1/4-28 x 3/4
5	12.10631.7	1	Rear Bolster Weldmen After S/N 12.01839t
	901619	4	Bolt, Hex, 5/8-11 x 1 1/2, Gr5
	09.70954	8	Flatwasher, 5/8, HT
	906402	4	Nut, Lock, 5/8-11 Nyl Ins
6	12.10018	4	Bushing, 2.25 x 2.62 x 2.00
7	12.10685.7	2	Tandem Wldmt, 18T, w/o Hubs After S/N 12.01839
	900538	1	Fitting, Grease, 1/4-28
8	12.10349	4	Spindle Weld In
9	12.10636.7	2	Tandem Pivot Shaft After S/N 12.01839
	906349	1	Nut, Lock, 3/4
10	12.10324	2	Washer, Flat, 2.81 x 4.25 x .25
11	12.10617.7	1	Spindle Wldmt, Right, w/o Hub
12	16.10645	4	Bushing, 1 1/4 x 1 1/2 x 2
13	12.10330 (2)	1	Hitch Box Weldment, Before S/N 12.01839
	12.10665.7	1	Hitch Box Weldment, After S/N 12.01839
	900538	2	Fitting, Grease, 1/4-28
14	12.10377.7	1	Bushing, Pole
	09.70985	1	Washer, Flat, 1 1/4 x 1 7/8
15	12.10304	2	Ball Joint Kit RH (Incl. Ball Jnt, Boot, Nut, Pin & Fitting)
16	12.10375	2	Nut, Jam, 1-16
17	12.10302.7	2	Tie Rod
18	12.10374	2	Nut, Jam, 1-16 L.H.
19	12.10303	2	Ball Joint Kit LH (Incl Ball Jnt, Boot, Nut, Pin & Fitting)
20	12.10360.7	1	Adjustor, Wldmt
21	12.10656	1	Pin, 3/4 x 6 3/8 After S/N 12.01839
	900499	1	Washer, Flat, 3/4
	09.72003	1	Pin, Roll, 3/16 x 2
22	12.10598.7	1	Pole Wldmt, Straight, After S/N 12.01839
23	12.10497.7	1	Guide Wldmt, Spring
24	12.10056	1	Spring, Compression
25	12.10616.7	1	Spindle Wldmt, Left, w/o Hubs
	(1) Replaced by 12.10620.7		
	(2) Replaced by 12.10665.7		

18 TON TANDEM, continued

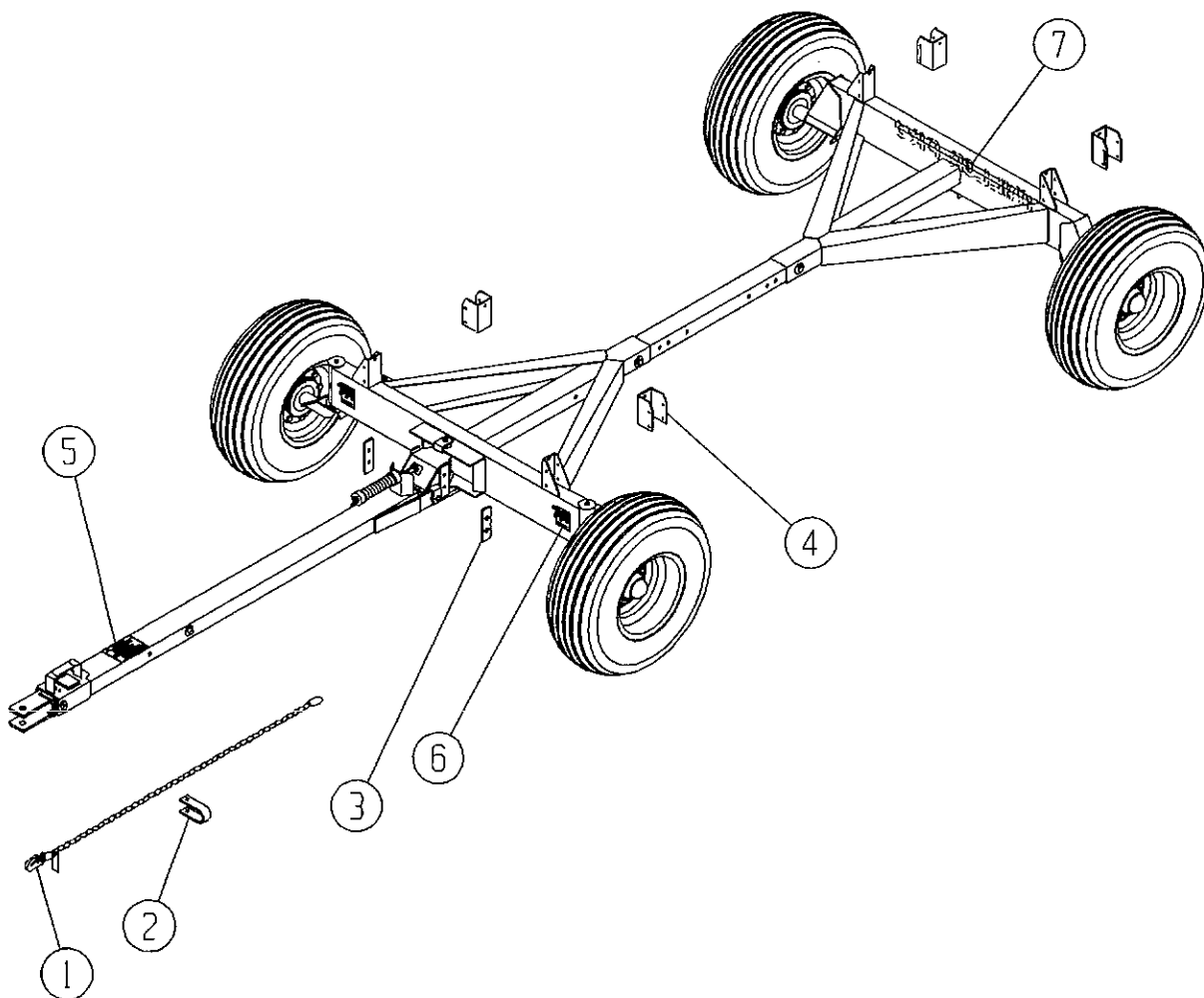


SAFETY CHAIN

DECALS

38" BOLSTER

**STEERING STOP
12 TON 4 WHEEL**



SAFETY CHAIN

[illegible]

Running Gear Parts Index

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09.70771	3,7	12.10099	7	12.10436	11
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09.70970	11	12.10152.7	5,9	12.10439	11
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